

احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



شماره پیمان:

.04 - . 14 - 9114

PMR FOR CHEMICAL INJECTION PACKAGES							
پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرک	سريال	نسخه
BK	GCS	PEDCO	120	ME	MR	8000	D00

شماره صفحه: ۱ از ۲۴

طرح نگهداشت و افزایش تولید ۲۷ مخزن

PMR FOR CHEMICAL INJECTION PACKAGES

نگهداشت و افزایش تولید میدان نفتی بینک

Class: 2		CLIENT Doc Number: F07	700220			
Rev.	Date	Purpose of Issue/Status	Prepared by:	Checked by:	Approved by:	CLIENT Approval
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Status:

IDC: Inter-Discipline Check
IFC: Issued For Comment
IFA: Issued For Approval
AFD: Approved For Design
AFC: Approved For Construction
AFP: Approved For Purchase
AFQ: Approved For Quotation
IFI: Issued For Information
AB-R: As-Built for CLIENT Review
AB-A: As-Built -Approved



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



شماره پیمان:

PMR FOR CHEMICAL INJECTION PACKAGES

· ۵۳ - · ۷۳ - 9118

پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرک	سريال	نسخه
BK	GCS	PEDCO	120	ME	MR	8000	D00

شماره صفحه: ۲ از ۲۴

REVISION RECORD SHEET

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احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



شماره پیمان:

.04 - .74 - 1146

PMR FOR CHEMICAL INJECTION PACKAGES							
پروژه	بسته کاری	صادركننده	تسهيلات	رشته	نوع مدرك	سريال	نسخه
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شماره صفحه: ۳ از ۲۴

CONTENTS

1.0	INTRODUCTION	4
2.0	GENERAL	5
3.0	REFERENCE / ATTACHED DOCUMENTS	5
4.0	SUBJECT OF THE SUPPLY	6
5.0	LIMITS OF SUPPLY	6
5.1	SCOPE OF SUPPLY	6
5.1.1	L MAIN DESCRIPTION	6
5.1.2	2 Spare parts	8
5.1.3	3 OTHER ITEMS	8
5.2	EXCLUSIONS	
5.3	BATTERY LIMITS	
6.0	INSPECTION AND TESTS	
7.0	VENDOR DOCUMENTATION REQUIREMENTS & SCHEDULE	9
8.0	UNIT RESPONSIBILITY	10
9.0	GUARANTEE AND WARRANTY	10
10.0	DEVIATION	11
11.0	PRICE BREAKDOWN	11
ATTAC	HMENT 1	12
11.1	LIST OF REFERENCE / APPLICABLE DOCUMENTS	12
ATTAC	HMENT 2	15
11.2	VENDOR DOCUMENTS MIN. REQUIREMENT	15
ATTAC	HMENT 3	23
11.3	DEVIATIONS / EXCEPTIONS TO JOB SPECIFICATION	23
ATTAC	HMENT 4	24
11.4	ALTERNATIVES TO JOB SPECIFICATION	24



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



شماره پیمان:

.04 - . 14 - 4114

PMR FOR CHEMICAL INJECTION PACKAGES							
پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرک	سريال	نسخه
BK	GCS	PEDCO	120	ME	MR	8000	D00

شماره صفحه: ۴ از ۲۴

1.0 INTRODUCTION

Binak oilfield in Bushehr province is a part of the southern oilfields of Iran, is located 20 km northwest of Genaveh city.

With the aim of increasing production of oil from Binak oilfield, an EPC/EPD Project has been defined by NIOC/NISOC and awarded to Petro Iran Development Company (PEDCO). Also PEDCO (as General Contractor) has assigned the EPC-packages of the Project to "Hirgan Energy - Design and Inspection" JV.

As a part of the Project, a New Gas Compressor Station (adjacent to existing Binak GCS) shall be constructed to gather of 15 MMSCFD (approx.) associated gases and compress & transfer them to Siahmakan GIS.

GENERAL DEFINITION

The following terms shall be used in this document.

CLIENT: National Iranian South Oilfields Company (NISOC)

PROJECT: Binak Oilfield Development – Surface Facilities; New

Gas Compressor Station

EPD/EPC CONTRACTOR (GC): Petro Iran Development Company (PEDCO)

EPC CONTRACTOR: Joint Venture of : Hirgan Energy – Design & Inspection

(D&I) Companies

VENDOR: The firm or person who will fabricate the equipment or

material.

EXECUTOR: Executor is the party which carries out all or part of

construction and/or commissioning for the project.

THIRD PARTY INSPECTOR (TPI): The firm appointed by EPD/EPC CONTRACTOR (GC)

and approved by CLIENT (in writing) for the inspection

of goods.

SHALL: Is used where a provision is mandatory.

SHOULD: Is used where a provision is advisory only.

WILL: Is normally used in connection with the action by

CLIENT rather than by an EPC/EPD CONTRACTOR,

supplier or VENDOR.

MAY: Is used where a provision is completely discretionary.



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



شماره پیمان:

· ۵۳ - · ۷۳ - • ۱۸۴

PMR FOR CHEMICAL INJECTION PACKAGES							
پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرک	سريال	نسخه
BK	GCS	PEDCO	120	ME	MR	8000	D00

شماره صفحه: ۵ از ۲۴

2.0 GENERAL

- This document presents the item material requisitions for Contractor's use as appropriate.
- This material requisition covers the requirements for the design, manufacturing, testing and supply of Chemical Injection Packages as listed below. All equipment/devices/items shall conform to this requisition and all specifications which have been mentioned in attachment 1 of this material requisition.
- The vendor's supply shall include:

No.	Item	Description	Total QTY.
1	PK-2207	Corrosion Inhibitor Package	1
2	P-2207 F	Chemical Loading Pump	1

3.0 REFERENCE / ATTACHED DOCUMENTS

- **a.** Specified documents in attachment 1 shall be considered as a part of this material Requisition.
- **b.** All codes and standards which have been referenced in above mentioned specs shall be considered.
- **c.** In case of any conflict between the contents of this document or any discrepancy between this document and other project documents or reference standards, this issue must be reported to the CLIENT. The final decision in this situation will be made by CLIENT.
- d. Deviations

Any exceptions/clarifications to codes/standards and specifications listed in attachment 1 must be clearly stated in a separate dedicated section of the proposal in the format submitted in attachment 3.

The proposed deviations/comments list shall include as minimum:

- Reference for the involved specification, chapter and paragraph.
- Technical justification for the non-compliance.
- Detailed description of the proposed alternative.

If no exceptions or clarifications exist, either for the complete referenced document or an individual paragraph, the supplier shall be considered to be in full compliance with the relevant document.

The supplier may propose materials of equivalent or better quality compared to those indicated in the equipment data sheet. Even these cases shall be duly included/technically supported in the deviations/clarifications list.



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



شماره پیمان:

·۵۳ - ·V۳ — ٩١٨۴

PMR FOR CHEMICAL INJECTION PACKAGES							
پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرک	سريال	نسخه
BK	GCS	PEDCO	120	ME	MR	8000	D00

شماره صفحه: ۶ از ۲۴

4.0 SUBJECT OF THE SUPPLY

The supplier shall supply Chemical Injection Packages that completely assembled and tested. The scope of supply is detailed at para. 5. The supplier shall include in the supply, all other equipment/devices/items not listed in the following, but necessary for a good design and a safe operation, taking into account process data and installation conditions such as area classification and climatic conditions.

The grade of shop assembly of the equipment/devices/items supplied shall be at maximum extent to facilitate site erection and pre-commissioning activities.

5.0 LIMITS OF SUPPLY

5.1 SCOPE OF SUPPLY

5.1.1 MAIN DESCRIPTION

- Corrosion Inhibitor Injection Tank
- Corrosion Inhibitor Injection Mixer
- Four Corrosion Inhibitor Injection Pumps
- Chemical Loading Pump
- Pulsation Dampeners
- Pressure Relief Valves Mounted Within The Package Baseplate
- Calibration Pots
- Piping and All Instrumentation and Wiring Within The Package for safe operation.
- On-skid cabling, tray and fittings
- Anti-condensation heaters for motor
- Outdoor MCC for Auxiliaries Electrical Load (if any)
- Outdoor mounted Electrical/control UCP
- Chemical Injection attachments / components as shown in Chemical Injection Package P&ID, data sheets and specified in related specification.
- Structural steel works and supply (including all access platforms and ladders) (If required)
- Design and supply of anchor bolts / nuts with templates and liners.
- All nozzles shall be in accordance with ASME requirements.
- Piping, tubing, manifolds, pipe supports, valves & fitting, etc within the package.
- Preheating and post weld heat treatment (If required) at shop.



.04 - .74 - 9176

نگهداشت و افزایش تولید میدان نفتی بینک سطح الارض

احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



پیمان:	شماره

	PMR FOR CHEMICAL INJECTION PACKAGES								
پروژه	نسخه سریال نوع مدرک رشته تسهیلات صادر کننده بسته کاری پروژه								
BK	GCS	PEDCO	120	ME	MR	8000	D00		

شماره صفحه: ۷ از ۲۴

- Complete surface preparation, painting, coating, and galvanizing (if any) at shop.
- Spare parts for erection, pre-commissioning, commissioning, and start-up
- Spare parts for two years of operation
- Special tools for erection, maintenance and normal operation.
- WPS, PQR and WPQ.
- All other necessary components not called for here.
- 5.1.2 Packing including suitable protection for both sea transport and road transport on rough tracks.
- 5.1.3 Preservation suitable for 18 months at outdoor conditions of the site environment.
- 5.1.4 Drawings, documentation and certification in accordance with para. 7.0 of this requisition.
- 5.1.5 Prime vendor to include total package technical co-ordination.
- 5.1.6 First filling of lubricants.
- 5.1.7 Engineering services.

The supplier shall assume overall responsibility for the design, manufacture, assembly, test and performance of all equipment/devices/items supplied as indicated in this requisition. This shall include, but not be limited to:

- Resolve engineering issues relating to equipment/devices/items within the scope of supply.
- Provide detailed design and documentation of all equipment/devices/items and components within the scope of supply in accordance with attachment 2 of this document.
- Provide all necessary information documents in order to allow the contractor to erect, install and verify the proposed equipment/devices/items.
- · Implement a quality assurance plan
- The quality plan applied to the scope of supply shall include:
 - QA organization and procedures that shall be submitted for approval.
 - Plan for HOLD points in the production process proposed to PURCHASER for witness or approval particular activities.
 - Production schedule indicating main quality manufacturing processes, inspection and tests.
 - Qualification of all personnel performing tests to be reviewed by the inspector
 - Supplier shall also provide the description of the following quality activities:
 - Sub suppliers products quality



· 24 - · 74 - 9114

نگهداشت و افزایش تولید میدان نفتی بینک سطح الارض

احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



پیمان:	شماره

	PMR FOR CHEMICAL INJECTION PACKAGES								
پروژه	نسخه سریال نوع مدر ک رشته تسهیلات صادر کننده بسته کاری پروژه								
BK	GCS	PEDCO	120	ME	MR	8000	D00		

شماره صفحه: ۸ از ۲۴

- Quality check and identification of the materials and equipment entering in their manufacturing shop.
- · Calibration of test instruments and equipment
- Provide detailed specifications and data sheets.

5.1.8 SPARE PARTS

Following items shall be considered (supplied) and included in the bid documentation:

- Spare parts for commissioning and start-up; a qualified and complete list based on PROJECT SPARE PART SUPPLY PROCEDURE (Doc. No. E&D-QC-SP-1).
- Spare parts for two years operation; a qualified and complete list based on PROJECT SPARE PART SUPPLY PROCEDURE (Doc. No. E&D-QC-SP-1).
- Capital spare parts (as option / if any)

5.1.9 OTHER ITEMS

- Special tools required for installation and maintenance including package internals dismantling cradle (a qualified and complete list has to be included in the bid documentation)
- Name plate
- Painting of all items in accordance with "Painting Specification".
- Preparation for shipment
- Packing for sea freight transportation
- · Stairs, ladders and walkways if required
- Free access to manufacturing plants for the PURCHASER's inspectors
- Certificates or declarations of conformance (as required) of all Ex-equipment.
- Daily rate for erection supervision (separate price)
- Daily rate for commissioning and start-up supervision (separate price)
- Training for customer's personnel (separate price)
- KOM
- Technical/Clarification meeting
- Pre-Inspection Meeting

5.2 EXCLUSIONS

The following items are excluded by the supplier scope of supply and will be provided by purchaser:

- Concrete foundation (which shall be anyway designed based on supplier's technical data)
- Instrument air supply
- Nitrogen supply (if any)
- · Electrical supply



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



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۰۵

	PMR FOR CHEMICAL INJECTION PACKAGES							
پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرك	سريال	نسخه	
BK	GCS	PEDCO	120	ME	MR	8000	D00	

شماره صفحه: ۹ از ۲۴

- Interconnecting power cables among each skid mounted terminal boxes and remote switch gear
- Interconnecting cabling, serial link, between the remotely mounted unit control panel and the process control system in the main control room
- Connection to plant earthing system
- · Transport from receiving port to site
- · Shelter for Packages
- Site erection

5.3 BATTERY LIMITS

The battery limits are summarized as follows:

- a) Process
- Inlet and outlet flanges on skid
- b) Instrumentation and control
- terminal strips inside junction boxes at skid edges
- terminal strips inside unit control panel
- terminal strips inside UCP for integrated safety system (ESD and F&G) connections
- terminal strips inside UCP for IRP connections
- c) Electrical
- Incoming Power Supply of Local MCC
- Incoming Power Supply of AC or DC UPS (if Any)
- Earth Bosses on Skids.

6.0 INSPECTION AND TESTS

The equipment shall be inspected and tested in accordance with the quality control plan issued by the supplier and approved by the PURCHASER before the award of the order. The QC plan shall at least be according to the PROJECT ITP PROCEDURE (Doc. No. ICE-EID-MI-SP01-Rev01) and data sheets (if any).

The supplier shall in any case conduct all the tests required by contractual documents, specifications, codes and standards, manufacturer standard quality system and keep the relevant documentation.

7.0 VENDOR DOCUMENTATION REQUIREMENTS & SCHEDULE

- · Vendor document shall be according to attachment 2 of this document.
- All documents, preliminary or final, are to be stamped and signed by the supplier.



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



شماره پیمان:

.24 - . 14 - 4114

	PMR FOR CHEMICAL INJECTION PACKAGES							
پروژه	نسخه سریال نوع مدر ک رشته تسهیلات صادر کننده بسته کاری پروژه							
BK	GCS	PEDCO	120	ME	MR	8000	D00	

شماره صفحه: ۱۰ از ۲۴

- Failure in dispatch of the required documents shall cause the supply to be considered as unfulfilled.
- PURCHASER's approval does not relieve vendor, in any way, from his obligation to fulfill the requirements of the purchase order documents.
- All vendor drawings and documents shall be in English language.

All drawings and documents are to be identified as per clause 1 "GENERAL DEFINITION"

8.0 UNIT RESPONSIBILITY

VENDOR shall be responsible for the design, engineering, co-ordination, supply, delivery, testing, final check-out and satisfactory operation of the equipment/devices/items. The engineering coordination also includes responsibility for handing and expediting drawings.

Also VENDOR shall be responsible for ensuring that all relevant information and documentation is passed on the sub-suppliers.

9.0 GUARANTEE AND WARRANTY

All material and Equipment/Devices/Items in VENDOR's scope of work/supply shall be guaranteed by VENDOR.

The guarantee period shall be eighteen (18) months from the date of delivery or twelve (12) months from the installation date of each equipment/packages at site

VENDOR shall guarantee the performance of supplied items (if any).

VENDOR shall guarantee that the Equipment/Device/Item is suitable for the operating conditions herein specified, and that all materials and components are free from any defects; verifications of all calculations are in VENDOR's responsibility.

VENDOR shall unconditionally guarantee the materials and workmanship of all material and/or services. If, within the guarantee period, any defects occur which are due to faulty material and/or services included in his scope (design, manufacturing, inspection, testing, supply & etc.), VENDOR shall, at his own expense, repair or adjust the condition, or replace the material and/or services to the complete satisfaction of CLIENT's representative. These repairs, replacement or adjustments shall be made only at such time as will be least detrimental to the operation of the CLIENT's business.

VENDOR warrants promptly repairing or replacing the defective parts in the warranty period.

Vendor shall ensure a correct and safe operation of the unit, providing all safety protection Devices.



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



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.04 - . 14 - 4114

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BK	GCS	PEDCO	120	ME	MR	8000	D00	

شماره صفحه: ۱۱ از ۲۴

Vendor shall be responsible for the safe, reliable, continuous functioning of the Equipment/Devices/Items.

VENDOR is fully responsible for the design of package for correct and safe operation based on project requirement during package life time; therefore, VENDOR shall specify any documents/specifications which may be required for design, manufacture and finalizing of Equipment/Devices/Items to avoid any problems during the package operation at site before P.O; otherwise, VENDOR shall be hold responsible for any corresponding deviation from expectations from the Equipment/Devices/Items.

10.0 DEVIATION

VENDOR's proposal shall be prepared in strict compliance with the requirements set forth in the relevant specifications of tender documents.

VENDOR shall include in his proposal the statement of compliance with the tender documents should VENDOR wish to submit exception to the requirements of tender documents. They shall be submitted for PURCHASER's approval.

11.0 PRICE BREAKDOWN

Breakdown price of following items shall be included in the proposal, as well as total price.

- 1) Material and Fabrication for each Section Separately
- 2) Pre-commissioning & commissioning spare parts (END-QC-SP-1)
- 3) 2 years operational spare parts (END-QC-SP-1)
- 4) Packing & transportation
- 5) Other fee (if any)



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



شماره پیمان:

· ۵۳ - · ۷۳ - 9114

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BK	GCS	PEDCO	120	ME	MR	8000	D00	

شماره صفحه: ۱۲ از ۲۴

ATTACHMENT 1

11.1 <u>LIST OF REFERENCE / APPLICABLE DOCUMENTS</u>

No.	Document No.	Document Title	Rev.
Proc	ess		
1	Process Basis of Design	BK-GNRAL-PEDCO-000-PR-DB-0001	D06
2	Symbol & Legend For PFD and P&ID	BK-GCS-PEDCO-120-PR-PI-0001	D02
3	Process Design Criteria	BK-GNRAL-PEDCO-000-PR-DC-0001	D02
4	P&ID - Corrosion Inhibitor Package	BK-GCS-PEDCO-120-PR-PI-0018	D03
5	Duty Specification for Chemical Injection Package	BK-GCS-PEDCO-120-PR-SP-0004	D00
6	Process Data Sheets For Chemical Injection Packages	BK-GCS-PEDCO-120-PR-DT-0031	D00
Mec	hanical		
7	Mechanical Design Criteria	BK-GNRAL-PEDCO-000-ME-DC-0001	D01
8	Specification For Chemical Injection Package	BK-GCS-PEDCO-120-ME-SP-0008	D00
9	Specification For Pressure Vessels	BK-GNRAL-PEDCO-000-ME-SP-0001	D00
10	Specification For Atmospheric Above Ground Welded Steel Tanks	BK-GNRAL-PEDCO-000-ME-SP-0002	D00
Pipi	ng & Material		
11	Piping Design Criteria	BK-GNRAL-PEDCO-000-PI-DC-0001	D03
12	Piping Material Specification	BK-GCS-PEDCO-120-PI-SP-0001	D01
13	Specification For Painting	BK-GNRAL-PEDCO-000-PI-SP-0006	D04
14	Piping Corrosion Study & Material Selection Report	BK-GCS-PEDCO-120-PI-RT-0001	D01
15	Specification For Metallic Pipes	BK-GNRAL-PEDCO-000-PI-SP-0004	D05
16	Specification For Fittings, Flanges, Gaskets and Bolts	BK-GNRAL-PEDCO-000-PL-SP-0005	D03
17	Specification For Welding of Plant Piping System	BK-GNRAL-PEDCO-000-PI-SP-0011	D00
18	Specification For Manual Valves	BK-GNRAL-PEDCO-000-PI-SP-0009	D00
19	Unit Plot Plan Drawing	BK-GCS-PEDCO-120-PI-PY-0001	D02
20	Specification For the Design of Piping in Mechanical Packages	BK-GNRAL-PEDCO-000-PI-SP-0003	D00
21	Specification For Lining (Internal Protection of Equipment by Painting)	BK-GNRAL-PEDCO-000-PI-SP-0007	D00
22	Specification For Piping Cleaning and Flushing	BK-GNRAL-PEDCO-000-PI-SP-0017	D02



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



شماره پیمان:

· ۵۳ - · ۷۳ - 9114

	PMR FOR CHEMICAL INJECTION PACKAGES						
پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرک	سريال	نسخه
BK	GCS	PEDCO	120	ME	MR	8000	D00

شماره صفحه: ۱۳ از ۲۴

No.	Document No.	Document Title	Rev.
23	NDT Plan For steel Structures	BK-GNRAL-PEDCO-000-QC-PR-0041	D00
24	Specification For Material Requirements in Sour service	BK-GNRAL-PEDCO-000-PI-SP-0008	D00
25	Specification For Color Coding and Marking	BK-GNRAL-PEDCO-000-PI-SP-0001	D00
26	Specification For Plant Piping Systems Pressure Testing	BK-GNRAL-PEDCO-000-PI-SP-0010	D00
Stru	cture		
27	Structural Design Criteria	BK-GNRAL-PEDCO-000-ST-DC-0001	D00
28	Standard Drawing For Anchor Bolts	BK-GNRAL-PEDCO-000-ST-DW-0002	D02
29	Specification For Concrete Work	BK-GNRAL-PEDCO-000-ST-SP-0001	D02
Insti	rument & Control		
30	Specification For Instrumentation	BK-GNRAL-PEDCO-000-IN-SP-0001	D03
31	Specification For Instrument and Control of package Unit System (PU)	BK-GNRAL-PEDCO-000-IN-SP-0004	D01
32	Specification For Pressure Safety Valves(PSV)	BK-GNRAL-PEDCO-000-IN-SP-0007	D03
33	Specification For On-off /Shut Down Valves(ESDV/MOV)	BK-GNRAL-PEDCO-000-IN-SP-0006	D02
34	Specification For Instrument/F&G Cables	BK-GNRAL-PEDCO-000-IN-SP-0010	D01
Elec	trical		
35	Specification For Electrical Requirements of Packaged Units	BK-GNRAL-PEDCO-000-EL-SP-0011	D03
36	Specification For LV Switchgear & Motor Control Centers	BK-GNRAL-PEDCO-000-EL-SP-0001	D03
37	Specification For LV Induction Motors	BK-GNRAL-PEDCO-000-EL-SP-0010	D03
38	Specification For Distribution & Lighting Panels	BK-GNRAL-PEDCO-000-EL-SP-0013	D03
39	Specification For Power & Control Cables	BK-GNRAL-PEDCO-000-EL-SP-0014	D03
40	Data Sheets For LV Induction Motors	BK-GCS-PEDCO-120-EL-DT-0008	D02
Safe	ty		
41	Specification for Hazardous Area Classification	BK-GNRAL-PEDCO-000-SA-SP-0002	D03
Gene	eral		
42	ICE-EID-MI-SP01-Rev01	دستورالعمل بازرسی، خرید و ساخت کالا	-
43	E&D-QC-SP-1	دستورالعمل تامین قطعات یدکی راه اندازی وراهبری دو سالانه	-
44	ICE-EID-MI-SP02-REV-01	دستورالعمل انتخاب سطح بازرسي كالا و	D01



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



شماره پیمان:

· ۵۳ - · ۷۳ - 9114

	PMR FOR CHEMICAL INJECTION PACKAGES							
پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرك	سريال	نسخه	
BK	GCS	PEDCO	120	ME	MR	8000	D00	

شماره صفحه: ۱۴ از ۲۴

No.	Document No.	Document Title	Rev.
		تجهيزات	
45	BK-GNRAL-PEDCO-000-QC-PR-0022	Specification For Final Data Book (FDB) Requirements	D00
46	BK-GNRAL-PEDCO-000-QC-PR-0045	Packing, Marking, Transportation Procedure	D00



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



شماره پیمان:

.04 - .14 - 4114

PMR FOR CHEMICAL INJECTION PACKAGES							
پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرک	سريال	نسخه
BK	GCS	PEDCO	120	ME	MR	8000	D00

شماره صفحه: ۱۵ از ۲۴

ATTACHMENT 2

11.2 <u>VENDOR DOCUMENTS MIN. REQUIREMENT</u>

		With Bid		TIME S	SCHEDULE	
o S		with Bia	For Re	view	Fina	l Issue
Item No.	Document	Copies No./Type (7)	Copies No./Type (1)	Solar days (2)	Copies No./Type (1)	Calendar days (3)
MANA	GEMENT					
001	Vendor Document Index and Schedule (See attachment 2)	4N	6C+E		6C+E	
002	Organization Brief	3N	6C+E			
003	Schedule Level 1, 2, 3 & 4 showing Engineering, Procurement, Fabrication, Inspection, Testing, and Delivery Plan.	4N	6C+E		6C+E	
004	Physically Progress Report (Every 2 Weeks))		6C+E			
005	Project Organization Chart	3N	6C+E			
006	Reference List	3N				
007	Vendor Catalogue	3N				
QUALI	TY					
008	Quality Assurance Manual /Quality Management System Certificate (according to latest rev. of ISO)	4N			6C+E	
009	Preliminary Inspection and Test Plan	4N				
010	Inspection and Test Plan		6C+E		6C+E	
HSE						
011	HSE Procedure		6C+E		6C+E	
012	Noise & Vibrations Calculations / Reports (If any)		6C+E		6C+E	
013	ESD Instructions		6C+E		6C+E	
INTER	FACE					
014	Electrical & Instrumentation Cable Schedule (for all systems)		6C+E		6C+E	
015	Electrical & Instrumentation Wiring		6C+E		6C+E	



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



شماره پیمان:

· ۵۳ - · ۷۳ - 9114

	PMR FOR CHEMICAL INJECTION PACKAGES							
پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرك	سريال	نسخه	
BK	GCS	PEDCO	120	ME	MR	8000	D00	

شماره صفحه: ۱۶ از ۲۴

		W. D. I		TIME	SCHEDULE	
ġ		With Bid	For Re	view	Final Issue	
Item No.	Document	Copies No./Type (7)	Copies No./Type (1)	Solar days (2)	Copies No./Type (1)	Calendar days (3)
	Drawings (for all systems)					
016	Package Data Sheets	4N	6C+E		6C+E	
020	Reliability, Availability, Maintainability Calculations/Reports	4N	6C+E		6C+E	
021	Performance Curves		6C+E		6C+E	
022	PFD's	4N	6C+E		6C+E	
023	Functional Description		6C+E		6C+E	
024	General Arrangements Drawings	4N	6C+E		6C+E	
025	Mechanical Equipment List	3N	6C+E		6C+E	
026	Electrical Equipment List	3N	6C+E		6C+E	
027	Control, Instrument & Cable List		6C+E		6C+E	
028	Interface Block Diagrams	3N	6C+E		6C+E	
029	Junction Box, Local Panels & Cabinets: wiring diagrams & termination drawings		6C+E		6C+E	
030	Functional Logic Diagram		6C+E		6C+E	
031	P & ID's	3N	6C+E		6C+E	
032	Utility Consumption List	3N	6C+E		6C+E	
033	Power Supply Requirements	3N	6C+E		6C+E	
034	Single Line Diagram	3N	6C+E		6C+E	
035	Earthing Details	3N	6C+E		6C+E	
036	Weight / Centre of Gravity Drawings & Data's		6C+E		6C+E	
037	External Static and Dynamic Forces & Moments (present during test, start-up, normal/maximum operation, shutdown, and other conditions of service)		6C+E		6C+E	
038	Wind and Seismic Loads including shear and moment forces on supports and foundation.		6C+E		6C+E	
039	Anchor Bolt Details Drawings (incl. size, type, locations relative to the equipment center-lines in three planes).		6C+E		6C+E	



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



شماره پیمان:

· ۵۳ - · ۷۳ - 9114

	PMR FOR CHEMICAL INJECTION PACKAGES							
پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرك	سريال	نسخه	
BK	GCS	PEDCO	120	ME	MR	8000	D00	

شماره صفحه: ۱۷ از ۲۴

		Mish Did		TIME SCHEDULE				
9		With Bid	For Re	view	Fina	l Issue		
Item No.	Document	Copies No./Type (7)	Copies No./Type (1)	Solar days (2)	Copies No./Type (1)	Calendar days (3)		
040	Ladder & Platform Detail Drawing		6C+E		6C+E			
041	Steel Structure Detail Drawing		6C+E		6C+E			
ENGIN	EERING							
042	Detailed Functional Design Specification		6C+E		6C+E			
043	Detailed Overall Description		6C+E		6C+E			
044	Mechanical Detailed Specifications (one per component)		6C+E		6C+E			
045	Detailed Design / Fabrication Drawings for Equipment & Auxiliary Parts		6C+E		6C+E			
046	Cross Sectional Drawings with Part Lists		6C+E		6C+E			
047	Assembly Drawings		6C+E		6C+E			
048	Design Calculation Notes		6C+E		6C+E			
049	Pressure Parts Calculations		6C+E		6C+E			
050	Piping Detailed Specifications (one per component)		6C+E		6C+E			
051	Piping Routing		6C+E		6C+E			
052	Valves & Instruments Location Drawings (incl. provisions for operational and maintenance access)		6C+E		6C+E			
053	Electrical Detailed Specifications (one per component)		6C+E		6C+E			
054	Electrical Cables Routing (incl. cable trays & junction boxes)		6C+E		6C+E			
055	Electrical Equipment Location Drawings (incl. provisions for operational and maintenance access)		6C+E		6C+E			
056	Protection Device Operating Curves		6C+E		6C+E			
057	Electrical Control Schematics		6C+E		6C+E			
058	Instrument & Control Detailed Specifications (one per component)		6C+E		6C+E			
059	Instrument cables routing (incl. cable trays & junction boxes)		6C+E		6C+E			



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



شماره پیمان:

· ۵۳ - · ۷۳ - 9114

	PMR FOR CHEMICAL INJECTION PACKAGES							
پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرک	سريال	نسخه	
BK	GCS	PEDCO	120	ME	MR	8000	D00	

شماره صفحه: ۱۸ از ۲۴

		With Did		TIME S	CHEDULE	
ġ		With Bid	For Re	view	Fina	l Issue
Item No.	Document	Copies No./Type (7)	Copies No./Type (1)	Solar days (2)	Copies No./Type (1)	Calendar days (3)
060	Instrument Equipment Location Drawings (incl. provisions for operational and maintenance access)		6C+E		6C+E	
061	Hook-Up Diagrams		6C+E		6C+E	
062	Wiring Loops Diagrams		6C+E		6C+E	
063	Instrument Control Schematics		6C+E		6C+E	
064	Instrument Mounting & Housing Instructions		6C+E		6C+E	
065	Power Distribution & Consumption		6C+E		6C+E	
066	Cause & Effect Charts		6C+E		6C+E	
067	Original Software for Control & Monitoring System		6C+E		6C+E	
068	Software System Specifications		6C+E		6C+E	
069	Approximate Weight & Dimension	4N				
070	Shipping Detail Drawing		6C+E		6C+E	
071	Final Data Book		6C+E		6C+E	
072	Pressure Loss Calculations		6C+E		6C+E	
073	Lubrication System Detailed Specifications / Drawings		6C+E		6C+E	
074	Cooling System Detailed Specifications/Drawings		6C+E		6C+E	
075	Shaft Sealing System Detailed Specifications/Drawings	4N	6C+E		6C+E	
076	Completed Equipment Datasheets	4N	6C+E		6C+E	
077	Calculation sheets for safety valves, control valves & orifice plate		6C+E		6C+E	
078	Complex loop & automation descriptions, list of alarms & shutdown with set points		6C+E		6C+E	
079	Electrical Equipment Catalogue	3N	6C+E		6C+E	
080	Electrical Interface Block Diagrams		6C+E		6C+E	
081	Local Control Station of motors wiring diagram, termination drawing and general arrangement		6C+E		6C+E	



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



شماره پیمان:

.04 - . 14 - 4114

	PMR FOR CHEMICAL INJECTION PACKAGES								
پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرك	سريال	نسخه		
BK	GCS	PEDCO	120	ME	MR	8000	D00		

شماره صفحه: ۱۹ از ۲۴

		With Did		TIME	CHEDULE	
Ö		With Bid	For Re	view	Fina	l Issue
Item No.	Document	Copies No./Type (7)	Copies No./Type (1)	Solar days (2)	Copies No./Type (1)	Calendar days (3)
082	Gear System Detailed Specifications / Drawings		6C+E		6C+E	
083	Coupling System Detailed Specifications / Drawings		6C+E		6C+E	
PROC	UREMENT					
084	List of Sub-Suppliers (table giving: part of equipment, tag no., sub-supplier reference)(5.1.3)	4N			6C+E	
085	Unpriced copy of sub-orders		6C+E			
MANU	FACTURING					
086	Weld and NDT Map		6C+E		6C+E	
087	Surface Preparation and Painting Procedures		6C+E		6C+E	
088	Heat Treatment Procedures		6C+E		6C+E	
089	Welding Procedure Specification (including repair procedures).		6C+E		6C+E	
090	Welder Qualification Procedure		6C+E		6C+E	
091	Fabrication Degree	3N				
TESTI	NG					
092	Hydrostatic / Pneumatic Testing Procedure		6C+E		6C+E	
093	Performance & Functional Test Procedure		6C+E		6C+E	
094	Non-Destructive Testing/Examination Procedures		6C+E		6C+E	
095	Factory Acceptance Test (FAT) Procedure		6C+E		6C+E	
RECO	RDS, REPORTS & CERTIFICATES					
097	Material Conformity Certificate		6C+E		6C+E	
098	Testing Authority Approval Certificate (if any)		6C+E		6C+E	
099	Hazardous Area Certificates.		6C+E		6C+E	
100	Ingress Protection Certificate		6C+E		6C+E	



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



شماره پیمان:

· ۵۳ - · ۷۳ - 9114

PMR FOR CHEMICAL INJECTION PACKAGES									
پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرک	سريال	نسخه		
BK	GCS	PEDCO	120	ME	MR	8000	D00		

شماره صفحه: ۲۰ از ۲۴

			TIME SCHEDULE				
ġ		With Bid	For Review		Final Issue		
Item No.	Document	Copies No./Type (7)	Copies No./Type (1)	Solar days (2)	Copies No./Type (1)	Calendar days (3)	
101	Conformity Certificates (sub- supplier/equipment)		6C+E		6C+E		
102	Material Certificates Identification Diagram. (cross-reference material location; certificates for critical components)		6C+E		6C+E		
103	Welding Procedure Qualification Record		6C+E		6C+E		
104	Welder Qualification Records.		6C+E		6C+E		
105	NDT Operator Qualifications		6C+E		6C+E		
106	Detailed NDT Reports		6C+E		6C+E		
107	Weld/ NDT Identification Diagram. (Cross-reference weld locations, WPS, welders, NDT reports).		6C+E		6C+E		
108	Dimensional Control Reports		6C+E		6C+E		
109	Hardness Test Reports		6C+E		6C+E		
110	PWHT Charts & Reports, including calibration records of recorders (for each heat treatment)		6C+E		6C+E		
111	Pressure Test Reports / Certificates		6C+E		6C+E		
112	FAT Test Report / Certificates		6C+E		6C+E		
113	Performance Test Report / Certificates		6C+E		6C+E		
114	Noise & Vibration Test Report / Certificates		6C+E		6C+E		
115	Electric Motor Type Test Report (if any)		6C+E		6C+E		
116	Electric Motor Routine Test Report		6C+E		6C+E		
117	Cable Continuity and Resistance Test Reports		6C+E		6C+E		
118	Calibration Curves of Control Equipment		6C+E		6C+E		
119	Calibration Test Certificates		6C+E		6C+E		
120	Surface Preparation & Coating Reports		6C+E		6C+E		
121	Hydrostatic / Pneumatic Testing Certificates		6C+E		6C+E		
122	Welding Consumable Certificate		6C+E		6C+E		



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



شماره پیمان:

· ۵۳ - · ۷۳ - 9114

PMR FOR CHEMICAL INJECTION PACKAGES									
پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرک	سريال	نسخه		
BK	GCS	PEDCO	120	ME	MR	8000	D00		

شماره صفحه: ۲۱ از ۲۴

		With Did	TIME SCHEDULE					
ġ		With Bid	For Review		Fina	l Issue		
Item No.	Document	Copies No./Type (7)	Copies No./Type (1)	Solar days (2)	Copies No./Type (1)	Calendar days (3)		
123	Inspection and Test Reports(if any)		6C+E		6C+E			
124	Rust Prevention Report		6C+E		6C+E			
125	Non-Conformities Report		6C+E		6C+E			
INSTA	LLATION							
126	Sub-Assembly Documentation		6C+E		6C+E			
127	Sub-Assembly Drawings		6C+E		6C+E			
128	Erection/Installation Manual (if required)		6C+E		6C+E			
129	Name Plate Documents		6C+E		6C+E			
130	Handling, Transportation & Storage Instructions		6C+E		6C+E			
131	Unpacking & Inspection Instructions		6C+E					
132	Preliminary Packing List	4N						
132	Packing List		6C+E		6C+E			
OPER	ATION & MAINTENANCE							
133	Operating Instructions		6C+E		6C+E			
134	Maintenance Instructions (if required)		6C+E		6C+E			
135	Commissioning & Start-up Manual		6C+E		6C+E			
136	List of Spare Parts Commissioning & Start-up	4N	6C+E		6C+E			
136	List of Spare Parts 2 Years Operation	4N	6C+E		6C+E			
137	List of Special Tools	4N	6C+E		6C+E			
138	Lube Oil Schedule		6C+E		6C+E			
139	Software Manual (incl. Troubleshooting)		6C+E		6C+E			
140	Consumables List		6C+E		6C+E			
141	Function Test Procedure		6C+E		6C+E			
OTHE	RS							
142	All others documents (if required) will be listed in the order		6C+E					



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



شماره پیمان:

· ۵۳ - · ۷۳ - 9 1 A F

	PMR FOR CHEMICAL INJECTION PACKAGES								
پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرك	سريال	نسخه		
BK	GCS	PEDCO	120	ME	MR	8000	D00		

شماره صفحه: ۲۲ از ۲۴

No.		With Bid	TIME SCHEDULE				
		with bia	For Review		Final Issue		
Item I	Document	Copies	Copies	Solar	Copies	Calendar	
=		No./Type	No./Type	days	No./Type	days	
		(7)	(1)	(2)	(1)	(3)	

NOTES:

- (1) N= Number of document, C=Copy, E=Electronic Copy
- (2) Starting from date of order placement
- (3) Starting from reception of documentation without comments
- (4) First issue of the document is subjected to the release of payment milestone as per purchase order
- (5) Calendar days after reception of drive data
- (6) Prior to testing
- (7) One copy each bid copy



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



شماره پیمان:

· 24 - · 74 - 9114

PMR FOR CHEMICAL INJECTION PACKAGES								
پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرك	سريال	نسخه	
BK	GCS	PEDCO	120	ME	MR	8000	D00	

شماره صفحه: ۲۳ از ۲۴

ATTACHMENT 3

Requisition No.:

Equipment No.:

Description:

11.3 <u>DEVIATIONS / EXCEPTIONS TO JOB SPECIFICATION</u>

Item No.	Description of proposed exception	Recommended revision to job specification	Reason for proposed exception	Effect on base proposal if CONTRACTOR rejects exception



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



شماره پیمان:

· ۵۳ - · ۷۳ - 9 1 1 4 F

PMR FOR CHEMICAL INJECTION PACKAGES								
پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرک	سريال	نسخه	
BK	GCS	PEDCO	120	ME	MR	8000	D00	

شماره صفحه: ۲۴ از ۲۴

ATTACHMENT 4

Requisition No.:

Description:

11.4 <u>ALTERNATIVES TO JOB SPECIFICATION</u>

Equipment No.:								
Item No.	Job Specification No. & Paragraph No.	Requirements of Job Specification	Description of Proposed Alternative	Reason for Proposed Alternative				