
 NISOC	نگهداشت و افزایش تولید میدان نفتی بینک سطح الارض								
شماره پیمان: 053-073-9184	MECHANICAL DATA SHEETS FOR FIRE WATER MAIN PUMPS-ELECTRICAL MOTOR DRIVEN								شماره صفحه: 1 از 9
	نسخه	سریال	نوع مدرک	رشته	تهیهات	صادر کننده	بسته کاری	پروژه	
	D03	0029	DT	ME	120	PEDCO	GCS	BK	

طرح نگهداشت و افزایش تولید 27 مخزن

MECHANICAL DATA SHEETS FOR FIRE WATER MAIN PUMPS - ELECT. MOTOR DRIVEN (P-2301 A)



نگهداشت و افزایش تولید میدان نفتی بینک

D03	OCT. 2022	IFA	H. Adineh	M. Fakharian	M. Mehrshad	
D02	AUG. 2022	IFA	H. Adineh	M. Fakharian	M. Mehrshad	
D01	MAY. 2022	IFA	H. Adineh	M. Fakharian	M. Mehrshad	
D00	FEB. 2022	IFC	H. Adineh	M. Fakharian	M. Mehrshad	
Rev.	Date	Purpose of Issue / Status	Prepared by:	Checked by:	Approved by:	CLIENT Approval

Class: 2 CLIENT Doc. Number: F0Z-708860




status:

- IDC: Inter-Discipline Check
- IFC: Issued For Comment
- IFA: Issued For Approval
- AFD: Approved For Design
- AFC: Approved For Construction
- AFP: Approved For Purchase
- AFQ: Approved For Quotation
- IFI: Issued For Information
- AB-R: As-Built for CLIENT Review
- AB-A: As-Built -Approved

 <p>NISOC</p>	<p>نگهداشت و افزایش تولید میدان نفتی بینک سطح الارض</p> <p>احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک</p>							
	<p>MECHANICAL DATA SHEETS FOR FIRE WATER MAIN PUMPS-ELECTRICAL MOTOR DRIVEN</p>						<p>شماره صفحه: 2 از 9</p>	
<p>شماره پیمان:</p> <p>053-073-9184</p>	<p>پروژه</p> <p>BK</p>	<p>بسته کاری</p> <p>GCS</p>	<p>صادر کننده</p> <p>PEDCO</p>	<p>تجهیزات</p> <p>120</p>	<p>رشته</p> <p>ME</p>	<p>نوع مدرک</p> <p>DT</p>	<p>سریال</p> <p>0029</p>	<p>نسخه</p> <p>D03</p>

REVISION RECORD SHEET

page	D00	D01	D02	D03	D04	page	D00	D01	D02	D03	D04
1	x	x	x	x		65					
2	x	x	x	x		66					
3	x	x	x	x		67					
4	x					68					
5	x	x	x	x		69					
6	x	x	x	x		70					
7	x					71					
8	x					72					
9	x					73					
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شماره پیمان: 053-073-9184	<table border="1"> <tr> <th colspan="8">MECHANICAL DATA SHEETS FOR FIRE WATER MAIN PUMPS-ELECTRICAL MOTOR DRIVEN</th></tr> <tr> <td>پروژه</td><td>بسته کاری</td><td>صادر کننده</td><td>تهیلات</td><td>رشته</td><td>نوع مدرک</td><td>سریال</td><td>نسخه</td></tr> <tr> <td>BK</td><td>GCS</td><td>PEDCO</td><td>120</td><td>ME</td><td>DT</td><td>0029</td><td>D03</td></tr> </table>		MECHANICAL DATA SHEETS FOR FIRE WATER MAIN PUMPS-ELECTRICAL MOTOR DRIVEN								پروژه	بسته کاری	صادر کننده	تهیلات	رشته	نوع مدرک	سریال	نسخه	BK	GCS	PEDCO	120	ME	DT	0029	D03	شماره صفحه: 3 از 9
MECHANICAL DATA SHEETS FOR FIRE WATER MAIN PUMPS-ELECTRICAL MOTOR DRIVEN																											
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BK	GCS	PEDCO	120	ME	DT	0029	D03																				
<div style="text-align: center;"> GENERAL NOTES <div style="border: 1px solid black; padding: 2px; display: inline-block;">D03</div> </div>																											
<ol style="list-style-type: none"> 1 Vendor shall fill in the blanks and return the completed data sheet along with Motor data sheet, "DOC NO.: BK-GCS-PEDCO-120-EL-DT-0009. with his proposal. 2 Vendor shall submit ITP (Inspection & Testing Plan) with his proposal. 3 Vendor is requested to confirm the material, or propose appropriate alternative. 4 For Instrumentation, Project specification 'Specification For Instrument and Control of package Unit System (PU)' Doc. No. BK-GNRAL-PEDCO-000-IN-SP-0004. shall be followed. 5 Instead of mechanical seal, vendor shall advise the suitable Packing specification. 6 NPSH test shall be done & witnessed if the margin of NPSHr & NPSHa is less than 1. 7 The Tie-in flanges shall conform to ASME B-16.1. 8 Pump drain shall be terminated at skid edge with flange connection and valved. 9 Vendor to indicate which minimum flow pumps can achieve. 10 Nozzle loads shall be 2 times the loads shown in API 610 11th Edition. 11 Electrical motor shall be rated for 150% of rated capacity. In addition vendor shall follow project specification for rating of motor power . 12 The Suction line size is 12" and discharge line is 10" . 13 Welding repair procedures shall be submitted for approval. 14 Air release valve to be considered by vendor. 15 As the pump jobsite environmental condition is fummy and dusty, any required protection for pumps, panels and electrical parts (in accordance with IPS-E-EL-100) in this regard shall be considered by pump manufacturer. 16 Ultrasonic Test shall be performed for forged shaft. 17 Couplings shall be dry, flexible and spacer type. 18 For electrical motor descriptions, refer to 'Specification For MV Induction Motors' Doc. No.BK-GNRAL-PEDCO-000-EL-SP-0017. 19 A local control panel shall be considered by vendor to be located next to the pumps as per "Specification For Fire Water Pumps", Doc. No. BK-GCS-PEDCO-120-ME-SP-0005." 20 Pump LCP shall be designed to manage all required monitoring and control signals , as minimum in accordance with "P&ID For Fire Water Network", Doc.No. BK-GCS-PEDCO-120-SA-PI-0001. 21 Pressure sensing lines are in the vendor's scope of supply. 22 The pumps shall furnish not less than 150% of rated capacity at not less than 65% of rated head. 23 Design pressure is 15.4 barg also as per NFPA 20 standard the hydrotest pressure shall not be less than 17.24 barg. 24 Estimated BHP at rated capacity is 199.2 kW by considering 65% efficiency. 																											



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



053-073-9184

MECHANICAL DATA SHEETS FOR FIRE WATER MAIN PUMPS-ELECTRICAL MOTOR DRIVEN

شماره صفحه: 4 از 9

نسخه	سریال	نوع مدرک	رشته	تسهیلات	صادر کننده	بسته کاری	پروژه
D03	0029	DT	ME	120	PEDCO	GCS	BK

CENTRIFUGAL PUMP DATA SHEET (SI UNIT) - P-2301 A (Sheet 1 of 6)

CLIENT: National Iranian South Oil Company (NISOC)

PROJECT TITLE: BINAK Gas Compressor Station

JOB NUMBER:

EQUIPMENT NUMBER: P-2301 A

EQUIPMENT SERVICE: Fire Water Main Pumps - Electrical Motor Driven

SERIAL NUMBER:

REQ. / SPEC NO. : BK-GCS-PEDCO-120-ME-SP-0005.

PURCH ORDER NO.

Cells coloured thus

contain drop-down options

contain calculated values based on input data; do not change.

identify a cross referenced paragraph in the document note, and may also contain a drop down list



When you have completed the DS, highlight the whole page format cells pattern none

Delete these notes on completion

COMMENTS:



DATA SHEETS					
ITEM No.	ATT	ITEM No.	ATT	ITEM No.	ATT
P-2301 A	YES				

PUMP
MOTOR
GEAR
TURBINE

 NISOC شماره پیمان: 053-073-9184	نگهداشت و افزایش تولید میدان نفتی بینک سطح الارض احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک							 شماره صفحه: 5 از 9
	MECHANICAL DATA SHEETS FOR FIRE WATER MAIN PUMPS-ELECTRICAL MOTOR DRIVEN							
	پروژه	بسته کاری	صادر کننده	تهیه کننده	رشته	نوع مدرک	سریال	
BK	GCS	PEDCO	120	ME	DT	0029	D03	



CENTRIFUGAL PUMP DATA SHEET (SI UNIT) - P-2301 A (Sheet 2 of 6)

APPLICABLE TO: PROPOSAL FOR: NISOC SITE: BINAK Gas Compressor Station NO. REQ: 1 PUMP SIZE: _____ MANUFACTURER: _____				APPLICABLE NTL/INTNL STANDARD: NFPA20 (2019) & IPS-M-PM-125 UNIT: _____ SERVICE: Fire Water Main Pumps - Electrical Motor Driven TYPE: _____ No. STAGES: _____ MODEL: BB1 (V.T.C) SERIAL NO.: _____																																																													
LIQUID CHARACTERISTICS																																																																	
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LOCATION: OUTDOOR UNHEATED UNDER ROOF MOUNTED AT : ● TROPICALISATION REQ'D ELECTRIC AREA CLASSIFICATION: (6.1.22) ZONE SAFE GROUP _____ TEMP CLASS _____ SITE DATA : ELEVATION (MSL) : 12.5 m BAROMETER : 990.77 mBar RANGE OF DESIGN TEMPS:MIN / MAX 5 85 °C RELATIVE HUMIDITY: MIN / MAX 0 100 % (@ 25.6 °C) UNUSUAL CONDITIONS: NA UTILITY CONDITIONS : <table border="1"> <thead> <tr> <th>ELECTRICITY :</th> <th>DRIVERS</th> <th>HEATING</th> <th>CONTROL</th> <th>SHUTDOWN</th> </tr> </thead> <tbody> <tr> <td>VOLTAGE</td> <td>3300</td> <td></td> <td></td> <td></td> </tr> <tr> <td>PHASE</td> <td>3</td> <td></td> <td></td> <td></td> </tr> <tr> <td>HERTZ</td> <td>50</td> <td></td> <td></td> <td></td> </tr> </tbody> </table>				ELECTRICITY :	DRIVERS	HEATING	CONTROL	SHUTDOWN	VOLTAGE	3300				PHASE	3				HERTZ	50				SITE AND UTILITY DATA COOLING WATER : <table border="1"> <thead> <tr> <th></th> <th>RETURN</th> <th>DESIGN</th> </tr> </thead> <tbody> <tr> <td>TEMP</td> <td></td> <td></td> </tr> <tr> <td>PRESS.</td> <td></td> <td></td> </tr> <tr> <td>SOURCE</td> <td></td> <td></td> </tr> </tbody> </table> COOLING WATER CHLORIDE CONCENTRATION: _____ INSTRUMENT AIR : _____ kg MIN _____ kg STEAM <table border="1"> <thead> <tr> <th></th> <th>DRIVERS</th> <th>HEATING</th> </tr> </thead> <tbody> <tr> <td>TEMP</td> <td></td> <td></td> </tr> <tr> <td>PRESS.</td> <td></td> <td></td> </tr> </tbody> </table>					RETURN	DESIGN	TEMP			PRESS.			SOURCE				DRIVERS	HEATING	TEMP			PRESS.																			
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PERFORMANCE				DRIVER (7.1.5)																																																													
PROPOSAL CURVE NO. _____ RPM _____ As Tested Curve No. _____ IMPELLER DIA.: RATED _____ MAX. _____ MIN. _____ mm RATED POWER Kw _____ EFFICIENCY _____ (%) RATED CURVE BEP FLOW (at rated impeller dia) _____ m ³ /hr MIN FLOW : _____ kJ/Nm ³ _____ m ³ /hr PREFERRED OPERATING REGION (6.1.11) _____ to _____ m ³ /hr ALLOWABLE OPERATING REGION _____ to _____ m ³ /hr MAX HEAD @ RATED IMPELLER _____ m MAX POWER @ RATED IMPELLER _____ kW NPSH ₃ AT RATED FLOW : _____ m CL.PUMP TO U/S BASEPLATE _____ m NPSH MARGIN AT RATED FLOW : _____ m SPECIFIC SPEED (6.1.9) _____ SUCTION SPECIFIC SPEED LIMIT _____ SUCTION SPECIFIC SPEED _____ MAX. ALLOW. SOUND PRESS. LEVEL REQD (6.1.14) 85 (dBA) @ 1 m EST MAX SOUND PRESS. LEVEL _____ (dBA) MAX. SOUND POWER LEVEL REQD (6.1.14) _____ EST MAX SOUND POWER LEVEL _____				Driver Type INDUCTION MOTOR GEAR NO VARIABLE SPEED REQUIRED NO SOURCE OF VARIABLE SPEED _____ OTHER _____ MANUFACTURER _____ NAMEPLATE POWER @Site Condition _____ KW Nominal RPM _____ RATED LOAD RPM _____ FRAME OR MODEL _____ ORIENTATION HORIZONTAL LUBE _____ BEARING TYPE: _____ RADIAL _____ / THRUST _____ / STARTING METHOD D.O.L/Open Discharge Valve SEE DRIVER DATA SHEET Note 1 Max Voltage Variation ±5% Max Frequency Variation ±2% Max Voltage and Frequency Variation together ±5%																																																													

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CENTRIFUGAL PUMP DATA SHEET (SI UNIT) - P-2301 A (Sheet 3 of 6)

CONSTRUCTION																																											
API PUMP TYPE: BB1 [Based on API 610 definitions]	CASING MOUNTING:																																										
NOZZLE CONNECTIONS: (6.5.5) NOTES 7,12 D03	CASING TYPE: (6.3.10)																																										
<table><tr><td>SUCTION</td><td>Size</td><td>Facing</td><td>Rating</td><td>Position</td></tr><tr><td>DISCHARGE</td><td></td><td>FF</td><td>125</td><td>SIDE</td></tr><tr><td></td><td></td><td>FF</td><td>125</td><td>SIDE</td></tr></table>	SUCTION	Size	Facing	Rating	Position	DISCHARGE		FF	125	SIDE			FF	125	SIDE	OH3 BACKPULLOUT LIFTING DEVICE REQD. (9.1.2.6)																											
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PRESSURE CASING AUX. CONNECTIONS: (6.4.3.2)	CASE PRESSURE RATING:																																										
<table><tr><td>No.</td><td>Size</td><td>Type</td><td>Facing</td><td>Rating</td><td>Posn.</td></tr><tr><td>BAL./LEAK OFF</td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>DRAIN</td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>VENT</td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>PRESSURE GAGE</td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>TEMP GAGE</td><td></td><td></td><td></td><td></td><td></td></tr><tr><td>WARM-UP LINE</td><td></td><td></td><td></td><td></td><td></td></tr></table>	No.	Size	Type	Facing	Rating	Posn.	BAL./LEAK OFF						DRAIN						VENT						PRESSURE GAGE						TEMP GAGE						WARM-UP LINE						MAWP : (6.3.5) By Vendor barg @ °C
No.	Size	Type	Facing	Rating	Posn.																																						
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DRAINS MANIFOLDED	MAWP : (6.3.5) By Vendor barg @ °C																																										
VENT Valve Supplied By	HYDROTEST OH PUMP ASSEMBLY YES																																										
VENTS MANIFOLDED	SUCT'N PRESS. REGIONS DESIGNED FOR MAWP YES																																										
THREAD, CONS FOR PIPELINE SERVICE & < 50°C (6.4.3.2)	ROTATION: (VIEWED FROM COUPLING END)																																										
SPECIAL FITTINGS FOR TRANSITIONING (6.4.3.3)	<ul style="list-style-type: none">IMPELLERS INDIVIDUALLY SECURED :																																										
CYLINDRICAL THREADS REQUIRED (6.4.3.8)	<ul style="list-style-type: none">BOLT OH 3/4/5 PUMP TO PAD / FOUNDATION :																																										
GUSSET SUPPORT REQUIRED	<ul style="list-style-type: none">PROVIDE SOLEPLATE FOR OH 3/4/5 PUMPS																																										
MACHINED AND STUDDED CONNECTIONS (6.4.3.12)	ROTOR:																																										
VS 6 DRAIN	SHAFT FLEXIBILITY INDEX (SFI) (9.1.1.3)																																										
DRAIN TO SKID EDGE	First Critical Speed Wet (Multi stage pumps only)																																										
	COMPONENT BALANCE TO ISO 1940 G1.0 NO																																										
	SHRINK FIT -LIMITED MOVEMENT IMPELLERS (9.2.2.3)																																										
	COUPLING:(7.2.3) (7.2.13.f) NOTE 17																																										
	MANUFACTURER																																										
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	SPACER LENGTH mm																																										
	SERVICE FACTOR Min 1.5																																										
	RIGID NO																																										
	COUPLING WITH HYDRAULIC FIT (7.2.10)																																										
	COUPLING BALANCED TO ISO 1940-1 G6.3 (7.2.3) YES																																										
	COUPLING WITH PROPRIETARY CLAMPING DEVICE (7.2.11)																																										
	COUPLING IN COMPLIANCE WITH (7.2.4) API 610 compliant																																										
	COUPLING GUARD STANDARD PER (7.2.13.a) ISO 14120																																										
	Window on Coupling Guard																																										
MATERIAL (6.12.1.1)	BASEPLATE																																										
APPENDIX H CLASS I-2 NOTE 3	API BASEPLATE NUMBER :																																										
MIN DESIGN METAL TEMP (6.12.4.1) 5 °C	BASEPLATE CONSTRUCTION (7.3.14)																																										
REDUCED-HARDNESS MATERIALS REQD (6.12.1.12.1)	BASEPLATE DRAINAGE (7.3.1) Entire Baseplate Drain Pan																																										
Applicable Hardness Standard (6.12.1.12.3)	MOUNTING :																																										
BARREL :	NON-GROUT CONSTRUCTION : (7.3.13)																																										
CASE :	VERTICAL LEVELING SCREWS : REQUIRED																																										
DIFFUSERS	LONGITUDINAL DRIVER POSITIONING SCREWS : REQUIRED																																										
IMPELLER :	SUPPLIED WITH : <ul style="list-style-type: none">GROUT AND VENT HOLES YESDRAIN CONNECTION YES																																										
IMPELLER WEAR RING :	MOUNTING PADS SIZED FOR BASEPLATE LEVELING (7.3.5) YES																																										
CASE WEAR RING :	MOUNTING PADS TO BE MACHINED (7.3.6) YES																																										
SHAFT:	PROVIDE SPACER PLATE UNDER ALL EQUIPMENT FEET YES																																										
Bowl (if VS-type)	OTHER																																										
Inspection Class (Note 2)	REMARKS :																																										
BEARINGS AND LUBRICATION (6.10.1.1) (VTA)																																											
BEARING (TYPE / NUMBER): (6.11.4)																																											
RADIAL /																																											
THRUST /																																											
REVIEW AND APPROVE THRUST BEARING SIZE : (9.2.5.2.4)																																											
LUBRICATION : (6.10.2.2) (6.11.3) (9.2.6)																																											
PRESSURE LUBE SYSTEM TO ISO 10438- (9.2.6.5)																																											
ISO 10438 DATA SHEETS ATTACHED																																											
Pressurized Lube Oil System mtd on pump baseplate																																											
Location of Pressurized Lube Oil System mounted on baseplate :																																											
INTERCONNECTING PIPING PROVIDED BY Supplier																																											
OIL VISC. ISO GRADE VG																																											
CONSTANT LEVEL OILER :																																											

 NISOC	<div>نگهداشت و افزایش تولید میدان نفتی بینک</div> <div>سطح الارض</div> <div>احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک</div>							
شماره پیمان: 053-073-9184	MECHANICAL DATA SHEETS FOR FIRE WATER MAIN PUMPS-ELECTRICAL MOTOR DRIVEN							شماره صفحه: 8 از 9
	نسخه	سریال	نوع مدرک	رشته	تجهیزات	صادر کننده	بسته کاری	
	D03	0029	DT	ME	120	PEDCO	GCS	
							BK	

CENTRIFUGAL PUMP DATA SHEET (SI UNIT) - P-2301 A (Sheet 5 of 6)

SURFACE PREPARATION AND PAINT						TEST				
MANUFACTURER'S STANDARD						SHOP INSPECTION (8.1.1)				YES
OTHER (SEE BELOW)						PERFORMANCE CURVE				
SPECIFICATION NO. BK-GNRL-PEDCO-000-PI-SP-0006, "Specification for Painting"						& DATA APPROVAL PRIOR TO SHIPMENT.				YES
PUMP:						TEST WITH SUBSTITUTE SEAL (8.3.3.2.b)				
PUMP SURFACE PREPARATION						MATERIAL CERTIFICATION REQUIRED		CASING	YES	
PRIMER						YES	(6.12.1.8)	IMPELLER	YES	
FINISH COAT						OTHER YES Casing and impeller Wear ring				
						CASTING REPAIR WELD PROCEDURE APPR REQD				YES
BASEPLATE:						INSPECTION REQUIRED FOR CONNECTION WELDS (6.12.3.4.d)				
BASEPLATE SURFACE PREPARATION						LIQUID PENETRANT		YES	MAG PARTICLE	
PRIMER:						ULTRASONIC			RADIOGRAPHY	YES
FINISH COAT						INSPECTION REQUIRED FOR CASTINGS				
DETAILS OF LIFTING DEVICES						LIQUID PENETRANT		YES	MAG PARTICLE	YES
SHIPMENT: (8.4.1)						ULTRASONIC		YES	RADIOGRAPHY	
EXPORT BOXING REQUIRED						HARDNESS TEST REQUIRED (8.2.2.7)				
OUTDOOR STORAGE MORE THAN 6 MONTHS						ADDNL SUBSURFACE EXAMINATION (6.12.1.5) (8.2.1.3)				
SPARE ROTOR ASSEMBLY PACKAGED FOR:										
ROTOR STORAGE ORIENTATION (9.2.8.2)										FOR
SHIPPING & STORAGE CONTAINER FOR VERT STORAGE (9.2.8.3)										METHOD
N ₂ PURGE (9.2.8.4)										
SPARE PARTS										
START-UP						YES				
NORMAL MAINTENANCE						YES				
ITEM No	PUMP	DRIVER	GEAR	BASE	TOTAL					
OTHER PURCHASER REQUIREMENTS										
COORDINATION MEETING REQUIRED (10.1.3)						YES				
MAXIMUM DISCHARGE PRESSURE TO INCLUDE										
OPERATION TO TRIP SPEED										
MAX DIA. IMPELLERS AND/OR NO OF STAGES						YES				
CONNECTION DESIGN APPROVAL (9.2.1.4)						YES				
TORSIONAL ANALYSIS / REPORT (6.9.2.10)						NO				
PROGRESS REPORTS						YES				
OUTLINE OF PROC FOR OPTIONAL TESTS (10.2.5)										
ADDITIONAL DATA REQUIRING 20 YEARS RETENTION (8.2.1.1)										
						YES				
LATERAL ANALYSIS REQUIRED (9.1.3.4) (9.2.4.1.3)						NO				
MODAL ANALYSIS REQUIRED (9.3.9.2)										
DYNAMIC BALANCE ROTOR (6.9.4.4)						YES				
INSTALLATION LIST IN PROPOSAL (10.2.3.1)						YES				
VFD STEADY STATE DAMPED RESPONSE ANALYSIS (6.9.2.3)										NO
TRANSIENT TORSIONAL RESPONSE						NO				
BEARING LIFE CALCULATIONS REQUIRED (6.10.1.6)										
IGNITION HAZARD ASSMT TO EN 13463-1 (7.2.13.e)										
CASING RETIREMENT THICKNESS DRAWING (10.3.2.3)										
FLANGES RQD IN PLACE OF SKT WELD UNIONS (7.5.2.8)										
INCLUDE PLOTTED VIBRATION SPECTRA (6.9.3.3)										
CONNECTION BOLTING (7.5.1.7)										
CADMIUM PLATED BOLTS PROHIBITED										
VENDOR TO KEEP REPAIR AND HT RCDS (8.2.1.1.c)										
VENDOR SUBMIT TEST PROCEDURES (8.3.1.1)						YES				
SUBMIT INSPECTION CHECK LIST (8.1.5) NOTE 2						YES				



احداث ردیف تہ اکہ گاز در ایستگاه جمع آوری سنک



053-073-9184

MECHANICAL DATA SHEETS FOR FIRE WATER MAIN PUMPS-ELECTRICAL MOTOR DRIVEN

شماره صفحه: 9 از 9

نوع مدرک	رشته	تسهیلات	صادر کننده	بسته کاری	پروژه
DT	ME	120	PEDCO	GCS	BK

CENTRIFUGAL PUMP DATA SHEET (SI UNIT) - P-2301 A (Sheet 6 of 6)

PRESSURE VESSEL DESIGN CODE REFERENCES

WELDING AND REPAIRS (NOTE 13)

THESE REFERENCES MUST BE LISTED BY THE PURCHASER. (DEFAULT TO TABLE 11 IF NO PURCHASER PREFERENCE IS STATED)

ALTERNATE WELDING CODES AND STANDARDS

WELDING REQUIREMENT (APPLICABLE CODE OR STANDARD)

WELDER/OPERATOR QUALIFICATION

WELDING PROCEDURE QUALIFICATION

NON-PRESSURE RETAINING STRUCTURAL WELDING SUCH AS BASEPLATES OR SUPPORTS

MAGNETIC PARTICLE OR LIQUID PENETRANT EXAMINATION OF PLATE EDGES

POSTWELD HEAT TREATMENT

POSTWELD HEAT TREATMENT OF CASING FABRICATION WELDS

DEFAULT PER TABLE 11

DEFAULT PER TABLE 11

DEFAULT PER TABLE 11

DEFAULT PER TABLE 11

DEFAULT PER TABLE 11

DEFAULT PER TABLE 11

DEFAULT PER TABLE 11

MATERIAL INSPECTION

THESE REFERENCES MUST BE LISTED BY THE PURCHASER

ALTERNATIVE MATERIAL INSPECTIONS AND ACCEPTANCE CRITERIA (SEE TABLE 15) (8.2.2.5)

DEFAULT TO TABLE 14

YES

TYPE OF INSPECTION	METHOD	FOR FABRICATIONS	FOR CASTINGS
RADIOGRAPHY			
ULTRASONIC INSPECTION			
MAGNETIC PARTICLE INSPECTION			
LIQUID PENETRANT INSPECTION			
VISUAL INSPECTION (all surfaces)			

REMARKS :

This image shows a single sheet of white paper with horizontal ruling lines. The lines are evenly spaced and run across the width of the page. There are no margins, text, or other markings on the paper.