 The-Safety-Valve.com	Sizing acc. to API 520 for Gas VALVESTAR® – v.7.3.1.60920	Page:	1 of 6
		Date:	2021-09-08 10:54:04
		Project:	binak-summer
		Tag No:	PSV-2132/2133/A/B/C
		LESER Job №	(BLOKED OUTLET)


Sizing - Medium				
1000	Designation	PSV-2132A/B/C		
1004	Formula			
1001	Molar mass	M	24.523	kg/kmol
1002	Ratio of specific heats	k	1.278	
1003	Compressibility factor	Z	0.923	

Sizing - Service condition				
1100	Maximum allowable working pressure			
1101	Set pressure	p	62	bar-g
1102	Constant superimposed back pressure	paf		
2102	Variable superimposed back pressure			
1103	Built up back pressure	pae	1	bar
1104	Backpressure		1	bar-g
1105	Overpressure	dp	10.00	%
1106	Environmental pressure	pu	1.013	bar
1107	Relieving Temperature	T	233	°C
1111	Operating Temperature		142.278	°C
1108	Required massflow	qm,ab	8,664	kg/h
1109	Volume flow to be discharged (working condition)	qvb,ab	198.319	m³/h
1110	Volume flow to be discharged (std condition) [T=60 °F P=14.7 psi]	qvn,ab	7,724.896	m³/h
1120	Rupture disc correction factor	Kc	1.000	

Initial Sizing according to API 520 for conventional safety valve		
1150	NPS inlet Orifice NPS outlet	1 1/2G3
1151	PR inlet x PR outlet	#600 x #150
1152	Material	WCB
1153	Required orifice	G
1154	Selected orifice	G

Sizing - Calculation				
1200	Certified massflow	qm,zu	13,238.909	kg/h
1201	Certified volume flow (operating condition)	qvb,zu	303.038	m³/h
1203	Certified volume flow (standard condition)	qvn,zu	11,803.924	m³/h
1204	Maximum mass flow	qm,max	14,709.899	kg/h
1205	Maximum volume flow (working condition)	qvb,max	336.709	m³/h
1206	Maximum volume flow (standard condition)	qvn,max	13,115.471	m³/h
1207	Capacity exceed		52.80	%

Name	API 520	API 520			
Date	2021-09-08 10:54:04	2022-06-25 10:24:03			
Rev.No	1	2			

 The-Safety-Valve.com	Sizing acc. to API 520 for Gas VALVESTAR® – v.7.3.1.60920	Page:	2 of 6
		Date:	2021-09-08 10:54:04
		Project:	binak-summer
		Tag No:	PSV-2132/2133/A/B/C
		LESER Job №	(BLOKED OUTLET)

Valve - General			
1500	Article number		5262.0482
1512	Reseller article number		
1513	Quantity of safety valve		1
1501	Certified coefficient of discharge for steam and gases	K,DG	0.801
1502	Certified coefficient of discharge for liquid	K,F	0.579
1453	Orifice		G
1505	Bonnet / Lifting device		Cap H2
1506	Body-/ Inlet base material		1.0619 / SA 216 WCB
1511	Bonnet		Closed Bonnet
1514	Order code	5262.0482-62 bar_g-H67H79-3.1	


Inlet connection		
1303	Connection standard	acc. to ASME B16.5
1304	DN / NPS	1 1/2"
1305	PN / PR	#600
1306	Flange facing	RF

Outlet connection		
1353	Connection standard	acc. to ASME B16.5
1354	DN / NPS	3"
1355	PN / PR	#150
1356	Flange facing	RF

Valve - Dimensions				
1400	Discharge area	Ao	397.608	mm ²
1401	Discharge diameter	do	22.5	mm
1402	Centre to Face dimensions	a	124	mm
1403	Centre to Face dimensions	b	152	mm
1405	Height	H	536	mm
1406	Weight	M	32.5	kg
1411	Inlet flange thickness incl. raised face	S1	35	mm


Lift				
1507	Standard		0.248	inch

Name	API 520	API 520			
Date	2021-09-08 10:54:04	2022-06-25 10:24:03			
Rev.No	1	2			

 The-Safety-Valve.com	Sizing acc. to API 520 for Gas VALVESTAR® – v.7.3.1.60920	Page:	3 of 6
		Date:	2021-09-08 10:54:04
		Project:	binak-summer
		Tag No:	PSV-2132/2133/A/B/C
		LESER Job №	(BLOKED OUTLET)

Valve - Calculation				
1200	Certified massflow	qm,zu	13,238.909	kg/h
1201	Certified volume flow (operating condition)	qvb,zu	303.038	m³/h
1203	Certified volume flow (standard condition)	qvn,zu	11,803.924	m³/h
1204	Maximum mass flow	qm,max	14,709.899	kg/h
1205	Maximum volume flow (working condition)	qvb,max	336.709	m³/h
1206	Maximum volume flow (standard condition)	qvn,max	13,115.471	m³/h
1207	Capacity exceed		52.80	%
1600	Required actual discharge area	Ao, req	260.208	mm²
1601	Required discharge diameter	do,req	18.202	mm
1617	Back pressure correction factor	Kb	1.000	
1618	Cold differential test pressure	CDTP	62.383	bar-g
1620	Cold differential test pressure, manually	CDTP		

Name	API 520	API 520			
Date	2021-09-08 10:54:04	2022-06-25 10:24:03			
Rev.No	1	2			

 The-Safety-Valve.com	Sizing acc. to API 520 for Gas VALVESTAR® – v.7.3.1.60920	Page:	4 of 6
		Date:	2021-09-08 10:54:04
		Project:	binak-summer
		Tag No:	PSV-2132/2133/A/B/C
		LESER Job №	(BLOKED OUTLET)

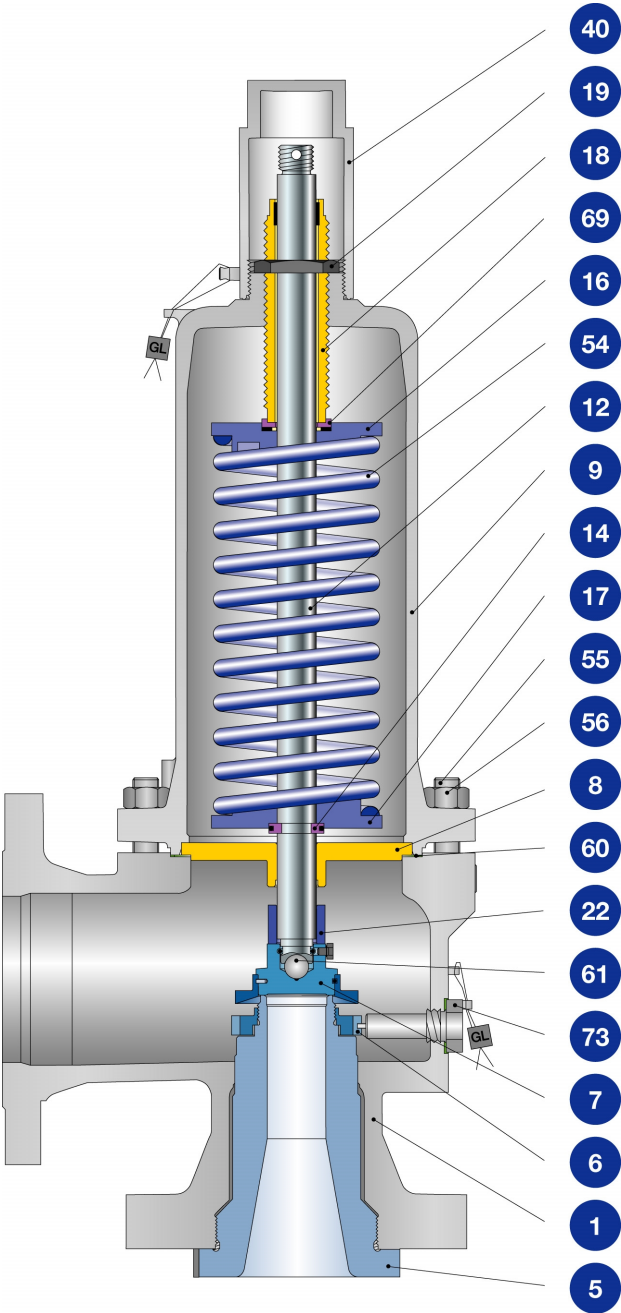
Valve - Part list					
	PosNo	Denomination	Q	Material ASME	Material DIN
12010	1	Body	1	SA 216 WCB	1.0619
12050	5	Full nozzle	1	CF8M or 316L	1.4408 or 1.4404
12060	6	Adjusting ring	1	CF8M	1.4408
12070	7	Disc	1	Hardened Stainless steel	1.4122
12080	8	Guide	1	Carbon steel/chrome st. Tenifer	1.0501 / 1.4104 tenifer
12090	9	Bonnet	1	SA 216 WCB	1.0619
12120	12	Spindle	1	420	1.4021
12140	14	Split ring	2	Chrome steel	1.4104
12160	16	Spring plate	1	Steel	1.0718
12170	17	Spring plate	1	Steel	1.0718
12180	18	Adjusting screw	1	Chrome steel	1.4104
12190	19	Lock nut	1	Steel	1.0718
12220	22	Lift stopper	1	316L	1.4404
12400	40	Cap H2	1	SA 105	1.0460
12540	54	Spring	1	High temperature alloy steel	1.8159
12550	55	Bolt	4	B8M	1.4401
12560	56	Nut	4	8M	1.4401
12570	57	Ball	15	316	1.4401
12600	60	Gasket	1	Graphite / 316	Graphit / 1.4401
12610	61	Ball washer	1	Hardened stainless steel	1.3541
12660	66	Hex. nut	1	B8M	1.4401
12690	69	Thrust needle bearing	1	316L	1.4404
12730	73	Locking screw	1	8M	1.4404
12870	87	Plug	1	B8M	1.4401

LESER is free to upgrade materials without further notice.

Name	API 520	API 520			
Date	2021-09-08 10:54:04	2022-06-25 10:24:03			
Rev.No	1	2			

<div>LESER</div> <div>The-Safety-Valve.com</div>	Sizing acc. to API 520 for Gas VALVESTAR® – v.7.3.1.60920	Page:	5 of 6
		Date:	2021-09-08 10:54:04
		Project:	binak-summer
		Tag No:	PSV-2132/2133/A/B/C
		LESER Job №	

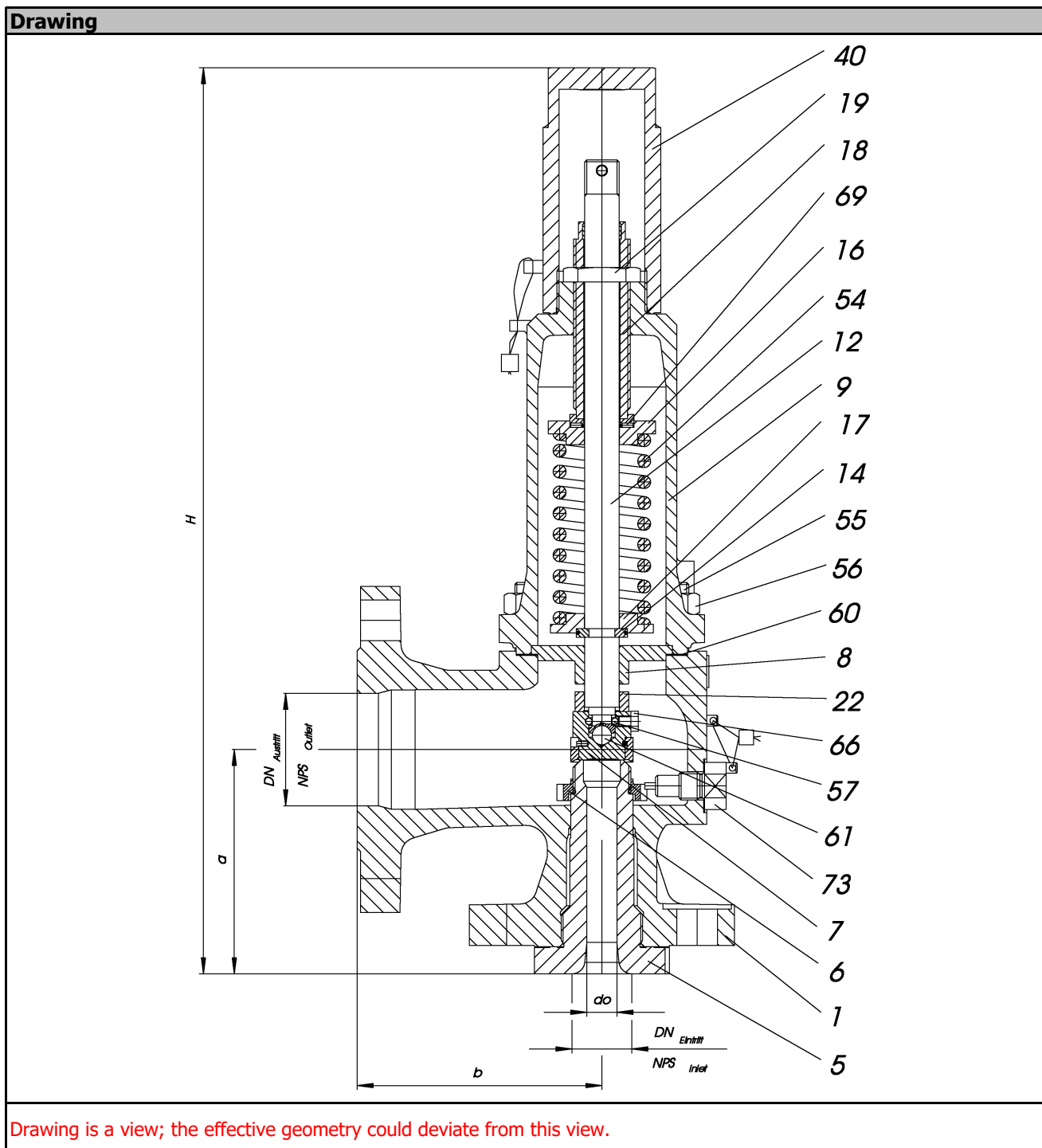
Drawing



Drawing is a view; the effective geometry could deviate from this view.

Name	API 520	API 520			
Date	2021-09-08 10:54:04	2022-06-25 10:24:03			
Rev.No	1	2			

LESER The-Safety-Valve.com	Sizing acc. to API 520 for Gas VALVESTAR® – v.7.3.1.60920	Page:	6 of 6
		Date:	2021-09-08 10:54:04
		Project:	binak-summer
		Tag No:	PSV-2132/2133/A/B/C
		LESER Job №	(BLOKED OUTLET)



Name	API 520	API 520			
Date	2021-09-08 10:54:04	2022-06-25 10:24:03			
Rev.No	1	2			