



شماره پیمان:

053 - 073 - 9184

پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرك	سريال	نسخه
BK	PPL	PEDCO	320	IN	MR	0006	D00

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طرح نگهداشت و افزایش تولید 27 مخزن

PMR FOR PRESSURE SAFETY VALVES (PSV)

نگهداشت و افزایش تولید میدان نفتی بینک

D00 DEC. 2022 IFI P.Hajisadeghi M.Fakharian M.Mehrshad Rev. Date Purpose of Issue/Status Prepared by: Checked by: Approved by: CLIENT Approval	Class: 2 CLIENT Doc Number: E07 709690						
D00 DEC. 2022 IFI P.Hajisadeghi M.Fakharian M.Mehrshad	Rev.	Date	Purpose of Issue/Status	Prepared by:	Checked by:	Approved by:	CLIENT Approval
	D00	DEC. 2022	IFI	P.Hajisadeghi	M.Fakharian	M.Mehrshad	

Class: 3 CLIENT Doc. Number: F0Z-708680

Status:

IDC: Inter-Discipline Check
IFC: Issued For Comment
IFA: Issued For Approval
AFD: Approved For Design
AFC: Approved For Construction
AFP: Approved For Purchase
AFQ: Approved For Quotation
IFI: Issued For Information
AB-R: As-Built for CLIENT Review

AB-A: As-Built -Approved





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DATA SHEETS FOR PRESSURE & SAFETY RELIEF VALVES

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REVISION RECORD SHEET

AGE	D00	D01	D02	D03	D04
1	X				
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3	X				
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1.0 INTRODUCTION

Binak oilfield in Bushehr province is a part of the southern oilfields of Iran, is located 20 km northwest of Genaveh city.

With the aim of increasing production of oil from Binak oilfield, an EPC/EPD Project has been defined by NIOC/NISOC and awarded to Petro Iran Development Company (PEDCO). Also PEDCO (as General Contractor) has assigned the EPC-packages of the Project to "Hirgan Energy - Design and Inspection" JV.

As a part of the Project, New Gas/Condensate Pipelines (from Binak New GCS to Siahmakan GIS/Binak PU) shall be constructed.

GENERAL DEFINITION

The following terms shall be used in this document.

CLIENT: National Iranian South Oilfields Company (NISOC)

PURCHASER: Means the "Company" where this document is a part of

direct purchaser order by the "Company", and the "Contractor" where this document is a part of contract

document.

PROJECT: Binak Oilfield Development - Construction of Well

Location, Wellhead Facilities, Electrification Facilities, Flowlines for W007S and Extension of Binak B/C

Manifold

EPD/EPC CONTRACTOR (GC): Petro Iran Development Company (PEDCO)

EPC CONTRACTOR: Joint Venture of: Hirgan Energy – Design &

Inspection(D&I) Companies

VENDOR: The firm or person who will fabricate the equipment or

material.

EXECUTOR: Executor is the party which carries out all or part of

construction and/or commissioning for the project.

THIRD PARTY INSPECTOR (TPI): The firm appointed by EPD/EPC CONTRACTOR (GC)

and approved by CLIENT (in writing) for the inspection

of goods.

SHALL: Is used where a provision is mandatory.

SHOULD: Is used where a provision is advisory only.

WILL: Is normally used in connection with the action by

CLIENT rather than by an EPC/EPD CONTRACTOR,

supplier or VENDOR.

MAY: Is used where a provision is completely discretionary.





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2.0 GENERAL

- This document presents the item material requisitions for Contractor's use as appropriate.
- This material requisition covers the requirements for the design, manufacturing, testing and supply of Pressure Relief/Safety Valve as listed below. All equipment/devices/items shall conform to this requisition and all specifications which have been mentioned in attachment 1 of this material requisition.
- The vendor's supply shall include:

No.	Item	Description	Total QTY.
11	PSV-3201	Pressure Safety Valve, Conventional, Sized by vendor as per project criteria, inlet: 1" (600#RF),outlet: 2" (150# RF)	1
12	PSV-3202	Pressure Relief Valve, Conventional, Sized by vendor as per project criteria, inlet: 1" (600#RF),outlet: 2" (150# RF)	1

3.0 REFERENCE / ATTACHED DOCUMENTS

- **a.** Specified documents in attachment 1 shall be considered as a part of this material Requisition.
- **b.** All codes and standards which have been referenced in above mentioned specs shall be considered.
- **c.** In case of any conflict between the contents of this document or any discrepancy between this document and other project documents or reference standards, this issue must be reported to the CLIENT. The final decision in this situation will be made by CLIENT.
- d. Deviations

Any exceptions/clarifications to codes/standards and specifications listed in attachment 1 must be clearly stated in a separate dedicated section of the proposal in the format submitted in attachment 3.

The proposed deviations/comments list shall include as minimum:

- Reference for the involved specification, chapter and paragraph.
- Technical justification for the non-compliance.
- Detailed description of the proposed alternative.

If no exceptions or clarifications exist, either for the complete referenced document or an individual paragraph, the supplier shall be considered to be in full compliance with the relevant document.

The supplier may propose materials of equivalent or better quality compared to those indicated in the equipment data sheet. Even these cases shall be duly included/technically supported in the deviations/clarifications list.





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4.0 SUBJECT OF THE SUPPLY

The supplier shall supply all above Pressure Relief/Safety Valves. The scope of supply is detailed at part 5. The supplier shall include in the supply, all other equipment/devices/items not listed in the following, but necessary for a good design and a safe operation, taking into account process data and installation conditions such as area classification and climatic conditions.

The grade of shop assembly of the equipment/devices/items supplied shall be at maximum extent to facilitate site erection and pre-commissioning activities.

5.0 LIMITS OF SUPPLY

5.1 SCOPE OF SUPPLY

5.1.1 MAIN DESCRIPTION

The scope of supply includes 2 Nos. Pressure Relief/Safety Valves. Main feature are as below:

- · Safety & Relief Valves
- Valve body & trim
- Painting and coating (Light green Actuator and white valve body as per Specification For Painting BK-GNRAL-PEDCO-000-PI-SP-0006)

The supplier shall assume overall responsibility for the design, manufacture, assembly, test and performance of all equipment/devices/items supplied as indicated in this requisition. This shall include, but not be limited to:

- Resolve engineering issues relating to equipment/devices/items within the scope of supply.
- Provide detailed design and documentation of all equipment/devices/items and components within the scope of supply in accordance with attachment 2 of this document.
- Provide all necessary information documents in order to allow the contractor to erect, install and verify the proposed equipment/devices/items.
- Implement a quality assurance plan
- The quality plan applied to the scope of supply shall include:
 - QA/QC organization CHART and procedures that shall be submitted for approval.
 - Plan for HOLD points in the production process proposed to PURCHASER for witness or approval particular activities.
 - Production schedule indicating main quality manufacturing processes, inspection and tests.
 - Qualification of all personnel performing tests to be reviewed by the inspector
 - Supplier shall also provide the description of the following quality activities:
 - o Sub suppliers products quality





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 نسخه سریال نوع مدرک رشته تسهیلات صادر کننده

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- Quality check and identification of the materials and equipment entering in their manufacturing shop.
- Calibration of test instruments and equipment

PPL

Provide detailed specifications and data sheets.

5.1.2 SPARE PARTS

- The Vendor shall provide certain quantities of consumable for the installation, precommissioning, commissioning, start-up and up to the end of the guarantee period.
- The quantities shall be estimated by Vendor and shall be based upon the Vendor's experience. The following two periods shall be taken into account:
 - Pre-commissioning and commissioning period where the consumption of consumable is greater
 - Normal use of the System
- The VENDOR shall provide lists of recommended spare parts, which shall include the original part numbers with prices for commissioning, start-up and two years operation. All spare parts shall be identified individually.
- Spare parts for commissioning and start-up; a qualified and complete list based on PROJECT SPARE PART SUPPLY PROCEDURE (Doc. No. E&C-QC-SP-1).
- Spare parts for two years operation; a qualified and complete list based on PROJECT SPARE PART SUPPLY PROCEDURE (Doc. No. E&C-QC-SP-1).
- The VENDOR shall be able to provide spares back up and support for the plant life of at least 20 years.
- SPIR form shall be approved by CLIENT prior to procurement.

5.1.3 OTHER ITEMS

No other item is required

5.2 EXCLUSIONS

No exclusion is applicable.

5.3 BATTERY LIMITS

No battery limit is applicable.

6.0 INSPECTION AND TESTS

The equipment shall be inspected and tested in accordance with the quality control plan issued by the vendor and approved by the CLIENT/EPC CONTRACTOR before the award of the order. The QC plan shall at least be according to the Commodity Procurement and Manufacturing Inspection Instruction (Doc.s No.s E&C-QC-IN-SP-1, ICE-EID-MI-SP01) and data sheets.





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Presence of an inspector in the manufacturer's factory during construction, inspecting manufacturer's shop and warehouse and construction progress as per the specific time schedule also in final stages of construction, witness of required test, final inspection, static, functional tests, etc.(Inspection Level 2) based on purchase requirements, standards and Project ITP is required.

The supplier shall in any case conduct all the tests required by contractual documents, specifications, codes and standards, manufacturer standard quality system and keep the relevant documentation.

All required manufacturing and function test/inspection also Factory acceptance test /Site acceptance test and Quality Assurance Requirements shall be considered in vendor responsibility as per project specification.

7.0 VENDOR DOCUMENTATION REQUIREMENTS & SCHEDULE

- Vendor document shall be according to attachment 2 of this document.
- All documents, preliminary or final, are to be stamped and signed by the supplier.
- Failure in dispatch of the required documents shall cause the supply to be considered as unfulfilled.
- PURCHASER's approval does not relieve vendor, in any way, from his obligation to fulfill the requirements of the purchase order documents.
- All vendor drawings and documents shall be in English language.
- All drawings and documents are to be identified as per clause 1 "GENERAL DEFINITION"

8.0 VENDOR RESPONSIBILITY

VENDOR shall be responsible for the design, engineering, co-ordination, supply, delivery, testing, final check-out and satisfactory operation of the equipment/devices/items. The engineering coordination also includes responsibility for handing and expediting drawings.

Also VENDOR shall be responsible for ensuring that all relevant information and documentation is passed on the sub-suppliers.





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9.0 GUARANTEE AND WARRANTY

All material and Equipment/Devices/Items in VENDOR's scope of work/supply shall be guaranteed by VENDOR.

The guarantee period shall be eighteen (18) months from the date of delivery or twelve (12) months from the installation date of each equipment/packages at site

VENDOR shall guarantee the performance of supplied items.

VENDOR shall guarantee that the Equipment/Device/Item is suitable for the operating conditions herein specified, and that all materials and components are free from any defects; verifications of all calculations are in VENDOR's responsibility.

VENDOR shall unconditionally guarantee the materials and workmanship of all material and/or services. If, within the guarantee period, any defects occur which are due to faulty material and/or services included in his scope (design, manufacturing, inspection, testing, supply & etc.), VENDOR shall, at his own expense, repair or adjust the condition, or replace the material and/or services to the complete satisfaction of CLIENT's representative. These repairs, replacement or adjustments shall be made only at such time as will be least detrimental to the operation of the CLIENT's business.

VENDOR warrants promptly repairing or replacing the defective parts in the warranty period.

Vendor shall ensure a correct and safe operation of the unit, providing all safety protection Devices.

Vendor shall be responsible for the safe, reliable, continuous functioning of the Equipment/Devices/Items.

VENDOR is fully responsible for the design of package for correct and safe operation based on project requirement during package life time; therefore, VENDOR shall specify any documents/specifications which may be required for design, manufacture and finalizing of Equipment/Devices/Items to avoid any problems during the package operation at site before P.O; otherwise, VENDOR shall be hold responsible for any corresponding deviation from expectations from the Equipment/Devices/Items.





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10.0 DEVIATION

VENDOR's proposal shall be prepared in strict compliance with the requirements set forth in the relevant specifications of tender documents.

VENDOR shall include in his proposal the statement of compliance with the tender documents should VENDOR wish to submit exception to the requirements of tender documents. They shall be submitted for PURCHASER's/CLIENT's approval.

Other than deviation which will be signed and sent during P.O phase, construction and test phases also should be provided by vendor.

11.0 PRICE BREAKDOWN

Breakdown price of following items shall be included in the proposal, as well as total price.

- 1) Material and Fabrication for each Section Separately
- 2) Pre-commissioning & commissioning spare parts (E&C-QC-SP-1)
- 3) 2 years operational spare parts (SP-1)
- 4) Packing & transportation





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ATTACHMENT 1

LIST OF REFERENCE / APPLICABLE DOCUMENTS

No.	Document No.	Document Title	Rev.
Instr	ument		
1.	BK-GNRAL-PEDCO-000-IN-SP-0007	Specification For Pressure Safety Valves (PSV)	D03
2.	BK-PPL-PEDCO-320-IN-DG-0002	Instrument Hook-up Diagram	D00
3.	BK-PPL-PEDCO-320-IN-DC-0001	Instrument & Control System Design Criteria	D01
4.	BK-PPL-PEDCO-320-IN-DT-0005	Data Sheets For Pressure & Safety Relief Valves	D02
Proc	ess		
5.	BK-PPL-PEDCO-320-PR-PI-0001	P&ID - Gas Pipeline (to Siahmakan G.I. Station)	D03
6.	BK-GNRAL-PEDCO-000-PR-DC-0001	Process Design Criteria	D02
7.	BK-GNRAL-PEDCO-000-PR-DB-0001	Process Basis Of Design	D08
Pipir	ng		
8.	BK-PPL-PEDCO-320-PI-SP-0001	Piping Material Specification	D02
9.	BK-GNRAL-PEDCO-000-PI-SP-0006	Specification For Painting	D04
Gene	eral		
10.	ICE-EID-MI-SP01-Rev01	دستورالعمل بازرسی، خرید و ساخت کالا	D00
11.	ICE-EID-MI-SP02-Rev01	دستورالعمل انتخاب سطح بازرسی کالا و تجهیزات	D00
12.	E&C-QC-SP-1	دستورالعمل تامین قطعات یدکی راه اندازی وراهبری دو سالانه	D00
13.	BK-GNRAL-PEDCO-000-QC-PR-0022	Specification For Final Data Book (FDB) Requirements	D00
14.	BK-GNRAL-PEDCO-000-QC-PR-0045	Packing, Marking, Transportation Procedure	D00

^{**}NOTE: List of Documents will be Finalized in VPIS.





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ATTACHMENT 2

VENDOR DOCUMENTS MIN. REQUIREMENT

		WITH BID	,	AFTER ORD	ERING		AT THE FINAL			
NO.	DESCRIPTION	Q./TYPE (1)	Q./TYPE (1)	DELIVERY DATE (2)	PURPO SE (3)	FINAL ISSU E	INSPECTI ON (4)			
	MANAGEMENT									
1	Vendor Document Index and Schedule	4N	(5)	2W	Α	(5)	Х			
2	Organization Brief	4N	(5)	2W	I	(5)				
3	Schedule Level 1, 2, 3 & 4 showing Engineering, Procurement, Fabrication, Inspection, Testing, and Delivery Plan.	4N	(5)	3W	А	(5)	Х			
4	Physically Progress Report (Every 2 Weeks))		(5)	2W						
5	Project Organization Chart	4N	(5)	2W			Х			
6	Reference List	4N	(5)	2W	I	(5)				
7	Vendor Catalogue	4N	(5)	2W	I	(5)	X			
	QUALITY									
8	Quality Assurance Manual /Quality Management System Certificate (according to latest rev. of ISO)	4N			А	(5)				
9	Preliminary Inspection and Test Plan	4N								
10	Inspection and Test Plan		(5)	3W	А	(5)				
		HSE								
11	HSE Procedure		(5)	4W	А	(5)	Х			
	ENG	INEERING								
12	Dimensional Outlines	4N	(5)	4W	А	(5)	Х			
13	Mounting Details		(5)	4W	А	(5)	Х			
14	General Arrangement	4N	(5)	4W	А	(5)	Х			
15	Hook-Up Diagrams		(5)	4W	А	(5)	Х			





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		WITH BID	A	AFTER ORD	ERING		AT THE FINAL
NO.	DESCRIPTION	Q./TYPE (1)	Q./TYPE (1)	DELIVERY DATE (2)	PURPO SE (3)	FINAL ISSU E	INSPECTI ON (4)
16	Parts/Material List	4N	(5)	4W	Α	(5)	Х
17	Technical Description and Relevant Catalogues	4N	(5)	4W	Α	(5)	Х
18	List of Deviations from the Specification and Data Sheets	4N	(5)	4W	А	(5)	
19	Final Data Book				Α	(5)	Х
20	Pressure safety/ relief Valve Calculation		(5)	4W	Α	(5)	
	PROC	UREMEN	Т			T	
21	List of Sub-Vendors (table giving: part of equipment, tag no., sub-vendor reference)(5.1.3)	4N	(5)	4W	А	(5)	
22	Unpriced copy of sub-orders	4N	(5)	4W	I	-	
23	Packing Spec. / Shipping Schedule	4N	(5)	4W	I	-	
24	Weight List/ Shipping List	4N	(5)	4W	I	(5)	
25	Mechanical & Performance Guarantees	4N	(5)	4W	I	-	
	MANU	FACTURIN	IG				
26	Preliminary Project Schedule		(5)	4W	I	-	
27	Surface Preparation and Painting Procedures		(5)	4W	I	(5)	Х
28	Fabrication Degree		(5)	4W	I	(5)	Х
	Ti	ESTING					
29	Manufacturing, Test & Inspection Procedures	4N	(5)	4W	А	(5)	Х
30	Performance & Functional Test Procedure		(5)	4W	А	(5)	Х
31	Non-Destructive Testing/Examination Procedures		(5)	4W	А	(5)	Х
32	Factory Acceptance Test (FAT) Procedure		(5)	4W	Α	(5)	Х
	RECORDS, REPO	RTS & CE	RTIFICAT	ES			
33	Material Conformity Certificate		(5)	4W	I	(5)	Х
34	Testing Authority Approval Certificate		(5)	4W	1	(5)	Х





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		WITH BID					AT THE FINAL
NO.	D. DESCRIPTION		Q./TYPE (1)	DELIVERY DATE (2)	PURPO SE (3)	FINAL ISSU E	INSPECTI ON (4)
35	Hazardous Area Certificates.		(5)	4W	I	(5)	Х
36	Conformity Certificates (sub-vendor/equipment)		(5)	4W	I	(5)	Х
37	Material Certificates Identification Diagram. (cross-reference material location; certificates for critical components)		(5)	4W	I	(5)	Х
38	Hardness Test Reports		(5)	4W	Α	(5)	Х
39	Pressure Test Reports / Certificates		(5)	4W	А	(5)	Х
40	FAT Test Report / Certificates		(5)	4W	А	(5)	
41	Performance Test Report / Certificates		(5)	4W	Α	(5)	Х
42	Material Test Certificates		(5)	4W	I	(5)	Х
43	Surface Preparation & Coating Reports		(5)	4W	А	(5)	
44	Test & Inspection Reports		(5)	4W	А	(5)	
45	Rust Prevention Report		(5)	4W	Α	(5)	
46	Non-Conformities Report		(5)	4W	А	(5)	
47	Letter of Conformity		(5)	4W	Α	(5)	
	INST	ALLATION					
48	Sub-Assembly Documentation		(5)	4W	Α	(5)	
49	Sub-Assembly Drawings		(5)	4W	Α	(5)	
50	Erection/Installation Manual (if required)		(5)	4W	Α	(5)	
51	Handling, Transportation & Storage Instructions	4N	(5)	4W	Α	(5)	
52	Unpacking & Inspection Instructions		(5)	4W	А	(5)	
53	Preliminary Packing List		(5)	4W	Α	(5)	
54	Packing List		(5)	4W	Α	(5)	
OPERATION & MAINTENANCE							
55	Operating Instructions		(5)	4W	А	(5)	
56	Maintenance Instructions		(5)	4W	А	(5)	





شماره پیمان:

053 - 073 - 9184

DATA SHEETS FOR PRESSURE & SAFETY RELIEF VALVES

پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرك	سريال	نسخه
BK	PPL	PEDCO	320	IN	MR	0006	D00

شماره صفحه: 15 از 16

		WITH BID	ID AFTER ORDERING				AT THE FINAL
NO.	DESCRIPTION	Q./TYPE (1)	Q./TYPE (1)	DELIVERY DATE (2)	PURPO SE (3)	FINAL ISSU E	INSPECTI ON (4)
57	Commissioning & Start-up Manual		(5)	4W	Α	(5)	
58	List of Spare Parts Commissioning & Start-up		(5)	4W	Α	(5)	
59	List of Spare Parts 2 Years Operation	4N	(5)	4W	Α	(5)	
60	List of Special Tools	4N	(5)	4W	Α	(5)	
61	Consumables List		(5)	4W	Α	(5)	
	OTHERS						
62	Vendor Final Book		(5)	4W	Α	(5)	X
63	All others documents (if required) will be listed in the order						

NOTES:

- *** The electronic file (Native/PDF) and Hardcopy version shall be provided in all stages by vendor.
- (1) Q : QUANTITY ; TYPE : C = COPY, R = REPRODUCIBLE, P = POLYESTER, M = MICROFILM, E = ELECTRONIC, N=NUMBER OF DOCUMENT
- (2) W = CONSECUTIVE CALENDAR WEEK, M = CONSECUTIVE CALENDAR MONTH
- (3) A = FOR APPROVAL I = FOR INFORMATION
- (4) X = DOCUMENTS TO BE SUBMITTED AT THE FINAL INSPECTION
- (5) "6 C+E" COPY OF DOCUMENT.
- (6) MECHANICAL CATALOGUE INCLUDING FINAL DRAWINGS/DOCUMENTS, UNPRICED PURCHASE ORDER & SUB-

PURCHASE ORDER, MAINTENANCE DOSSIER ETC.

(7) ALL DOCUMENTS AND/OR DRAWINGS FOR THIS PROJECT SHALL ALSO BE SUBMITTED IN THE ELECTRONIC FILES BY

USING THE FOLLOWING SOFTWARE.

MS OFFICE WORD 2013 OR UPPER VERSION (ENGLISH) FOR WORD PROCESSING MS OFFICE EXCEL 2013 OR UPPER VERSION (ENGLISH) FOR SPREAD SHEET AUTO CAD 2005 (ENGLISH) FOR DRAWING

(8) IN ORDER TO DESIGN AND MANUFACTURE THE INSTRUMENTS, VENDOR SHALL CONSIDER THE SEISMIC FACTOR.

SUITABLE FOR SEISMIC UBC 97 ZONE 4, AND THE RESULTS SHALL BE PROVIDED BY VENDOR.





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شماره پیمان:

053 - 073 - 9184

DATA SHEETS FOR PRESSURE & SAFETY RELIEF VALVES								
پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرك	سريال	نسخه	
BK	PPL	PEDCO	320	IN	MR	0006	D00	

شماره صفحه: 16 از 16

ATTACHMENT 3

DEVIATIONS / EXCEPTIONS TO JOB SPECIFICATION

Requisition No.:	
Description:	

Equipment No.:

Item No.	Description of proposed exception	Recommended revision to job specification	Reason for proposed exception	Effect on base proposal if CONTRACTOR rejects exception