



نگهداری و افزایش تولید میدان نفتی بینک سطح الارض

احداث ردیف تراکم گاز در ایستگاه جمع آوری پینک



شماره پیمان:

CALCULATION NOTE FOR DIESEL GENERATOR SIZING

پروژه	بسته کاری	صادر کنندگ	تسهیلات	رشته	نوع مدرک	سریال	نامخه
BK	GCS	PEDCO	120	EL	CN	0007	D02

شماره صفحه: ۱ از ۱۳

طرح نگهداری و افزایش تولید ۲۷ مخزن

CALCULATION NOTE FOR DIESEL GENERATOR SIZING

نگهداشت و افزایش تولید میدان نفتی بینک

D02	Mar. 2023	IFA	H.Shakiba	M.Fakharian	M.Mehrshad	
D01	Aug. 2022	IFA	H.Shakiba	M.Fakharian	M.Mehrshad	
D00	Nov. 2021	IFC	H.Shakiba	M.Fakharian	M.Mehrshad	
Rev.	Date	Purpose of Issue/Status	Prepared by:	Checked by:	Approved by:	Client Approval
Class: 2		Client Doc. Number: F0Z-709013				

Status:

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Status.

IDC: Inter-Discipline Check

IFC: Issued For Comment

IFA: Issued For Approval

AFD: Approved For Design

AFC: Approved For Construction

AFP: Approved For Purchase

AFQ: Approved For Quotati

IFI: Issued For Information

AB-R: As-Built for Company



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شماره پیمان:
۰۵۳ - ۰۷۳ - ۹۱۸۴

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1.0 INTRODUCTION

Binak oilfield in Bushehr province is a part of the southern oilfields of Iran, is located 20 km northwest of Genaveh city.

With the aim of increasing production of oil from Binak oilfield, an EPC/EPD Project has been defined by NIOC/NISOC and awarded to Petro Iran Development Company (PEDCO). Also PEDCO (as General Contractor) has assigned the EPC-packages of the Project to "Hirgan Energy - Design and Inspection" JV.

As a part of the Project, a New Gas Compressor Station (adjacent to existing Binak GCS) shall be constructed to gather of 15 MMSCFD (approx.) associated gases and compress & transfer them to Siahmakan GIS.

GENERAL DEFINITION

The following terms shall be used in this document.

CLIENT:	National Iranian South Oilfields Company (NISOC)
PROJECT:	Binak Oilfield Development – Surface Facilities; New Gas Compressor Station
EPD/EPC CONTRACTOR (GC):	Petro Iran Development Company (PEDCO)
EPC CONTRACTOR:	Joint Venture of : Hirgan Energy – Design & Inspection (D&I) Companies
VENDOR:	The firm or person who will fabricate the equipment or material.
EXECUTOR:	Executor is the party which carries out all or part of construction and/or commissioning for the project.
THIRD PARTY INSPECTOR (TPI):	The firm appointed by EPD/EPC CONTRACTOR (GC) and approved by COMPANY (in writing) for the inspection of goods.
SHALL:	Is used where a provision is mandatory.
SHOULD:	Is used where a provision is advisory only.
WILL:	Is normally used in connection with the action by COMPANY rather than by an EPC/EPD CONTRACTOR, supplier or VENDOR.
MAY:	Is used where a provision is completely discretionary.



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2.0 SCOPE

This document covers minimum necessary requirements for the design, selection, manufacture, inspection, testing and delivery of diesel generator. The diesel generator set under consideration, will provide emergency power to essential loads in the case of loss of power.

It shall be used in conjunction with data/requisition sheets for present document subject.

3.0 NORMATIVE REFERENCES

3.1 Local Codes & Standards

- IPS-E-EL-100 Engineering Standard for Electrical System Design

3.2 The Project Documents

- BK-GCS-PEDCO-120-EL-LI-0001 Electrical Load List
- BK-GNRAL-PEDCO-000-EL-SP-0009 Specification for Diesel Generator
- BK-GCS-PEDCO-120-EL-DT-0003 Data Sheets for Diesel Generator
- BK-GCS-PEDCO-120-EL-SL-0002 LV Switchgear/MCC Single Line Diagram

3.3 Environmental Data

Refer to "Process Basis of Design; Doc. No. BK-GNRAL-PEDCO-000-PR-DB-0001-D08"



3.4 Order of Precedence

In case of conflict between requirements specified herein & the requirements of any other referenced document, the most approved stringent requirements of below listed items shall be considered based on the approval given by the owner's representative:

- Purchase order
- Material Requisition
- MTO & Data Sheet
- This Specification
- Drawing & Other Specification
- Reference Project Specification
- Iranian Petroleum Standard (IPS)
- Reference international Code & Standards

When the term "Authorized", "Authorization", "Approval", or "Approved" are used in this specification, it shall mean authorization or Approval from OWNER.



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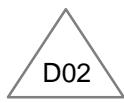
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In case of any conflict between the project documents, the most stringent one shall be considered.

4.0 DIESEL SIZING



4.1 Continuous Operation

According to Electrical Load List "BK-GCS-PEDCO-120-EL-LI-0001-D05", total Peak Active Power is equal to 384 kW. (Refer to end page)

Considering 15% spare capacity diesel generator load will be equal to:

$$Pde = 384 \times 1.15 = 441 \text{ kW} \text{ (This will be used for diesel engine sizing)}$$

According to Electrical Load List, total Apparent Peak Power is equal to 448 kVA. Considering 15% spare capacity, diesel generator load will be equal to:

$$Sde = 448 \times 1.15 = 515 \text{ kVA} \text{ (This will be used for generator sizing).}$$

For calculation of mechanical shaft power, electrical demand shall be divided by diesel efficiency. Diesel efficiency according to attached typical efficiency curves (Appendix 1) is about 0.946 @ 80% of rated kVA, so $Pdm = P / 0.946 = 441 / 0.946 = 466 \text{ kWm}$ (net engine power)

10kW cooling fan power requirement (typical value) shall be added to this power:

$$Pd = 466 + 10 \text{ (fan)} = 476 \text{ Kw} \text{ (gross engine power)}$$

Derating factor for site conditions shall be foreseen for diesel engine.

- For humidity no derating factor is recommended by manufacturers.
- For altitudes below 1000m no derating factor is required ($da = 1$)
- Typical derating factor for ambient temperature is 1.0% per each 5°C over 40°C
So, derating factor for 52°C ambient temperature is $dt = (52-40)/5 \times 1.0 = 2.4\%$

Derating factor for site conditions will be $da \times dt = 0.976$

$$P = Pdm / (da \times dt) = 466 / 0.976 = 477 \text{ kWm} \text{ (net engine power)}$$

$$P = Pd / (da \times dt) = 476 / 0.976 = 487 \text{ kWm} \text{ (gross engine power)}$$

Diesel engine Continuous power shall be 477 kWm (net) / 487 kWm (gross)

According to client letter 1401-2294-156941 dated on 1401-05-06, the coefficient of continuous diesel is 1.15, and therefore diesel sizing will be:

$$\text{Diesel engine Continuous power shall be } 477 \times 1.15 = 549 \text{ kWm (net) / } 487 \times 1.15 = 560 \text{ kWm (gross)}$$

4.2 Diesel Sizing - Standby Operation (The Biggest Motor Starting)

Starting of the biggest motor in the system shall be studied as follow:



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In this project, the largest motor in the system is related to the HVAC compressor of control room with direct on line starting motor 45 KW.



$P=45 \text{ kW}$	$\eta = 90\%$
$PF_{Nominal} = 0.85$	$PF_{Starting} = 0.4$

$$I_{Nominal} = \frac{45}{\sqrt{3} \times 0.4 \times 0.85 \times 0.9} = 85$$

$$I_{st} = 84 \times 6 = 510$$

$$P_{start} = \sqrt{3} \cdot V \cdot I_{st} \cdot \cos \phi_{st} = \sqrt{3} \times 0.4 \times 510 \times 0.4 = 141 \text{ kW}$$

$$\text{Total required Emergency Active Power} = 384 - 45 = 339 \text{ kW}$$

$$P_{de} = (339 + 141) \times 1.2 = 576 \text{ kW}$$

$$P_{dm} = 576 / 0.946 = 609 \text{ kW/m.}$$

$$P_d = 609 + 10 = 619$$

$$P = P_{dm} / 0.976 = 609 / 0.976 = 624 \text{ kW/m (Net)} \text{ & } 619 / 0.976 = 634 \text{ kW/m (Gross)}$$

Diesel engine prime power shall be:

$$624 \times 1.15 = 717 \text{ kW/m (net)}$$

$$634 \times 1.15 = 729 \text{ kW/m (gross) at ISO conditions}$$

*Noted: According to NEMA MG-1, Diesel shall be capable of withstanding a current equal to 1.5 times the rated current for not less than 30 seconds when the diesel is initially at normal operating temperature. So the size of Diesel can be selected 478KW (717KW/1.5).

4.3 Diesel Sizing – Conclusion

Diesel engine continuous power shall be > 478 kWm (net)

Diesel engine prime power shall be > 549 kWm (net)

Diesel engine standby power shall be > 510 kWm (net)

5.0 GENERATOR SIZING

5.1 Generator Sizing – Continuous Operation

According to clause 4.1, $S_{de} = 515 \text{ kVA}$. So, generator shall have a power rating more than 485 kVA at site conditions. Since the site condition is 52°C, to consider effect of working in 40°C, a typical de-rating factor equals to 0.9 according to APPENDIX 2 is considered. So, the rated generator apparent power shall be about $515 / 0.9 = 572 \text{ kVA}$ at 52°C. So, generator shall have power rating more than 572 kVA at 52°C. (Total Loads)



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5.2 Generator Sizing – Motor Starting Study

D02

The biggest motor in the system is compressor of HVAC system of control room with Direct on Line starting:

$P=45 \text{ kW}$	$\text{PF}_{Starting} = 0.4$
$\text{PF}_{Nominal} = 0.85$	$S=52.9 \text{ kVA}$
$\eta = 90\%$	

Since the largest motor is compressor 45 kw, therefore

$$S_{Starting} = 6 \times S_{Nominal} = 6 \times 52.9 = 317 \text{ KVA}$$

$$\text{Total required Emergency Apparent Power} = 447 - 52.9 = 394 \text{ KVA}$$

$$S_{de} = (317 + 394) = 711 \text{ KVA}$$

With considering derating factor 0.9, therefore:

$$S = 711 / 0.9 = 790 \text{ KVA}$$

*Noted: According to NEMA MG-1, generator shall be capable of withstanding a current equal to 1.5 times the rated current for not less than 30 seconds when the diesel is initially at normal operating temperature. So the size of Generator can be selected 526KVA (790KVA/1.5).

5.3 Generator Sizing – Conclusion

According to above calculation, the generator sizing will be 526 KVA.

Note: Diesel Generator sizing calculation shall be checked by vendor based on manufacture standards.



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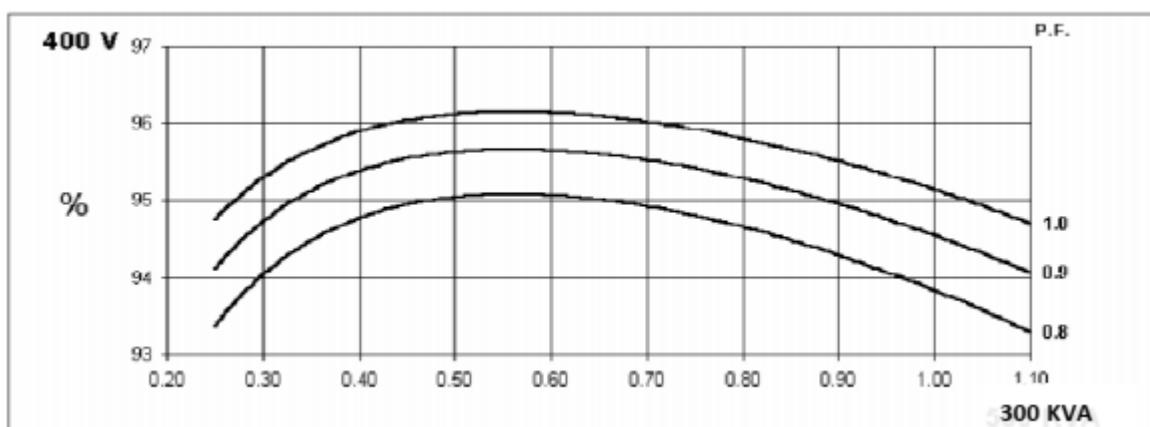
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APPENDIX 1

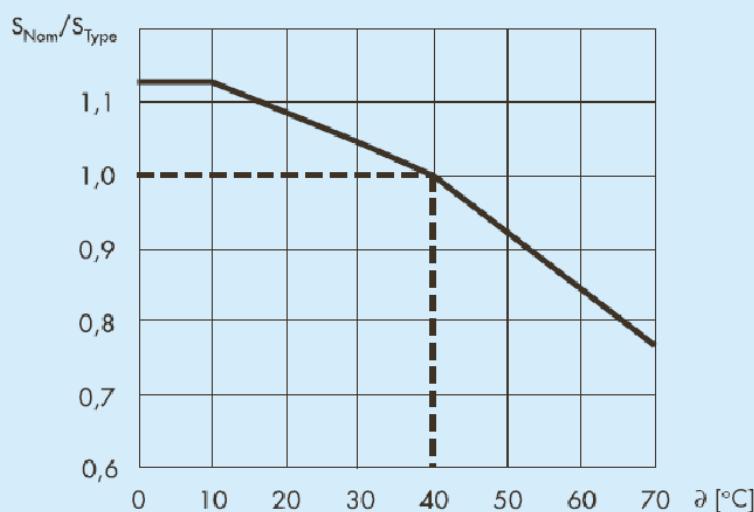
GENERATOR EFFICIENCY



APPENDIX 2

AMBIENT TEMPERATURE DERATING FACTOR (GENERATOR)

Relation between power and coolant temperature Characteristic curve 5.2





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Derating

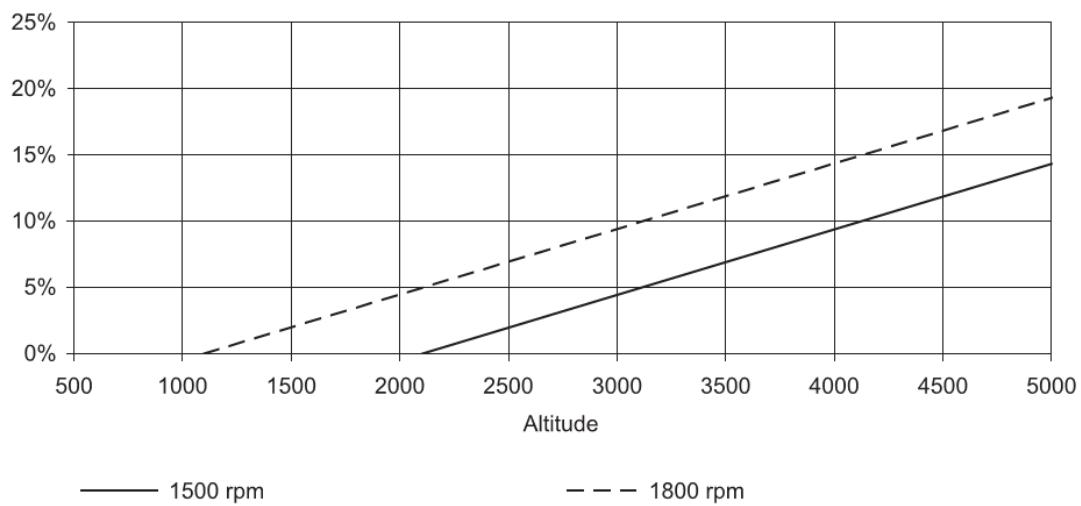
The engine may be operated up to 2130 m altitude without derating at 1500rpm.

The engine may be operated up to 1130 m altitude without derating at 1800rpm.

For operation at higher altitudes the power will be derated according to the graph below.

There is no derating for ambient temperature or humidity.

Derating



D02

 NISOC	نگهداری و افزایش تولید میدان نفتی بینک سطح اراضی احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک	 HIRGAN ENERGY
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Item	Equipment Number	Load Description	Service Type	Load Duty	Rated Voltage (V)	Rated Power (Kw)	Absorbed Peak Active Power (Kw)	Absorbed Peak Reactive Power (Kvar)
1	PK-C-2203A	Instrument & Plant Air Package A	E	C	0.4	50	50.00	30.99
2	PK-C-2203B	Instrument & Plant Air Package B	E	S	0.4	50	5.00	3.10
3	IG-2201	LP Flare Ignition Package	E	I	0.4	2	1.50	0.49
4	P-2203A	Sump Pump A	E	I	0.4	2.2	0.86	0.72
5	P-2203B	Sump Pump B	E	I	0.4	2.2	0.86	0.72
6	P-2202A	Closed Drain Pump A	E	I	0.4	5.5	2.44	1.57
7	P-2202B	Closed Drain Pump B	E	I	0.4	5.5	2.44	1.57
8	P-2101A	Slug Pump A	E	I	0.4	11	5.71	4.13
9	P-2101B	Slug Pump B	E	I	0.4	11	5.71	4.13
10	P-2302A	Fire Water Jockey Pump A	E	I	0.4	20	15.00	4.93
11	P-2302B	Fire Water Jockey Pump B	E	I	0.4	20	15.00	4.93
12	P-2201A	LP Flare K.O. Drum Pump A	E	I	0.4	1.1	0.54	0.40
13	P-2201B	LP Flare K.O. Drum Pump B	E	I	0.4	1.1	0.54	0.40
14	GCS-400-EDP-01	Process Area Emergency Distribution Panel	E	C	0.4	10	10.00	6.20
15	GCS-400-EDP-02	Utility Area Emergency Distribution Panel	E	C	0.4	5	5.00	3.10

D02

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Item	Equipment Number	Load Description	Service Type	Load Duty	Rated Voltage (V)	Rated Power (Kw)	Absorbed Peak Active Power (Kw)	Absorbed Peak Reactive Power (Kvar)
16	CTRL- HVAC	HVAC Panel for Control Room	E	C	0.4	140	140.00	86.76
17	GCS-110-CHG-002	110VDC Charger 2	E	C	0.4	20	22.22	13.77
18	GCS-24-CHG-002	24VDC Charger 2	E	C	0.4	18.5	20.56	12.74
19	GCS-110-UPS-002	110VAC UPS 2	E	C	0.4	36	40.00	24.79
20	GCS-110-UPS-Bypass	110VAC UPS By Pass	E	S	0.4	20	2.22	1.38
21	GCS-230-FDP 01	Fire Diesel Panel 01 (Electrical Main Motor)	E	C	0.23	1	1.00	0.62
22	GCS-230-FDP 02	Fire Diesel Panel 02 (Diesel Engine)	E	C	0.23	1	1.00	0.62
23	SPH-01	Space Heater & Lighting for New LV Switchgear	E	C	0.23	2	2.00	1.24
24	SPH-02	Space Heater & Lighting for MV Switchgear	E	C	0.23	2	2.00	1.24
25	GCS-400-EDP-CRM	Control Room Emergency Distribution Panel	E	C	0.4	23	23.00	14.25
26	EHTC	Electrical Heat Tracing Panel	E	C	0.4	10	10.00	4.84

 NISOC	نگهداری و افزایش تولید میدان نفتی بینک سطح اراضی احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک	 HIRGAN ENERGY																
شماره پیمان: .۵۳ - .۷۳ - ۹۱۸۴	CALCULATION NOTE FOR DIESEL GENERATOR SIZING <table border="1" style="width: 100%; border-collapse: collapse;"> <thead> <tr> <th>پروژه</th><th>بسته کاری</th><th>صادر کننده</th><th>تسبیلات</th><th>رشته</th><th>نوع مدرک</th><th>سریال</th><th>نسخه</th></tr> </thead> <tbody> <tr> <td>BK</td><td>GCS</td><td>PEDCO</td><td>120</td><td>EL</td><td>CN</td><td>0007</td><td>D02</td></tr> </tbody> </table>	پروژه	بسته کاری	صادر کننده	تسبیلات	رشته	نوع مدرک	سریال	نسخه	BK	GCS	PEDCO	120	EL	CN	0007	D02	شماره صفحه : ۱۳ از ۱۳
پروژه	بسته کاری	صادر کننده	تسبیلات	رشته	نوع مدرک	سریال	نسخه											
BK	GCS	PEDCO	120	EL	CN	0007	D02											

GCS-400-NSWG-001E					
Continuous		Intermittent		Standby	
Avtive Power (Kw)	Reactive Power (Kvar)	Avtive Power (Kw)	Reactive Power (Kvar)	Avtive Power (Kw)	Reactive Power (Kvar)
326.78	201.16	50.59	24	7.22	4.48
Power Calculation		Avtive Power (Kw)	Reactive Power (Kvar)	Apparent power (KVA)	Power Factor
Maximum Normal Running Load		377.36	255.16	439.43	0.86
Peak Load		384.59	229.64	447.93	0.86
Peak Load With 20% Spare (KVA)				515.118	