







احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک

NISOC MECHANICAL DATA SHEETS FOR INLET GAS K.O. DRUM

شماره پیمان:	پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرك	سريال	نسخه
·0" - ·Y" - 1114	BK	GCS	PEDCO	120	ME	DT	0001	D03

شماره صفحه: ۱ از ۸

طرح نگهداشت و افزایش تولید ۲۷ مخزن

MECHANICAL DATA SHEETS FOR INLET GAS K.O. DRUM

نگهداشت و افزایش تولید میدان نفتی بینک

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Rev.	Date	Purpose of Issue / Status	Prepared by:	Checked by:	Approved by:	CLIENT Approval
D00	DEC.2021	IFC	H.Adineh	M.Fakharian	M.Mehrshad	
D01	JAN.2022	IFA	H.Adineh	M.Fakharian	M.Mehrshad	
D02	SEP.2022	IFA	H.Adineh	M.Fakharian	M.Mehrshad	
D03	JUL.2023	IFA	H.Adineh	M.Fakharian	A.M.Mohseni	

Class: 1 CLIENT Doc. Number: F0Z-708832

status: IDC: Inter-Discipline Check

IFC: Issued For Comment
IFA: Issued For Approval
AFD: Approved For Design

AFC: Approved For Construction
AFP: Approved For Purchase
AFQ: Approved For Quotation
IFI: Issued For Information

AB-R: As-Built for CLIENT Review

AB-A: As-Built -Approved

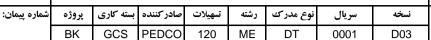


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نگهداشت و افزایش تولید میدان نفتی بینک سطح الارض

احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک







شماره صفحه: ۲ از ۸

REVISION RECORD SHEET

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احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



MECHANICAL DATA SHEETS FOR INLET GAS K.O. DRUM

	شماره پیمان:	پروژه	بسته کاری	صادر كننده	تسهيلات	رشته	نوع مدرک	سريال	نسخه
•08 - •48 - 9126		BK	GCS	PEDCO	120	ME	DT	0001	D03

شماره صفحه: ۱۳ز ۸

General Notes

Rev.

- 1. The Asterisk * denotes information and/or confirmation required from VENDOR. The Vendor shall be fully responsible for the complete mechanical design, preparing calculation book and supply of the vessel.
- Deleted.
- 3. VENDOR shall include for the services of a independent verification body for mechanical design, stage inspection, testing and stamping of the equipment (if possible).
- 4. Painting and coating (internal & external) shall be as per project 'Specification for Painting', Doc. No. BK-GNRAL-PEDCO-000-PI-SP-0006 and Specification for Lining', Doc. No. BK-GNRAL-PEDCO-000-PI-SP-0007.
- 5. Flanges shall comply with ASME B16.5. Nozzle bolt holes shall straddle the natural centrelines for horizontal nozzles. VENDOR to confirm maximum allowable nozzle loads and moments (RF: Raised Face, WN: Welding Neck)
- 6. All reinforcement pads shall have 1/4" (6mm) tell-tale hole and 1/8" (3mm) vent hole as per Standard Detail Drawing For Pressure Vessels and Heat Exchangers', Doc. No. BK-GNRAL-PEDCO-000-ME-DW-0001".
- 7. Manways shall be supplied complete with blind flange, external grab handles, internal grab handle and ladder rungs, nuts, bolting, gasket and proof load test davits. Davits shall be proof load tested on the vessels to 1.5 x Safe Working Load (SWL) and shall be marked accordingly.
- 8. All external bolts and nuts shall be hot dip galvanized. Internal bolts and nuts shall be stainless steel.
- 9. Loads at support base, Shall be calculated and determined by vendor.
- 10. Access Ladder & Platform to be considered .
- 11. Deleted.
- 12. Deleted.
- 13. The vendor shall be responsible for mechanical strength of the equipment based on mentioned condition in data sheets.
- 14. All nozzle locations and orientations will be finalized later.
- 15. Instrumentation items are excluded from vendor's scope of supply.
- 16. Any changes in material of construction, location & orientation of the nozzles shall be confirmed by client.
- 17. All materials shall be new and unused.
- 18. Fabrication tolerances for vessel shall be in accordance with requirement of ASME code.
- 19. Location and number of lifting lugs on vessels shall be specificed on VENDOR drawing.
- 20. All items shall be clearly match marked against vessel drawings to facilitate erection.
- 21. Deleted.
- 22. Vendor shall supply details of all welding connections and give general specification of used materials.
- 23. For equipment requiring PWHT, final inspection and acceptance by the CLIENT or its nominated representative shall only be undertaken against NDE after PWHT. All weldings shall be made before vessel heat treatment (if any).
- 24. Equipment packaging, preparation for shipment and delivery shall be in accordance with the project Packing, Marking, Transportation Procedure Doc. No. "BK-GNRAL-PEDCO-000-QC-PR-0045".
- 25. Specified accessories and attachments shall be supplied by vendor.
- 26. Gasket shall be spiral wound type, graphite filled with inner ring and outer ring S.S.316.
- 27. Deleted.
- 28. Deleted.
- 29. Two M12 earthing bosses shall be provided on vessel support. Material of Earthing Bosses shall be S.S. 316



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نگهداشت و افزایش تولید میدان نفتی بینک سطح الارض

احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک

MECHANICAL DATA SHEETS FOR INLET GAS K.O. DRUM

صادر کننده تسهيلات نوع مدرك ن...**خ**ه پروژه بسته کاری ر شته سريال PEDCO BK GCS 120 ME DT 0001 D03



شماره صفحه: ۴ از ۸

General Notes (Cont'd)

D03

- 30. For standard detail of Earth lug execution refer to the Project "Standard Detail Drawing For Pressure Vessels and Heat Exchangers Doc. No. BK-GNRAL-PEDCO-000-ME-DW-0001".
- 31. Elliptical heads shall be Ultrasonic Tested for lamination after forming.

شماره پیمان:

- 32. The projection of equipment's nozzles should be considered as per 'Standard Detail Drawing For Pressure Vessels and Heat Exchangers', Doc. No. BK-GNRAL-PEDCO-000-ME-DW-0001".
- 33. The elevation of equipment's nozzels should be specified as follows:
 - I. For vertical vessels : from bottom T.L.
 - II. For horizontal vessels: from Left T.L.
- 34. Nozzles and flanges shall be suitably supported and reinforced based on nozzle loads provided in project Specification for Pressure Vessels, Document No. BK-GNRAL-PEDCO-000-ME-SP-0001.
- 35. Prior to sealing the vessel for shipping and storage, the inside surface of the equipment shall be 100% visually inspected. Internal surfaces shall be clean and thoroughly dried. The CLIENT or its nominated representative shall witness the cleanliness of internal surfaces. Flange faces shall be protected by wooden or plastic dummy flanges.
- 36. Minimum requirement for pre-commissioning, commissioning, start up and two years operation and spare parts shall be in accordance with document E&C-QC-SP-1.
- 37 Lifting Lugs / trunnions shall be provided to facilitate a single point lift. If a single point lift cannot be achieved without the use of a lifting beam, then VENDOR shall provide a suitable, certified, lifting beam.
- 38. Design pressure specified is at top of vessels. VENDOR design shell include static head for vessels flooded with specific gravity of the handled liquid.
- 39. VENDOR is to maximize shop fabrication based on the following transportation limits: 2
 - Maximum weight: 96 tonnes
 - Maximum load per axle: 12 tonnes
 - Maximum length: 50.0 m
 - Maximum width: 5.0 m - Maximum height: 5.2 m
 - For items with dimensions and weights greater than the road capacity specified above, VENDOR may be required to split the package into several components.
- 40. All external attachments directly welded to the pressure part shall be the same material as vessel grade.
- 41. All dimensions are in "mm" unless otherwise specified.
- 42. The material shall be in compliance with NACE MR0175/ISO15156 and Specification For Material Requirements in Sour service Document No. BK-GNRAL-PEDCO-000-PI-SP-0008.
- 43. Nozzle loads shall be in accordance with "Specification for pressure vessel, Doc. No.:BK-GNRAL-PEDCO-000-ME-SP-0001".
- 44. DEMISTER specification will be finilized latter.
- 45. Welded carbon and carbon manganess steels for vessel shall comply with the following:

Carbon content shall not exceed 0.23%.

Based on the ladel analysis, below equation shall be satisfied.

Ceq. = C+MN/6+(Cr+Mo+V)/5+(Cu+Ni)/15 < 0.42 %

46. All carbon steel material shall be fully killed, fine grain treated and supplied in the normalized condition.

D03 47. VENDOR to advise (VTA) internal for inlet nozzle.



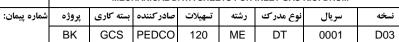
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نگهداشت و افزایش تولید میدان نفتی بینک سطح الارض

احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک

MECHANICAL DATA SHEETS FOR INLET GAS K.O. DRUM





شماره صفحه: ۵ از ۸

		Mech. Data Sheet For Inlet Gas h	ac. s.am (* 2100) / onlock i of T	
. ,		DATA S	SHEET	
2	Description : Inle Tag No. : V-2	t Gas K.O. Drum	Quantity 1 C	
3		ssure Vessel	Quantity : 1 Set	
	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1		Design Data D03	
- 14	Contents		Corrosive / Erosive	CO2,H2S
	Operating Temp. (°C)	19.23 - 37.17	Liquid Flow (kg/h)	0.33
- 1	Operating Press. (barg)	5.3	Vap. Molec. Weight (kg/kmol)	24.5
	Gas Flow (kg/h)	17833	Liquid Sp. Gravity	0.006~0.998
- 1	Liquid Viscosity (cP)	0.691 ~ 1.0126	Lethal / SOUR : sign Data (Note 1)	Sour, Lethal
) 1	Design Temp. (°C)	85	Vessel Orientation	Horizontal
	Design Press. (barg)	9	HHLL (mm)	900
	Test Press. (barg)	Per Code & Spec. Requirements	Nor. Liquid Vol. (m³)	750
4	Internal Vacuum (barg)	F.V.	In. Dia. Of Boots (mm)	300
5[In. Dia. of Shell (mm)	1500	Boot Length (mm)	600
- 1	Tan/Tan Dim. (mm)	4500	Boot Head Type	2:1 Elliptical
	Vessel Head Type	2:1 Elliptical *	Corr. Allowance (mm)	6
	Shell Wall Thk. (mm) Head Wall Thk. (mm)	*	Joint Efficiency	0.85 (Shell) / 1 (Head)
	Seismic Design	Site Class : D, Code: ASCE 7-10	Ambient Temp.(Min. / Max.) (°C	,
	Wind Design	Speed: 120 Km/hr (Max.), Code: ASCE 7-10	\ -	NO
2	Willa Design		lote 42, 45, 46)	110
3	Code	ASME II / ASTM	Internal Welded and Supports	A 516 Gr. 60N
1	Shell	A 516 Gr. 60N	Nozzle Necks	A 106 Gr.B
5	Heads	A 516 Gr. 60N	Pipes	A 106 Gr.B
3	Lining	Р3	Plates	A 516 Gr. 60N
7	Saddles	A 283 Gr. C	Forgings	A 105N
- 1-	Wear Plate	A 516 Gr. 60N	Flanges	A 105N
)	Stiffening Rings Gaskets	A 516 Gr. 60N Note 26	Fittings Removable Internals	A 234 Gr. WPB S.S. 316
	Lifting Lugs	A 516 Gr.60 N/A 283 Gr. C	External Bolts	A 193 Gr. B7 (8)
;	Reinforcing Pads	A 516 Gr. 60N	Nuts	A 194 Gr. 2H (8)
	Ladder & Platform	C.S.	Internal Bolts	A193 Gr. B8M (8)
1	Gratings	Hot Dip Galvanized C.S.	Nuts	A194 Gr. 8M (8)
· L	External Welded Clips and supp	ort A 516 Gr. 60N	Name Plate	S.S. 316
3		DEFENSE OTAND	AARRO A ROOUMENTO	
	Mechanical Design Code	REFERENCE STAND	DARDS & DOCUMENTS	1 IDC C ME 150
	Specification for Pressure	Vaccale	ASME Sec VIII Div BK-GNRAL-PEDCO	
	Process Basis of Design	V 633613	BK-GNRAL-PEDCO	
íŀ	Piping & Instrument Diagr	am (P&ID)	BK-GCS-PEDCO-	
	Specification for Painting		BK-GNRAL-PEDCO	
	Specification for Insulation		BK-GNRAL-PEDCO	
	Specification For Material	Requirements in Sour service	BK-GNRAL-PEDCO	0-000-PI-SP-0008
5			pection Requirements	
j	Inspection Authority Material Certification	TPI & Client	Town 2.1 Minimum for Duraness Contri	in a med A (condition and a
	Hydro Test Medium	Water	Type 3.1, Minimum for Pressure Contain Hydro Test Procedure Yes; Po	ung ana Attachments er Code & Spec. Requirements
	Post Weld Heat Treatmen		PT PT	100%
	MT	100 % on Lifting Lug Fillet Welds		er Code & Spec. Requirements
	RT	100 % On T-Joints and Head Join		si code a speci reguirements
2			Circumferential Joints Butt-Welds,	
3			& Fabricated Nozzle Neck Longitudinal	
	RT Report	Yes; Per Code & Spec. Requir.	PT Report Yes; Pe	er Code & Spec. Requirements
	MT Report	Yes; Per Code & Spec. Requir.		er Code & Spec. Requirements
	Fabrication Quality Control Welding Procedure Revie		Yes	
	Surface Preparation & Co.		Yes Specification for Painting: Doc. No. "BK-GNR.	AL-PEDCO-PI-SP-0006"
9	Canado i reparation & CO	umig	Specification For Lining: Doc. No.: "BK-GNR	
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احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک







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نسخه سريال نوع مدرک رشته تسهيلات صادرکننده بسته کاری پروژه شماره پيمان:
| BK GCS PEDCO 120 ME DT 0001 D03

شماره صفحه: ۱۶ز ۸

Access L Insulation Insulation Insulation Fireproof Lifting Lu Internal/ Tamplate Boot Davit for	on Coverofing Supplugs Lugs // External lite or Manhole I Lining (By Qty. 1 1 1 1 1 1 1 2 2	y. Desc By Painting) y. Desc Gas Liquid Venius Ma Utility C	cription Inlet Outlet Outlet Vent Inhole Connection Orain Ind Pipe	Noz Size 8" 10" 2" 2" 6" 24" 2" 3"	S, NOZZ ories & A YES YES NO NO NO NO YES YES NO YES YES NO YES YES This YES NO	ttachm Na Na Ra Ta Ca An Ins Sk Su Vo Ru He	ments (Nome Plate me Plate me Plate rthing Lug illing Lug thodic Proches in the port Clip protect of the protec	ote 25, 4 Bracket g (Note 2 otection s titions os ker	(Sacrific	Dial Anodes) Proj. (mm) SEE DWG	Reinfor Thk.	Cement O.D.	YES YES YES N/A YES NO NO N/A YES YES YES YES ANO
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Mark A B1 B2 V1 V2 M S D L 1,2 L 3,4 PSV P1 P2 T Deleted L 5,6	Qty. 1 1 1 1 1 1 1 2 2	y. Desc In Gas Liquid Veniment Man Utility C	nlet c Outlet d Outlet /ent tillation inhole connection orain	Size 8" 10" 2" 6" 24" 2" 3"	YES NO zzles List Pipe	Ru He	1,5,6,14, Type WN WN WN WN WN WN WN	32,33) Flange Rate. #150 #150 #150 #150 #150	Face RF RF RF RF RF RF	SEE DWG	* * * *	O.D. *	YES NO
Mark A B1 B2 V1 V2 M S D L 1,2 L 3,4 PSV P1 P2 T Deleted L 5,6	Qty. 1 1 1 1 1 1 1 2 2	y. Desc In Gas Liquid Veniment Man Utility C	nlet c Outlet d Outlet /ent tillation inhole connection orain	Size 8" 10" 2" 6" 24" 2" 3"	NO zzles List Pipe	(Note	Type WN WN WN WN WN WN WN	32,33) Flange Rate. #150 #150 #150 #150 #150	Face RF RF RF RF RF RF	SEE DWG	* * * *	O.D. *	NO t Remarks
Mark A B1 B2 V1 V2 M S D L 1,2 L 3,4 PSV P1 P2 T Deleted L 5,6	Qty. 1 1 1 1 1 1 1 1 2 2	y. Desc III Gas Liquid Ven Ma Utility C	nlet c Outlet d Outlet /ent tillation inhole connection orain	Size 8" 10" 2" 6" 24" 2" 3"	zzles List Pipe	(Note	1,5,6,14,: Type WN WN WN WN WN WN WN WN WN	32,33) Flange Rate. #150 #150 #150 #150 #150	Face RF RF RF RF RF RF	SEE DWG	* * * *	O.D. *	t Remarks
A B1 B2 V1 V2 M S D L1,2 L 3,4 PSV P1 P2 T Deleted L 5,6	1 1 1 1 1 1 1 1 1 1 2	III Gas Liquid Veni Ma Utility C D Stan	nlet c Outlet d Outlet /ent tillation inhole connection orain	Size 8" 10" 2" 6" 24" 2" 3"	Pipe		Type	Flange Rate. #150 #150 #150 #150 #150 #150 #150 #150	Face RF RF RF RF RF RF	SEE DWG	* * * *	O.D. *	Remarks
A B1 B2 V1 V2 M S D L1,2 L 3,4 PSV P1 P2 T Deleted L 5,6	1 1 1 1 1 1 1 1 1 1 2	III Gas Liquid Veni Ma Utility C D Stan	nlet c Outlet d Outlet /ent tillation inhole connection orain	8" 10" 2" 2" 6" 24" 2" 3"		Sch.*	Type	#150 #150 #150 #150 #150 #150 #150	RF RF RF RF RF RF	SEE DWG SEE DWG SEE DWG SEE DWG SEE DWG SEE DWG SEE DWG	* * * *	O.D. *	Remarks
B1 B2 V1 V2 M S D L 1,2 L 3,4 PSV P1 P2 T Deleted L 5,6	1 1 1 1 1 1 1 2 2	Gas Liquic V Ven Mac Utility C D Stan	o Outlet d Outlet /ent tilation anhole Connection Orain and Pipe	8" 10" 2" 2" 6" 24" 2" 3"	Ink.	Scn."	WN WN WN WN WN WN WN	#150 #150 #150 #150 #150 #150	RF RF RF RF RF RF	SEE DWG SEE DWG SEE DWG SEE DWG SEE DWG SEE DWG	*	*	7
B1 B2 V1 V2 M S D L 1,2 L 3,4 PSV P1 P2 T Deleted L 5,6	1 1 1 1 1 1 1 2 2	Gas Liquic V Ven Mac Utility C D Stan	o Outlet d Outlet /ent tilation anhole Connection Orain and Pipe	10" 2" 2" 6" 24" 2" 2" 3"			WN WN WN WN WN WN	#150 #150 #150 #150 #150 #150	RF RF RF RF RF	SEE DWG SEE DWG SEE DWG SEE DWG SEE DWG SEE DWG	*	*	7
B2 V1 V2 M S D L 1,2 L 3,4 PSV P1 P2 T Deleted L 5,6	1 1 1 1 1 1 1 2 2	Liquic Ven Ma. Utility C D Stan	d Outlet /ent tilation nhole connection orain	2" 2" 6" 24" 2" 2" 3"			WN WN WN WN WN	#150 #150 #150 #150 #150	RF RF RF RF	SEE DWG SEE DWG SEE DWG SEE DWG SEE DWG	*	*	7
V2 M S D L 1,2 L 3,4 PSV P1 P2 T Deleted L 5,6	1 1 1 1 2 2	V Vens Mai Utility C D Stan	Vent Intilation Inhole Connection Orain Ind Pipe	2" 6" 24" 2" 2" 3"			WN WN WN WN	#150 #150 #150 #150	RF RF RF	SEE DWG SEE DWG SEE DWG SEE DWG	*	*	7
M S D L 1,2 L 3,4 PSV P1 P2 T Deleted L 5,6	1 1 1 2 2	Ma. Utility C D Stan	nhole Connection Orain nd Pipe	24" 2" 2" 3"			WN WN WN	#150 #150	RF RF	SEE DWG SEE DWG	*	*	7
S D L1,2 L3,4 PSV P1 P2 T Deleted L5,6	1 1 2 2	Utility C D Stan	Connection Orain and Pipe	2" 2" 3"			WN WN	#150	RF	SEE DWG	*	*	7
D L 1,2 L 3,4 PSV P1 P2 T Deleted L 5,6	1 2 2	D Stan	orain nd Pipe	2" 3"			WN						
L 1,2 L 3,4 PSV P1 P2 T Deleted L 5,6	2 2	. Stan	nd Pipe	3"				#15/1					
L 3,4 PSV P1 P2 T Deleted L 5,6	2							#150	RF RF	SEE DWG SEE DWG	-		
PSV P1 P2 T Deleted L 5,6			nemitar (HH)	2"	1 T		WN WN	#300	RF	SEE DWG			
P1 P2 T Deleted L 5,6	1		Safety Valve	6"			WN	#150	RF	SEE DWG			
T Deleted L 5,6	1		ire Gauge	2"			WN	#300	RF	SEE DWG			
Deleted L 5,6	1		e transmiter	2"			WN	#300	RF	SEE DWG			
L 5,6	1	Tempera	ature gauge	2"			WN	#300	RF	SEE DWG			
				0,11			14/4/			055 514/0			
P3	2	Level Tran	nsmiter (LLL) PDIT	2" 2"			WN WN	#300	RF RF	SEE DWG SEE DWG			
		,				,			,				
Load (l Condition	n Emp	oty Condition	Wind a	nd Seismid		s at Base *			Tes	sting Con	dition	
M	Max. Shear Max.		Max. Moment @	Weight	Max. She @ Base		Max.	Weigh	١ ,	hear I	ax. ent @	,	Weight
Load	nd Type	(Kg)	Base (Kg.m)	(Kg)	(Kg)		Base (Kg.m)	(Kg)	@	Base (Kg)	ase g.m)		(Kg)
WII	UNID								\perp				
SEISI													



HIRGAN ENERGY

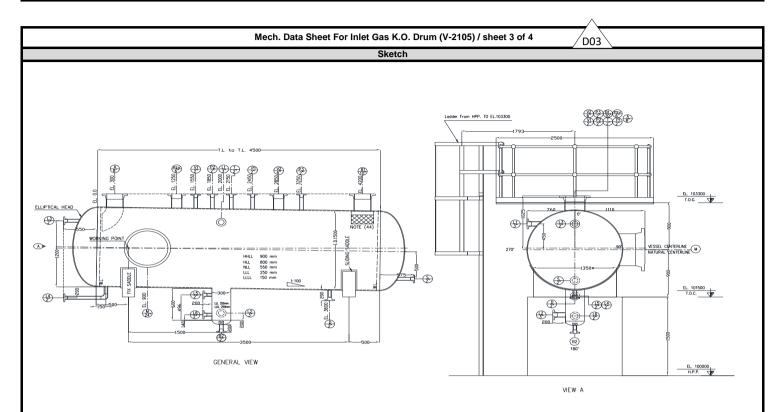
NISOC

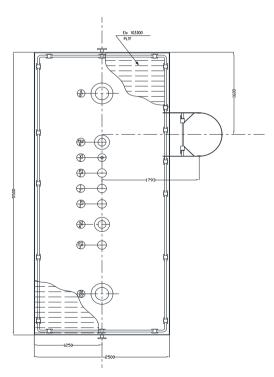
احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک

MECHANICAL DATA SHEETS FOR INLET GAS K.O. DRUM

شماره پیمان:	پروژه	بسته کاری	صادر كننده	تسهيلات	رشته	نوع مدرک	سريال	نسخه
· ۵۳ - · ۷۳ - 9 1 X ۴	BK	GCS	PEDCO	120	ME	DT	0001	D03

شماره صفحه: ۲ از ۸







·07 - · YT - 91AF

شماره پیمان:

پروژه

BK

نگهداشت و افزایش تولید میدان نفتی بینک سطح الارض

احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



MECHANICAL DATA SHEETS FOR INLET GAS K.O. DRUM صادر کننده بسته کاری تسهيلات نوع مدرك رشته سريال نسخه GCS PEDCO 0001 D03 120 ME DT



شماره صفحه: ۸ از ۸

		Me	ech. Data Sheet For Inlet Gas	K.O. Drum (V-21	05) / sheet 4 c	of 4					
Rev.			WE	IGHT				Rev.			
1 2 3 4 5		WEIGHT CONTR DATA SHEET SI UNIT *	OL		1/1						
6	Service :	Inlet Gas K.O. Drum		Location		Bushehr (Bin	ak Oilfield)				
7 8	Type :	Type : Quotation No. :									
9	No. trains : Serial No. : No. stages :										
10											
11											
13 14 15	Note: Information to	o be completed by equi	oment vendor.	•							
16	ô		Total w	eight (kg)(1,2)							
17 18		Erection	Operation	Hydrosta	itic Test	Removable internal	Ladder & Platform	1			
19				-							
20								4			
21											
23	3	WEIGHT	WEIGHT AND C	F G DATA RE	QUIRED *	0511750 05 00	\(\frac{1}{2}\)				
24 25	CONDITION	WEIGHT ACCURACY %	WEI		X	CENTER OF GRA	VIIY (mm)				
26	Dry .	71000101017	, (1)	<i>31</i>			_				
27 28											
29	9										
30		SKETCH									
32 33 34 35 36 37	Page 1										
38 39 40 41 42 43	PLAN "										
44 45 46 47 48	H Z ELEVATION UNDERSIDE OF BASE										
50	ס	-	L								
51 52	1	<u> </u>		NOTES		1		4			
53	All lifting points	to be load tested and ce	ertified.	TOTES							
54 55 56	2) Any spreader b 3) Lifting / rigging p	eam to be load tested a		by the Vendor	·.						
57	7										
58 59								_			
60								1			
61	1										
62 63								-			