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احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک

MECHANICAL DATA SHEETS FOR FIRE WATER MAIN PUMPS-ELECTRICAL MOTOR DRIVEN

نسخه سریال نوع مدرک رشته تسهیلات صادرکننده بسته کاری پروژه BK GCS PEDCO 120 ME DT 0029 D06

شماره صفحه: ۱ از ۹

طرح نگهداشت و افزایش تولید ۲۷ مخزن

MECHANICAL DATA SHEETS FOR FIRE WATER MAIN PUMPS - ELECT. MOTOR DRIVEN نگهداشت و افزایش تولید میدان نفتی بینک

D06	JUL. 2023	AFC	H. Adineh	M. Fakharian	A.M.Mohseni	
D05	FEB. 2023	IFA	H. Adineh	M. Fakharian	M. Mehrshad	
D04	DEC. 2022	IFA	H. Adineh	M. Fakharian	M. Mehrshad	
D03	OCT. 2022	IFA	H. Adineh	M. Fakharian	M. Mehrshad	
D02	AUG. 2022	IFA	H. Adineh	M. Fakharian	M. Mehrshad	
D01	MAY. 2022	IFA	H. Adineh	M. Fakharian	M. Mehrshad	
D00	FEB. 2022	IFC	H. Adineh	M. Fakharian	M. Mehrshad	
Rev.	Date	Purpose of Issue / Status	Prepared by:	Checked by:	Approved by:	CLIENT Approval

Class: 1 CLIENT Doc. Number: F0Z-708860 status: IDC: Inter-Discipline Check

IFC: Issued For Comment
IFA: Issued For Approval
AFD: Approved For Design
AFC: Approved For Construction

AFP: Approved For Purchase
AFQ: Approved For Quotation
IFI: Issued For Information
AB-R: As-Built for CLIENT Review

AB-A: As-Built –Approved



٤٨١٩-٣٢-٩١٨٤

نگهداشت و افزایش تولید میدان نفتی بینک سطحالارض



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک

شماره پیمان:

 MECHANICAL DATA SHEETS FOR FIRE WATER MAIN PUMPS-ELECTRICAL MOTOR DRIVEN

 نسخه
 سوبال
 نوع مدر ک
 رشته
 تسهیلات
 صادر کننده
 بسته کاری
 پروژه

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شماره صفحه: ۲ از ۹

RF\	/ISION	RECORD	SHEET

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5	Х	Х	Х	Х	Х	Х	
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نگهداشت و افزایش تولید میدان نفتی بینک سطحالارض

احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک

 MECHANICAL DATA SHEETS FOR FIRE WATER MAIN PUMPS-ELECTRICAL MOTOR DRIVEN

 نسخه
 سریال
 نوع مدرک
 رشته
 نسجهالات
 صادر کننده
 بسته کاری

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شماره صفحه: ۳ از ۹

GENERAL NOTES

- 1 Vendor shall fill in the blanks and return the completed data sheet along with Motor data sheet, "DOC NO.: BK-GCS-PEDCO-120-EL-DT-0009. with his proposal.
- 2 Vendor shall submit ITP (Inspection & Testing Plan) with his proposal.

شماره پیمان:

3 Vendor is requested to confirm the material, or propose appropriate alternative.

يروژه

BK

- 4 For Instrumentation, Project specification 'Specification For Instrument and Control of package Unit System (PU)' Doc. No. BK-GNRAL-PEDCO-000-IN-SP-0004. shall be followed.
- 5 Instead of mechanical seal, vendor shall advise the suitable Packing specification.
- 6 NPSH test shall be done & witnessed if the margin of NPSHr & NPSHa is less than 1.
- 7 The Tie-in flanges shall conform to ASME B-16.1.
- 8 Pump drain shall be terminated at skid edge with flange connection and valved.
- 9 Vendor to indicate which minimum flow pumps can achieve.
- 10 Nozzle loads shall be 2 times the loads shown in API 610 11th Edition.
- 11 Electrical motor shall be rated according to project site condition; "Process Basis of Design; BK-GNRAL-PEDCO-000-PR-DB-0001".
- 12 The Suction line size is 12" and discharge line is 10".
- 13 Welding repair procedures shall be submitted for approval.
- 14 Air release valve to be considered by vendor.
- 15 As the pump jobsite environmental condition is fumy and dusty, any required protection for pumps, panels and electrical parts (in accordance with IPS-E-EL-100) in this regard shall be considered by pump manufacturer.
- 16 Ultrasonic Test shall be performed for forged shaft.
- 17 Couplings shall be dry, flexible and spacer type.
- 18 For electrical motor descriptions, refer to 'Specification For MV Induction Motors' Doc. No.BK-GNRAL-PEDCO-000-EL-SP-0017.
- 19 There is no LCP for main electric motor. There is only LCS to stop (push button, return type) motor. Start (push button, return type) will be done from LCS, Pressure switch of water pipe & F&G system. Providing LCS without Local/Remote selector switch & with ammeter is in vendor scope of work.
- 20 Pressure sensing lines are in the vendor's scope of supply.
- 21 The pumps shall furnish not less than 150% of rated capacity at not less than 65% of rated head.
- 22 Design pressure is 15.4 barg also as per NFPA 20 standard the hydrotest pressure shall not be less than 17.24 barg.
- 23 Estimated BHP at rated capacity is 199.2 kW by considering 65% efficiency.
- 24 Range of ambient temperature (min. / max.): 5/50 °c , Maximum temperature of metal surface exposed to the sun (°C): 85 °c .
- 25 Vendor shall consider all of the derating factors for electrical motor power such as API factor, temperature, elevation and coupling factor so that shall not be less than maximum demand power. Also the diesel engine continuous rating available at the coupling, after de-rating required for the type of service, ambient temperature,
- 26 fuel quality, Altitude, shall exceed the maximum power demand at 100% speed by not less than 10%.
- 27 The motor service factor: 1 (shall be followed by vendor)





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احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک

 MECHANICAL DATA SHEETS FOR FIRE WATER MAIN PUMPS-ELECTRICAL MOTOR DRIVEN

 نسخه
 سریال
 نوع مدرک
 رشته
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شماره صفحه: ٤ از ٩

			CENT	CRIFUGAL PUMP DATA SHEET (SI UNIT) - P-2301 A (Sheet 1	of 6)		
		CL	LIENT:	National Iranian South Oil Company (NISOC)			
		PROJECT T	TITLE:	BINAK Gas Compressor Station			
		JOB NUM	MBER:				
		EQUIPMENT NUM	MBER:	P-2301 A			
		EQUIPMENT SER	RVICE:	Fire Water Main Pumps - Electrical Motor Driven			
		SERIAL NUM	MBER:				
		REQ. / SPEC	C NO.:	BK-GCS-PEDCO-120-ME-SP-0005.			
		PURCH ORDE	ER NO.				
Cells	coloured thus	contain dre	op-down opt	tions			
		contain ca	lculated valu	ues based on input data; do not change.			
		identify a	cross referen	nced paragraph in the document note, and may also con-	tain a drop dow	vn list	
***		la la Delia	P. 1741 - 1				
		s on completion	nlight the wr	hole page format cells pattern none			
	COMMEN	TS:					
		ITEM No.	ATT	DATA SHEETS ITEM No.	ATT	ITEM No.	ATT
PUMP		P-2301 A	YES				

PUMP MOTOR GEAR TURBINE

Difficulties											
ITEM No.	ATT	ITEM No.	ATT	ITEM No.	ATT						
P-2301 A	YES										



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک

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شماره پیمان:	MECHAN	NICAL DATA	SHEETS FOR	FIRE WATER	MAIN PU	JMPS

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	شماره پیمان:		MECHANIC	AL DATA	SHEETS	FOR FIRE	WATER	MAIN PUMPS	S-ELECTRICA	AL MOTOR DRI	VEN		
٤٨١٩-٣٢٠-٩١٨٤		، پروژه	ه بسته کاری	صادر کنند	يلات	تسه	رشته	نوع مدرک	سريال		نسخه	ه از ۹	شماره صفحه:
· OI = · III = VINE		BK	GCS F	EDCO	12	0	ME	DT	0029	ı	D06		
				CENTD	IEUCAL I	DIIMD DAT	A CHEET	Γ (SI UNIT) - P	2301 A (Shoot	t 2 of 6)			
				CENTR	FUGAL	CMI DAI	ASHEE	1 (31 (31)-1	-2301 A (SHEE)	(2 01 0)			
APPLICABLE TO: PROPO	SAL					APPL	ICABLE N	TL/INTNTL STAN	NDARD:		NFPA20 (2019) & IPS-M-PM-125, IPS	-E-El-100 (1)
FOR NISOC						UNIT							
SITE BINAK Gas Compressor	r Station					SERV	ICE	Fire Wa	ter Main Pumps	s - Electrical Motor	Driven		
NO. REQ 1	PUMP SIZ	ΖE				TYPE				N	o. STAGES		
MANUFACTURER						MOD	EL	BB1 (V.	T.C)	SI	ERIAL NO.		
						LIQUI	D CHARA	ACTERISTICS					
	Units	Maximum	Mini	mum	Note		SERVIO	CE:				INTERM	ITTENT
LIQUID TYPE OR NAME :		Water			Max & m	iin	• IF INT	ERMITTENT NO	. OF STARTS :				
VAPOR PRESSURE :	h	0.0087	0.1	210	-		DUMPS	OPERATE IN:					
	bara	0.0087		219	values ref								_
DENSITY:	kg/m³		997		only to th	e	CORRO	SION DUE TO : (6.12.1.9)				
SPECIFIC HEAT:	kj/kgC		4.186		property		EROSIC	ON DUE TO : (6.12	2.1.9)				
VISCOSITY:	cР		1		listed		H2S CO	NCENTRATION	(ppm): (6.12.1.1	2)			N.A.
	OPERAT	TING CONDITIONS	(6.1.2)				CHLOR	IDE CONCENTRA	ATION (ppm):				-
	Units	Maximum	Rated	N.	ormal	Min		CULATE SIZE (DI		`			-
	Omts	Waxiiidiii			orman	iviiii							
NPSH _A Datum:			C.L. Iı	npeller			PARTIC	CULATE CONCEN	NTRATION (PPN	A)			
PUMPING TEMPERATURE :	°C	50	33			5							
FLOW:	m ³ /hr		454.2										
DISCHARGE PRESSURE :(6.3.2)	barg		10.4										
SUCTION PRESSURE :	barg	0.83	0.81			0.08	-						
		0.05	_			0.00							
DIFFERENTIAL PRESSURE :	bar		10.3										
DIFFERENTIAL HEAD:	m		105.0										
NPSH _A :	m		8.8										
HYDRAULIC POWER: (Note 23)	KW		129.50										
	1			<u> </u>	1	SITE	AND LITE	ILITY DATA					
LOCATION:						5112.		ING WATER:					
	INTER TED	***	DED CUNCILA	DE			COOL	ING WATER.			RETURN	DESIGN	
	INHEATED		DER SUNSHA		_			TEM (D		_	RETURN	DESIGN	
MOUNTED AT :			LISATION REQ'					TEMP		_			
ELECTRIC AREA CLASSIFICATION		.1.22) ZO	NE	SAFE	_			PRESS.		_			
GROUP		TEMP CLASS			_			SOURCE				-	
SITE DATA :						_		COOLING WATER	K CHLORIDE CO	NCENTRATION:			
ELEVATION (MSL): 12.5	_	BAROMET			90.77	mBa		UMENT AIR:		-	kg	MIN	kg
RANGE OF DESIGN TEMPS:MIN / MA RELATIVE HUMIDITY: MIN / MAX		5	100	°C			STEAM			DRIVERS	HEATING	1	
		0	100	%	(@ 25.6°	(C)		TEMP		DRIVERS	HEATING		
UNUSUAL CONDITIONS: UTILITY CONDITIONS:		NA		_				TEMP PRESS.					
ELECTRICITY: DRIVERS	HEATING	CONTROL	SHUT	OWN				FKE33.					
VOLTAGE 3300	IILATINO	CONTROL	Silon	JOWIN									
PHASE 3					_								
HERTZ 50					_								
TILKIZ 50		PERFORMANCE									DRIVER (7.1.5)		
PROPOSAL CURVE NO.		RPM					Driver T	Tune			DRIVER (7.11.5)	INDUCTION MOT	OP
As Tested Curve No.				_			GEAR	71-					NO
IMPELLER DIA: RATED	MAX.	MIN.		_	mm			BLE SPEED REQU	IIRED				NO
RATED POWER Kw		CIENCY			(%)			E OF VARIABLE					
RATED CURVE BEP FLOW (at rated in		can to 1			n³/hr		OTHER		OI LLLD				
MIN FLOW:	kJ/Nm³				n³/hr			FACTURER					
PREFERRED OPERATING REGION (6.	_	to			n³/hr			PLATE POWER		@Site Con	dition		KW
ALLOWABLE OPERATING REGION	.1.11)		-		n³/hr		Nominal			w Site Con	utton	_	
MAX HEAD @ RATED IMPELLER		to		_				LOAD RPM					
MAX POWER @ RATED IMPELLER			-		m kW			OR MODEL				_	
NPSH3 AT RATED FLOW:			-	_	m			FATION				HORIZONTAL	
CL PUMP TO U/S BASEPLATE				_	m		LUBE	IAHON				HORIZONIAL	
NPSH MARGIN AT RATED FLOW:				_	m			NG TYPE:					
SPECIFIC SPEED (6.1.9)				_	111		RADIAI						
SUCTION SPECIFIC SPEED LIMIT				_			THRUS						
			-	_				ING METHOD			D 0 I /0n D		
SUCTION SPECIFIC SPEED MAX. ALLOW. SOUND PRESS. LEVEI	PEOD (6.1.14)		85		IBA)	@ 1 m		ING METHOD LIVER DATA SHE	ET	_	D.O.L/Open D	ischarge valve	Note 1
EST MAX SOUND PRESS. LEVEL	L ALVD (0.1.14)		- 85		IBA)	⊕ 1 m			4-1			±10%	
	(6.1.14)				iDA)			ltage Variation				±10% ±5%	
MAX. SOUND POWER LEVEL REQ'D EST MAX SOUND POWER LEVEL	(v.1.14)							equency Variation	ou Vorioti	thos		±5% ±10%	
ELOCONDIOWER LEVEL								ltage and Frequenc	e, variation togel		PG / PPR 60 / 1		
							RTD / T	урс		Y	ES / PT100 (According to I	r o-M-EL-132)	
							1						





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احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک

	شماره پیمان:	N	IECHANICAL	DATA SHEET	S FOR FIRE W	VATER MAIN PU	JMPS-ELECT	RICAL MOTOR DR	IVEN
٤٨١٩-٩١٨٤		پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرک	سريال	نسخه
101-111-(1NE		BK	GCS	PEDCO	120	ME	DT	0029	D06

شماره صفحه: ٦ از ٩

				ВK	000	CENTRIFUGA	I I	(SI UNIT) - P-2301 A (Sheet 3 of 6)	
							CONSTRU		
API PUMP TYPE:	B	B1	[1	Based on API 610	definitions]			CASING MOUNTING:	
								CASING TYPE: (6.3.10)	
NOZZLE CONNECTION	ONS:	(6.	.5.5)	NOTES 7,12			<u>_</u>	OH3 BACKPULLOUT LIFTING DEVICE REQD. (9.1.2.6)	
		Size	Facing	Rating	:	Position		CASE PRESSURE RATING:	
SUCTION			RF	300		SIDE		MAWP: (6.3.5) By Vendor	barg @ °C
DISCHARGE			RF	300		SIDE		HYDROTEST: 1.5*MAWP	barg @ °C
PRESSURE CASING	ux. con	NECTION	S: (6.4.3.2	2)	<u> </u>				
	No.	Size	Type	Facing	Rating	Posn.	7	HYDROTEST OH PUMP AS ASSEMBLY	YES
BAL./LEAK OFF			-7/6-				-	SUCT'N PRESS. REGIONS DESIGNED FOR MAWP	YES
		1					1		123
DRAIN							_	ROTATION: (VIEWED FROM COUPLING END)	
VENT								IMPELLERS INDIVIDUALLY SECURED:	
PRESSURE GAGE								BOLT OH 3/4/5 PUMP TO PAD / FOUNDATION:	
TEMP GAGE								PROVIDE SOLEPLATE FOR OH 3/4/5 PUMPS	
WARM-UP LINE								ROTOR:	
								SHAFT FLEXIBILITY INDEX (SFI) (9.1.1.3)	
Drain Valve Supplie	ed By				S	UPPLIER		First Critical Speed Wet (Multi stage pumps only)	
DRAINS MANIFOI	DED					YES	_	COMPONENT BALANCE TO ISO 1940 G1.0	NO
VENT Valve Suppli	ied By				s	UPPLIER		SHRINK FIT -LIMITED MOVEMENT IMPELLERS (9.2.2.3)	
VENTS MANIFOL						YES	=	COUPLING:(7.2.3) (7.2.13.f) NOT	F 17
THREAD. CONS FO		CEDVICE	8 E09C (4	: 4.2.2)		NO	_	MANUFACTURER (VIIII)	3.27
SPECIAL FITTING							=	MODEL	
				3)		NO	_		
CYLINDRICAL TH			(6.4.3.8)			NO	_	RATING (POWER/100 RPM)	
GUSSET SUPPORT	-					YES	If Needed	SPACER LENGTH	mm
MACHINED AND	STUDDED	CONNEC	TIONS (6.4	1.3.12)		NO	_	SERVICE FACTOR	Min 1.5
VS 6 DRAIN						N/A	_	RIGID	NO
DRAIN TO SKID E	DGE					YES		COUPLING WITH HYDRAULIC FIT (7.2.10)	
			M	AATERIAL (6.	12.1.1)			COUPLING BALANCED TO ISO 1940-1 G6.3 (7.2.3)	YES
APPENDIX H CLASS				I-2	NOTE 3			COUPLING WITH PROPRIETARY CLAMPING DEVICE (7.2.11)	
MIN DESIGN METAL T	TEMP (6.12	2.4.1)				5	°C		
REDUCED-HARDNESS			0 (6.12.1.12	2.1)	_		_	COUPLING IN COMPLIANCE WITH (7.2.4)	API 610 compliant
Applicable Hardness Sta			(0.1-1.11	,	_			COUPLING GUARD STANDARD PER (7.2.13.a)	ISO 14120
BARREL :	ndaru (0.12	1.12.3)						Window on Coupling Guard	150 14120
			_					window on Coupling Guard	
CASE:									
DIFFUSERS								BASEPLATE	
IMPELLER:								API BASEPLATE NUMBER :	
IMPELLER WEAR RIN	G:							BASEPLATE CONSTRUCTION (7.3.14)	
CASE WEAR RING:								BASEPLATE DRAINAGE (7.3.1)	tire Baseplate Drain Pan
SHAFT:								MOUNTING:	
Bowl (if VS-type)								NON-GROUT CONSTRUCTION: (7.3.13)	
Inspection Class (Note 2)							VERTICAL LEVELING SCREWS :	REQUIRED
		BEAR	INGS AN	D LUBRICAT	TON (6.10.1	.1) (VTA)		LONGITUDINAL DRIVER POSITIONING SCREWS :	REQUIRED
BEARING (TYPE / NU!	MBER):	(6.	11.4)					SUPPLIED WITH: • GROUT AND VENT HOLES	YES
RADIAL			/					DRAIN CONNECTION	YES
THRUST			/	-				MOUNTING PADS SIZED FOR BASEPLATE LEVELING (7.3.5)	YES
REVIEW AND APPROV	/E THRUS	T BEARIN	G SIZE : (9	9.2.5.2.4)				MOUNTING PADS TO BE MACHINED (7.3.6)	YES
				,					
							_	PROVIDE SPACER PLATE UNDER ALL EQUIPMENT FEET	YES
LUBRICATION:	(6.10.2	2.2) (6.11.3	(9.2.6)					OTHER	
PRESSURE LUBE	SYSTEM T	O ISO 104	38-		(9.2.6.5)		_		
		100.10	120 D 1771		-		_		
		ISO 104	138 DATA	SHEETS ATTAC	HED				
Pressurized Lube O	il System m	td on pump	baseplate					REMARKS:	
Location of Pressuri	zed Lube O	il System r	nounted on	baseplate :		-	_		
		•		-					
INTERCONNECTI	NG PIPING	PROVIDE	D BY			Supplier			
OIL VISC. ISO GRA	ADE			VG			_		
				***			_		
CONSTANT LEVE	L OILER :								





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احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک

ن:	شماره پیما	N	MECHANICAL DATA SHEETS FOR FIRE WATER MAIN PUMPS-ELECTRICAL MOTOR DRIVEN							
·07-·Y7-91A£		پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدرك	سريال	نسخه	
101=111=1112		BK	GCS	PEDCO	120	ME	DT	0029	D06	

شماره صفحه: ۷ از ۹

CENTRIFUGAL PUMP DATA SHEET (SI UNIT) - P-2301 A (Sheet 4 of 6)

INSTRUMENTATION	SEAL SUPPORT SYSTEM MOUNT	ING
SEE ATTACHED API-670 DATA SHEET	SEAL SUPPORT SYSTEM MOUNTED ON PUMP BASEPLATE	
ACCELEROMETER (7.4.2.1)		(7.5.1.4)
Number of Accelerometers	IDENTIFY LOCATION ON BASEPLATE	
Mounting Location of Accelerometers		
Troubing Location of Teconomicals	INTERCONNECTING PIPING BY	Supplier
PROVISION FOR MTG ONLY (6.10.2.10) YES	INTERCONNECTING FIFING B1	Supplier
	AMEGINANICAN CITAN (CO.A)	
Number of Accelerometers	MECHANICAL SEAL (6.8.1)	
Mounting Location of Accelerometers	SEE ATTACHED ISO 21049/API 682 DATA SHEET	N/A NOTE 5
	ADDITIONAL CENTRAL FLUSH PORT	(6.8.9)
FLAT SURFACE REQUIRED (6.10.2.11) N/A	HEATING JACKET REQ'D.	(6.8.11) N/A
Number of Accelerometers	FLUSH PLAN	
Mounting Location of Accelerometers		
VIBRATION PROBES (7.4.2.2) N/A	HEATING AND COOLING (6.1.1	
PROVISIONS FOR VIB. PROBES	COOLING REQ'D	NO
NUMBER PER RADIAL BEARING	COOLING WATER PIPING PLAN	
NUMBER PER AXIAL BEARING	COOLING WATER PIPING	
	FIITINGS	
MONITORS AND CABLES SUPPLIED BY (7.4.2.4)	COOLING WATER PIPING MATERIALS	
	COOLING WATER REQUIREMENTS:	
TEMPERATURE (7.4.2.3)		
PROVISIONS FOR TEMP PROBES		
RADIAL BEARING TEMP.	TOTAL COOLING WATER	
NUMBER PER RADIAL BEARING	HEATING MEDIUM	
THRUST BEARING TEMP.	OTHER	
NUMBER PER THRUST BEARING ACTIVE SIDE	HEATING PIPING	
NUMBER PER THRUST BEARING INACTIVE SIDE		
TEMP. GAUGES (WITH THERMOWELLS) (9.1.3.6)	PIPING & APPURTENANCES	
PRESSURE GAUGE TYPE	MANIFOLD PIPING FOR PURCHASER CONNECTION (7.5.1.6)	
	VENT	*****
Remarks		YES
	DRAIN	YES
	VALVES	YES (NOTE 8)
	COOLING WATER	NO
-	TAG ALL ORIFICES (7.5.2.4)	YES
	SOCKET WELD CONN ON SEAL GLAND (7.5.2.8)	
· 		
·		
·		



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احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک

٠٥٣-٠٧٣-٩١٨٤

شماره پیمان:

 MECHANICAL DATA SHEETS FOR FIRE WATER MAIN PUMPS-ELECTRICAL MOTOR DRIVEN

 نسخه سویال نوع مدرک رشته تسهیلات صادر کننده بسته کاری پروژه

 BK
 GCS
 PEDCO
 120
 ME
 DT
 0029
 D06

شماره صفحه: ۱۸ز ۹

	CENTRIFUGAL PUMP DATA SHEET (SI UNIT) - P-2301 A (Sheet 5 of 6)										
SURFACE PREPARATION AND PAINT							TEST				
MANUFACTU	RER'S STANDA	ARD				SHOP INSPECTION (8.1.1)				Yes	
OTHER (SEE I	BELOW)					PERFORMANCE CURVE					
SPECIFICATIO	ON NO.	BK-GNRAL-P	EDCO-000-PI-SP-	0006, "Specification		& DATA APPROVAL PR	IOR TO SHIPMENT.			YES	
		for Painting"				TEST WITH SUBSTITUT	E SEAL (8.3.3.2.b)				
PUMP:							MATERIAL CERTIFICAT	TION REQUIRED		CASINO	YES
PUMP SURFA	CE PREPARAT	ION				SHAFT	YES		(6.12.1.8) IMPELI	ER YES	
PRIMER				AS PER PROJECT PAI	INTING SPEC.		OTHER	YES	Casing and impeller W	Vear ring	
FINISH COAT AS PER PROJECT PAINTING SPEC.							CASTING REPAIR WELI	O PROCEDURE APPR R	EQD		YES
BASEPLATE:							INSPECTION REQUIRED	FOR CONNECTION W	ELDS (6.12.3.4.d)		
		APATION					LIQUID PENETRANT		YES	MAG PARTICLE	
BASEPLATE SURFACE PREPARATION PRIMER: AS PER PROJECT PAINTING SPEC.							ULTRASONIC			RADIOGRAPHY	YES
FINISH COAT AS PER PROJECT PAINTING SPEC. AS PER PROJECT PAINTING SPEC.							INSPECTION REQUIRED	FOR CASTINGS		KADIOOKAFIII	
DETAILS OF LIFTING DEVICES							LIQUID PENETRANT	FOR CASTINGS	YES	MAG PARTICLE	YES
SHIPMENT: (8.4.1) EXPORT							ULTRASONIC		YES	RADIOGRAPHY	
	ING REQUIREI)			YES		HARDNESS TEST REQU	IIRED (8.2.2.7)			
		THAN 6 MON	THS		YES		ADDNL SUBSURFACE E		5) (8.2.1.3)		
		PACKAGED								FOR	
	AGE ORIENTA									METHOD	
			ERT STORAGE (9.	2.8.3)							-
N ₂ PURGE (9.2	2.8.4)						PMI TESTING REQUIRE	D (8.2.2.8)			
SPARE PART							c	OMPONENTS TO BE T	ESTED		
START-UP					YES		RESIDUAL UNBALANCI	E TEST (J.4.1.2)			
NORMAL MA	INTENANCE				YES		NOTIFICATION OF SUC	YES			
							PERFORMANCE TEST (8.1.1.c) (8.3.3.5)			YES
ГГЕМ №	PUMP	DRIVER	GEAR	BASE		TOTAL	BASEPLATE TEST (7.3.2	21)			
							HYDROSTATIC				WIT
							HYDROSTATIC TEST O	F BOWLS & COLUMN (9.3.13.2)		
							PERFORMANCE TEST				WIT
		OTI	HER PURCHAS	ER REQUIREMENTS	s		TEST IN COMPLIANCE	WITH (8.3.3.2)			NFPA 20
COORDIN	IATION MEETI	NG REQUIRED	(10.1.3)		YES		TEST DATA POINTS TO	(8.3.3.3)			NFPA 20
MAXIMU	M DISCHARGE	PRESSURE TO	O INCLUDE				TEST TOLERANCES TO	(8.3.3.4)			TABLE 16
							NPSH (8.3.4.3.1) (8.3.4.3.	4)		NOTE 6	WIT
		OPERATION	TO TRIP SPEED				NPSH-1ST STG ONLY (8	3.3.4.3.2)			
	MAX DI	A. IMPELLERS	AND/OR NO OF S	TAGES	YES		NPSH TESTING TO HI 1.	.6 OR ISO 9906 (8.3.4.3.3	3)		
CONNEC	TION DESIGN	APPROVAL (9.2	2.1.4)		YES		TEST NPSHA LIMITED 7	TO 110% SITE NPSHA (8	8.3.3.6)		
TORSION	AL ANALYSIS	/ REPORT (6.9.	2.10)		NO		RETEST ON SEAL LEAK	XAGE (8.3.3.2.d)			OBSERVE
PROGRES	S REPORTS				YES		RETEST REQUIRED AF	TER FINAL HEAD ADJ (8.3.3.7.b)		
OUTLINE	OF PROC FOR	OPTIONAL TE	STS (10.2.5)				COMPLETE UNIT TEST	(8.3.4.4.1)			WIT
ADDITIO	NAL DATA REG	QUIRING 20 YE	ARS RETENTION	(8.2.1.1)			SOUND LEVEL TEST (8.				WIT
					YES		CLEANLINESS PRIOR TO		.2.2.6)		OBSERVE
		EQUIRED (9.1.3			NO		LOCATION OF CLEANL	INESS INSPECTION		_	
		UIRED (9.3.9.2)				NOZZLE LOAD TEST				
	C BALANCE RO				YES		CHECK FOR CO-PLANA				
		PROPOSAL (10		0.2.2	YES		MECHANICAL RUN TES				
			NSE ANALYSIS (6	.9.2.3)		NO	4 HR. MECH RUN AFTE 4 HR. MECH RUN TEST		8.3.4.2.1)		WIT
	NT TORSIONAL		IRED (6.10.1.6)		NO						
							BRG HSG RESONANCE				
		MT TO EN 134	53-1 (7.2.13.e) AWING (10.3.2.3)				STRUCTURAL RESONA REMOVE / INSPECT HY		NGS AFTED TECT		
								DIOD I NAMIC BEAKIF	TOO AFTER TEST		
			D UNIONS (7.5.2.8)				(9.2.7.5) AUXILIARY EQUIPMEN	TTEST (8346)			
INCLUDE PLOTTED VIBRATION SPECTRA (6.9.3.3) CONNECTION BOLTING (7.5.1.7)							EQUIPMENT TO BE INC		TESTS		
									11.313		
CADMIUM PLATED BOLTS PROHIBITED							LOCATION OF AUXILIA	KY EQUIPMENT TEST			
VENDOR TO KEEP REPAIR AND HT RCDS (8.2.1.1.c)						IMPACT TEST		PER EN 13	1445		
VENDOR SUBMIT TEST PROCEDURES (8.3.1.1) YES							PER ASME	E SECTION VIII			
SUBMIT I	NSPECTION C	HECK LIST (8.1	1.5) NOTE 2		YES		REMOVE CASING AFTE	ER TEST			



المُن قدم قرارات HIRGAN

احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک

شماره پیمان:

١٨٤ - ٣٧٠-٣٥٠

 MECHANICAL DATA SHEETS FOR FIRE WATER MAIN PUMPS-ELECTRICAL MOTOR DRIVEN

 نسخه
 سریال
 نوع مدر ک
 رشته
 تسهیلات
 صادر کننده
 بسته کاری
 پروژه

 BK
 GCS
 PEDCO
 120
 ME
 DT
 0029
 D06

شماره صفحه: ۹ از ۹

BK GC3 FEDCO 120 WIE DI 0029 D00												
	CENTRIFUGAL PUMP DAT	A SHEET (SI UNIT) - P-2301 A (Sheet 6 of 6)										
PRESSURE VESSEL DESIGN CODE REFERENCES												
THESE REFERENCES MUST	BE LISTED BY THE MANUFACTURER											
	NG FACTORS USED IN DESIGN (TABLE 3)											
CASTI	SOURCE OF MATERIAL PROPERTIES											
	SOURCE OF MATERIAL PROPERTIES											
		AND REPAIRS (NOTE 13)										
	PURCHASER. (DEFAULT TO TABLE 11 IF NO PURCHASER PRE	EFERENCE IS STATED)										
ALTERNATE WELDING CODES AND STANDARDS												
WELDING REQUIREMENT (APPLICABLE CODE	OR STANDARD)		DEFAULT PER TABLE 11									
WELDER/OPERATOR QUALIFICATION	DEFAULT PER TABLE 11											
WELDING PROCEDURE QUALIFICATION	DEFAULT PER TABLE 11											
NON-PRESSURE RETAINING STRUCTURAL WE	DEFAULT PER TABLE 11											
MAGNETIC PARTICLE OR LIQUID PENETRANT	DEFAULT PER TABLE 11											
POSTWELD HEAT TREATMENT	DEFAULT PER TABLE 11											
POSTWELD HEAT TREATMENT OF CASING FA	DEFAULT PER TABLE 11											
	MATE	ERIAL INSPECTION										
THESE REFERENCES MUST BE LISTED BY THE PURCHASER DEFAULT TO TABLE 14 YES												
	ACCEPTANCE CRITERIA (SEE TABLE 15) (8.2.2.5)											
TYPE OF INSPECTION		FOR FABRICATIONS	POD GLOTTINGS									
	METHOD	FOR FABRICATIONS	FOR CASTINGS									
RADIOGRAPHY												
ULTRASONIC INSPECTION												
MAGNETIC PARTICLE INSPECTION												
LIQUID PENETRANT INSPECTION												
VISUAL INSPECTION (all surfaces)												
REMARKS:												
-												
												
-												
-												
-												
-												
												