

 NISOC	نگهداشت و افزایش تولید میدان نفتی بینک سطح الارض						 	
	احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک							
شماره پیمان: ۰۵۳ - ۰۷۳ - ۹۱۸۴	MECHANICAL DATA SHEETS FOR CLOSED DRAIN PUMPS						شماره صفحه: ۱ از ۱۰	
	پروژه BK	بسته کاری GCS	صادر کننده PEDCO	تسهیلات 120	رشته ME	نوع مدرک DT	سریال 0022	نسخه D07



طرح نگهداشت و افزایش تولید ۲۷ مخزن

MECHANICAL DATA SHEETS FOR CLOSED DRAIN PUMPS

نگهداشت و افزایش تولید میدان نفتی بینک

D07	JUN. 2024	IFA	V.Amjadi	M.Fakharian	M.Sadeghian	
D06	OCT. 2023	IFA	H.Ghadyani	M.Fakharian	S.Faramarzpour	
D05	MAY. 2023	IFA	H. Adineh	M.Fakharian	A.M.Mohseni	
D04	SEP. 2022	IFA	H. Adineh	M.Fakharian	M. Mehrshad	
D03	APR. 2022	IFA	H. Adineh	M.Fakharian	M. Mehrshad	
D02	MAR. 2022	IFA	H. Adineh	M.Fakharian	M. Mehrshad	
D01	JAN. 2022	IFA	H. Adineh	M.Fakharian	M. Mehrshad	
D00	NOV.2021	IFC	H. Adineh	M.Fakharian	M. Mehrshad	
REV.	Date	Purpose of Issue/Status	Prepared by:	Checked by:	Approved by:	CLIENT Approval

Class: 1	CLIENT Doc. Number: F0Z-708853
status:	IDC: Inter-Discipline Check IFC: Issued For Comment IFA: Issued For Approval AFD: Approved For Design AFC: Approved For Construction AFP: Approved For Purchase AFQ: Approved For Quotation IFI: Issued For Information AB-R: As-Built for CLIENT Review AB-A: As-Built –Approved

 NISOC	نگهداشت و افزایش تولید میدان نفتی بینک سطح الارض							
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REVISION RECORD SHEET

page	D00	D01	D02	D03	D04	page	D05	D06	D07	D08	D09
1	x	x	x	x	x	1	x	x	x		
2	x	x	x	x	x	2	x	x	x		
3	x	x		x	x	3	x	x			
4	x					4					
5	x	x	x	x	x	5	x		x		
6	x	x	x	x	x	6	x	x	x		
7	x					7					
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احداث ردیف تہ اکم گاز در ایستگاه جمع آوری سنک



MECHANICAL DATA SHEETS FOR CLOSED DRAIN PUMPS

شماره صفحه: ۳ از ۱۰

نسخه	سریال	نوع مدرک	رشته	تسهیلات	صادر کننده	بسته کاری	پروژه
D07	0022	DT	ME	120	PEDCO	GCS	BK

32 vendor shall fill in the blanks and return the complete data sheet along with motor data sheet, Doc.No:BK-GCS-PEDCO-120-EL-DT-0008. With his proposal



احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



• 03 - • 73 - 9184



نسخه	سریال	نوع مدرک	رشته	تسهیلات	صادرکننده	بسته کاری	پروژه
D07	0022	DT	ME	120	PEDCO	GCS	BK

شماره صفحه: ۴ از ۱۰

API Std. 610 CENTRIFUGAL PUMP DATA SHEET (SI UNIT) - P-2202 A/B (Sheet 1 of 7)

COMMENTS:

PUMP MOTOR GEAR TURBINE	DATA SHEETS					
	ITEM No.	ATT	ITEM No.	ATT	ITEM No.	ATT
	P-2202 A		P-2202 B			



 NISOC	نگهداشت و افزایش تولید میدان نفتی بینک سطح الارض احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک																	
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API Std. 610 CENTRIFUGAL PUMP DATA SHEET (SI UNIT) - P-2202 A/B (Sheet 2 of 7)	
APPLICABLE TO: PROPOSAL FOR: NISOC SITE: BINAK Gas Compressor Station NO. REQ: 2(1+1) PUMP SIZE: _____ MANUFACTURER: _____	APPLICABLE NTL/INTNL STANDARD: API 610 - 11th Edition, IPS-G-PM-105 UNIT: _____ SERVICE: Closed Drain Pump TYPE: HORIZONTAL MODEL: OH2 (VTA) No. STAGES: _____ SERIAL NO.: _____

LIQUID CHARACTERISTICS																																											
<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <th>Units</th> <th>Maximum</th> <th>Minimum</th> <th>Note</th> </tr> <tr> <td>LIQUID TYPE OR NAME</td> <td colspan="3">Hydrocarbon Drain(HC)(NOTE 1)</td> </tr> <tr> <td>VAPOR PRESSURE</td> <td>bara</td> <td>1</td> <td>Max & min values refer</td> </tr> <tr> <td>DENSITY (NOTE 2)</td> <td>kg/m³</td> <td>1023</td> <td>only to the</td> </tr> <tr> <td>SPECIFIC HEAT</td> <td>kJ/kgC</td> <td></td> <td>property</td> </tr> <tr> <td>VISCOSITY (NOTE 3)</td> <td>cP</td> <td>1.37</td> <td>listed</td> </tr> </table>	Units	Maximum	Minimum	Note	LIQUID TYPE OR NAME	Hydrocarbon Drain(HC)(NOTE 1)			VAPOR PRESSURE	bara	1	Max & min values refer	DENSITY (NOTE 2)	kg/m³	1023	only to the	SPECIFIC HEAT	kJ/kgC		property	VISCOSITY (NOTE 3)	cP	1.37	listed	<table border="1" style="width:100%; border-collapse: collapse;"> <tr> <td>SERVICE :</td> <td>INTERMITTENT</td> </tr> <tr> <td>• IF INTERMITTENT NO. OF STARTS :</td> <td>_____</td> </tr> <tr> <td>PUMPS OPERATE IN:</td> <td>_____</td> </tr> <tr> <td>CORROSION DUE TO : (6.12.1.9)</td> <td>_____</td> </tr> <tr> <td>EROSION DUE TO : (6.12.1.9)</td> <td>_____</td> </tr> <tr> <td>H2S CONCENTRATION (ppm) : (6.12.1.12)</td> <td>861.46</td> </tr> <tr> <td>CHLORIDE CONCENTRATION (ppm) :</td> <td>_____</td> </tr> <tr> <td>PARTICULATE SIZE (DIA IN MICRONS)</td> <td>_____</td> </tr> <tr> <td>PARTICULATE CONCENTRATION (PPM)</td> <td>_____</td> </tr> </table>	SERVICE :	INTERMITTENT	• IF INTERMITTENT NO. OF STARTS :	_____	PUMPS OPERATE IN:	_____	CORROSION DUE TO : (6.12.1.9)	_____	EROSION DUE TO : (6.12.1.9)	_____	H2S CONCENTRATION (ppm) : (6.12.1.12)	861.46	CHLORIDE CONCENTRATION (ppm) :	_____	PARTICULATE SIZE (DIA IN MICRONS)	_____	PARTICULATE CONCENTRATION (PPM)	_____
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MANUFACTURER	_____																																										
NAMEPLATE POWER AND POWER FACTOR	@Site Condition _____ KW																																										
Nominal RPM	_____																																										
RATED LOAD RPM	_____																																										
FRAME OR MODEL	_____																																										
ORIENTATION	HORIZONTAL																																										
LUBE	_____																																										
BEARING TYPE:	_____																																										
RADIAL	_____ /																																										
THRUST	_____ /																																										
STARTING METHOD	OPEN DISCHARGE VALVE																																										
INSULATION/TEMP. RISE	F/B																																										
Max Voltage Variation	±10%																																										
Max Frequency Variation	±5%																																										
Max Voltage and Frequency Variation together	±10%																																										

 NISOC	نگهداشت و افزایش تولید میدان نفتی بینک سطح الارض احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک																	
شماره پیمان: ۰۵۳ - ۰۷۳ - ۹۱۸۴	MECHANICAL DATA SHEETS FOR CLOSED DRAIN PUMPS <table><tr><td>پروژه</td><td>بسته کاری</td><td>صادرکننده</td><td>تسهیلات</td><td>رشته</td><td>نوع مدرک</td><td>سریال</td><td>نسخه</td></tr><tr><td>BK</td><td>GCS</td><td>PEDCO</td><td>120</td><td>ME</td><td>DT</td><td>0022</td><td>D07</td></tr></table>	پروژه	بسته کاری	صادرکننده	تسهیلات	رشته	نوع مدرک	سریال	نسخه	BK	GCS	PEDCO	120	ME	DT	0022	D07	شماره صفحه: ۱۰ از ۱۶
پروژه	بسته کاری	صادرکننده	تسهیلات	رشته	نوع مدرک	سریال	نسخه											
BK	GCS	PEDCO	120	ME	DT	0022	D07											

API Std. 610 CENTRIFUGAL PUMP DATA SHEET (SI UNIT) - P-2202 A/B (Sheet 3 of 7)

API PUMP TYPE: OH2 [Based on API 610 definitions] D07		CONSTRUCTION																																																							
NOZZLE CONNECTIONS: (6.5.5) <table><tr><th>Size</th><th>Facing</th><th>Rating</th><th>Position</th></tr><tr><td>Note 21</td><td>RF</td><td>300</td><td>END</td></tr><tr><td>Note 21</td><td>RF</td><td>300</td><td>TOP</td></tr></table> SUCTION DISCHARGE PRESSURE CASING AUX. CONNECTIONS: (6.4.3.2) <table><tr><th>No.</th><th>Size</th><th>Type</th><th>Facing</th><th>Rating</th><th>Posn.</th></tr><tr><td></td><td></td><td></td><td>RF</td><td>300</td><td></td></tr><tr><td></td><td></td><td></td><td>RF</td><td>300</td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td></tr><tr><td></td><td></td><td></td><td></td><td></td><td></td></tr></table> BAL./LEAK OFF DRAIN VENT PRESSURE GAGE TEMP GAGE WARM-UP LINE Drain Valve Supplied By SUPPLIER DRAINS MANIFOLDED BY SUPPLIER VENT Valve Supplied By SUPPLIER VENTS MANIFOLDED THREAD, CONS FOR PIPELINE SERVICE & < 50°C (6.4.3.2) SPECIAL FITTINGS FOR TRANSITIONING (6.4.3.3) CYLINDRICAL THREADS REQUIRED (6.4.3.8) GUSSET SUPPORT REQUIRED MACHINED AND STUDDED CONNECTIONS (6.4.3.12) VS 6 DRAIN DRAIN TO SKID EDGE YES		Size	Facing	Rating	Position	Note 21	RF	300	END	Note 21	RF	300	TOP	No.	Size	Type	Facing	Rating	Posn.				RF	300					RF	300																										CASING MOUNTING: CASING TYPE: (6.3.10) CENTERLINE D07 OH3 BACKPULLOUT LIFTING DEVICE REQD. (9.1.2.6) CASE PRESSURE RATING: Note 30 MAWP : (6.3.5) 40 barg @ 38 °C HYDROTEST : 1.5*MAWP barg @ °C HYDROTEST OH PUMP AS ASSEMBLY SUCT'N PRESS. REGIONS DESIGNED FOR MAWP YES ROTATION: (VIEWED FROM COUPLING END) • IMPELLERS INDIVIDUALLY SECURED : YES • BOLT OH 3/4/5 PUMP TO PAD / FOUNDATION : • PROVIDE SOLEPLATE FOR OH 3/4/5 PUMPS ROTOR: SHAFT FLEXIBILITY INDEX (SFI) (9.1.1.3) First Critical Speed Wet (Multi stage pumps only) COMPONENT BALANCE TO ISO 1940 G1.0 SHRINK FIT -LIMITED MOVEMENT IMPELLERS (9.2.2.3) COUPLING:(7.2.3) (7.2.13.f) MANUFACTURER MODEL RATING (POWER/100 RPM) SPACER LENGTH mm SERVICE FACTOR min 1.5 RIGID (Note 26) NO COUPLING WITH HYDRAULIC FIT (7.2.10) COUPLING BALANCED TO ISO 1940-1 G6.3 (7.2.3) YES COUPLING WITH PROPRIETARY CLAMPING DEVICE (7.2.11) COUPLING IN COMPLIANCE WITH (7.2.4) API 610 compliant COUPLING GUARD STANDARD PER (7.2.13.a) ISO 14120 Window on Coupling Guard BASEPLATE API BASEPLATE NUMBER : BASEPLATE CONSTRUCTION (7.3.14) BASEPLATE DRAINAGE (7.3.1) Entire Baseplate Drain Pan MOUNTING : NON-GROUT CONSTRUCTION : (7.3.13) VERTICAL LEVELING SCREWS : REQUIRED LONGITUDINAL DRIVER POSITIONING SCREWS : REQUIRED SUPPLIED WITH : <ul style="list-style-type: none">• GROUT AND VENT HOLES YES• DRAIN CONNECTION YES MOUNTING PADS SIZED FOR BASEPLATE LEVELING (7.3.5) MOUNTING PADS TO BE MACHINED (7.3.6) PROVIDE SPACER PLATE UNDER ALL EQUIPMENT FEET OTHER REMARKS :	
Size	Facing	Rating	Position																																																						
Note 21	RF	300	END																																																						
Note 21	RF	300	TOP																																																						
No.	Size	Type	Facing	Rating	Posn.																																																				
			RF	300																																																					
			RF	300																																																					
MATERIAL (6.12.1.1) (VTA) APPENDIX H CLASS S-6 MIN DESIGN METAL TEMP (6.12.4.1) 5 °C REDUCED-HARDNESS MATERIALS REQ'D (6.12.1.12.1) YES (Note 24) Applicable Hardness Standard (6.12.1.12.3) BARREL : CASE : DIFFUSERS IMPELLER : IMPELLER WEAR RING : CASE WEAR RING : SHAFT: Bowl (if VS-type) Inspection Class Level 2																																																									
BEARINGS AND LUBRICATION (6.10.1.1) BEARING (TYPE / NUMBER): (6.11.4) RADIAL / THRUST / LUBRICATION : (6.10.2.2) (6.11.3) (9.2.6) RING OIL D07 PRESSURE LUBE SYSTEM TO ISO 10438- (9.2.6.5) ISO 10438 DATA SHEETS ATTACHED Pressurized Lube Oil System mtd on pump baseplate Location of Pressurized Lube Oil System mounted on baseplate : INTERCONNECTING PIPING PROVIDED BY Supplier OIL VISC. ISO GRADE VG CONSTANT LEVEL OILER : REQUIRED																																																									

 NISOC	نگهداشت و افزایش تولید میدان نفتی بینک سطح الارض احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک																	
شماره پیمان: ۰۵۳ - ۰۷۳ - ۹۱۸۴	MECHANICAL DATA SHEETS FOR CLOSED DRAIN PUMPS <table><tr><td>نسخه</td><td>سریال</td><td>نوع مدرک</td><td>رشته</td><td>تسهیلات</td><td>صادر کننده</td><td>بسته کاری</td><td>پروژه</td></tr><tr><td>D07</td><td>0022</td><td>DT</td><td>ME</td><td>120</td><td>PEDCO</td><td>GCS</td><td>BK</td></tr></table>	نسخه	سریال	نوع مدرک	رشته	تسهیلات	صادر کننده	بسته کاری	پروژه	D07	0022	DT	ME	120	PEDCO	GCS	BK	شماره صفحه: ۱۰ از ۸
نسخه	سریال	نوع مدرک	رشته	تسهیلات	صادر کننده	بسته کاری	پروژه											
D07	0022	DT	ME	120	PEDCO	GCS	BK											

API Std. 610 CENTRIFUGAL PUMP DATA SHEET (SI UNIT) - P-2202 A/B (Sheet 5 of 7)

SURFACE PREPARATION AND PAINT						TEST	
MANUFACTURER'S STANDARD OTHER (SEE BELOW) <u>YES</u> SPECIFICATION NO. <u>As per Project Specification.</u> "Specification for Painting; BK-GNRL-PEDCO-000-PI-SP-0006" PUMP: PUMP SURFACE PREPARATION <u>BY VENDOR</u> PRIMER <u>BY VENDOR</u> FINISH COAT <u>BY VENDOR</u> BASEPLATE: BASEPLATE SURFACE PREPARATION <u>BY VENDOR</u> PRIMER: <u>BY VENDOR</u> FINISH COAT <u>BY VENDOR</u> DETAILS OF LIFTING DEVICES SHIPMENT: (8.4.1) <u>EXPORT</u> EXPORT BOXING REQUIRED <u>YES</u> OUTDOOR STORAGE MORE THAN 6 MONTHS <u>YES</u> ROTOR STORAGE ORIENTATION (9.2.8.2) _____ SHIPPING & STORAGE CONTAINER FOR VERT STORAGE (9.2.8.3) _____ N ₂ PURGE (9.2.8.4) _____ SPARE PARTS START-UP <u>YES</u> NORMAL MAINTENANCE <u>YES</u>						SHOP INSPECTION (8.1.1) _____ PERFORMANCE CURVE _____ & DATA APPROVAL PRIOR TO SHIPMENT. <u>YES</u> TEST WITH SUBSTITUTE SEAL (8.3.3.2.b) <u>NO</u> MATERIAL CERTIFICATION REQUIRED CASING <u>YES</u> SHAFT <u>YES</u> (6.12.1.8) IMPELLER <u>YES</u> OTHER <u>YES</u> CASTING REPAIR WELD PROCEDURE APPR REQD <u>YES</u> INSPECTION REQUIRED FOR CONNECTION WELDS (6.12.3.4.d) LIQUID PENETRANT <u>YES</u> MAG PARTICLE <u>YES</u> ULTRASONIC _____ RADIOGRAPHY _____ INSPECTION REQUIRED FOR CASTINGS LIQUID PENETRANT <u>YES</u> MAG PARTICLE <u>YES</u> ULTRASONIC (NOTE 14) _____ RADIOGRAPHY _____ HARDNESS TEST REQUIRED (8.2.2.7) _____ ADDNL SUBSURFACE EXAMINATION (6.12.1.5) (8.2.1.3) _____ FOR _____ METHOD _____ PMI TESTING REQUIRED (8.2.2.8) (NOTE 5) <u>YES</u> COMPONENTS TO BE TESTED RESIDUAL UNBALANCE TEST (J.4.1.2) _____ NOTIFICATION OF SUCCESSFUL SHOP PERFORMANCE TEST (8.1.1.c) (8.3.3.5) (WIT) <u>YES</u> BASEPLATE TEST (7.3.21) _____ HYDROSTATIC _____ WIT HYDROSTATIC TEST OF BOWLS & COLUMN (9.3.13.2) _____ WIT PERFORMANCE TEST _____ WIT TEST IN COMPLIANCE WITH (8.3.3.2) <u>8.3.3.2</u> TEST DATA POINTS TO (8.3.3.3) <u>8.3.3.3</u> TEST TOLERANCES TO (8.3.3.4) _____ NPSH (8.3.4.3.1) (8.3.4.3.4) (NOTE 6) <u>WIT</u> NPSH-1ST STG ONLY (8.3.4.3.2) _____ NPSH TESTING TO HI 1.6 OR ISO 9906 (8.3.4.3.3) _____ TEST NPSHA LIMITED TO 110% SITE NPSHA (8.3.3.6) _____ RETEST ON SEAL LEAKAGE (8.3.3.2.d) _____ RETEST REQUIRED AFTER FINAL HEAD ADJ (8.3.3.7.b) _____ COMPLETE UNIT TEST (8.3.4.4.1) _____ SOUND LEVEL TEST (8.3.4.5) <u>WIT</u> CLEANLINESS PRIOR TO FINAL ASSEMBLY (8.2.2.6) <u>NON-WIT</u> LOCATION OF CLEANLINESS INSPECTION _____ NOZZLE LOAD TEST _____ CHECK FOR CO-PLANAR MOUNTING PAD SURFACES _____ MECHANICAL RUN TEST UNTIL OIL TEMP STABLE <u>WIT</u> 4 HR. MECH RUN AFTER OIL TEMP STABLE (8.3.4.2.1) <u>WIT</u> 4 HR. MECH RUN TEST (8.3.4.2.2) _____ BRG HSG RESONANCE TEST (8.3.4.7) _____ STRUCTURAL RESONANCE TEST (9.3.9.2) _____ REMOVE / INSPECT HYDRODYNAMIC BEARINGS AFTER TEST (9.2.7.5) _____ AUXILIARY EQUIPMENT TEST (8.3.4.6) _____ EQUIPMENT TO BE INCLUDED IN AUXILIARY TESTS _____ LOCATION OF AUXILIARY EQUIPMENT TEST _____ IMPACT TEST PER EN 13445 _____ PER ASME SECTION VIII _____ REMOVE CASING AFTER TEST _____	
ITEM No PUMP DRIVER GEAR BASE TOTAL							
OTHER PURCHASER REQUIREMENTS							
COORDINATION MEETING REQUIRED (10.1.3) <u>YES</u> MAXIMUM DISCHARGE PRESSURE TO INCLUDE MAX RELATIVE DENSITY <u>YES</u> 1023 kg/m³ OPERATION TO TRIP SPEED MAX DIA. IMPELLERS AND/OR NO OF STAGES <u>YES</u> CONNECTION DESIGN APPROVAL (9.2.1.4) _____ TORSIONAL ANALYSIS / REPORT (6.9.2.10) _____ PROGRESS REPORTS _____ OUTLINE OF PROC FOR OPTIONAL TESTS (10.2.5) _____ ADDITIONAL DATA REQUIRING 20 YEARS RETENTION (8.2.1.1) _____ LATERAL ANALYSIS REQUIRED (9.1.3.4) (9.2.4.1.3) _____ MODAL ANALYSIS REQUIRED (9.3.9.2) _____ DYNAMIC BALANCE ROTOR (6.9.4.4) _____ INSTALLATION LIST IN PROPOSAL (10.2.3.1) <u>YES</u> VFD STEADY STATE DAMPED RESPONSE ANALYSIS (6.9.2.3) _____ TRANSIENT TORSIONAL RESPONSE _____ BEARING LIFE CALCULATIONS REQUIRED (6.10.1.6) <u>YES</u> IGNITION HAZARD ASSMT TO EN 13463-1 (7.2.13.e) _____ CASING RETIREMENT THICKNESS DRAWING (10.3.2.3) _____ FLANGES RQD IN PLACE OF SKT WELD UNIONS (7.5.2.8) <u>YES</u> INCLUDE PLOTTED VIBRATION SPECTRA (6.9.3.3) _____ CONNECTION BOLTING (7.5.1.7) <u>SS</u> CADMIUM PLATED BOLTS PROHIBITED _____ VENDOR TO KEEP REPAIR AND HT RCDS (8.2.1.1.c) <u>YES</u> VENDOR SUBMIT TEST PROCEDURES (8.3.1.1) <u>YES</u> SUBMIT INSPECTION CHECK LIST (8.1.5) <u>YES</u>							



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نگهداشت و افزایش تولید میدان نفتی بینک
سطح الارض

احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



شماره پیمان:

MECHANICAL DATA SHEETS FOR CLOSED DRAIN PUMPS

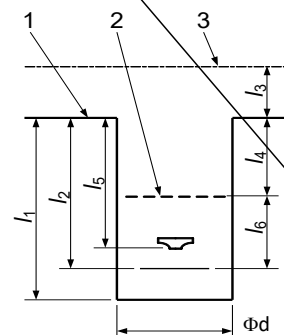
شماره صفحه: ۱۰ از ۹

۰۵۳-۷۳-۹۱۸۴

پروژه	بسته کاری	صادر کننده	تهیيات	رشته	نوع مدرک	سریال	نسخه
BK	GCS	PEDCO	120	ME	DT	0022	D07

API Std. 610 CENTRIFUGAL PUMP DATA SHEET (SI UNIT) - P-2202 A/B (Sheet 6 of 7)

1	Note	VERTICAL TYPE (FIG 1.1)		Rev
2	REMARKS	For P&ID refer to BK-GCS-PEDCO-120-PR-PI-0017		
3				
4				
5				
6		VERTICAL PUMPS		VERTICAL PUMPS (CONT'D)
7		PUMP THRUST:		LINE SHAFT:
8		(+) UP		LINE SHAFT DIAMETER
9		(-) DOWN		TUBE DIAMETER
10		STATIC THRUST		LINE SHAFT COUPLING:
11		AT MIN FLOW		LINESHAFT CONNECTION
12		AT RATED FLOW		
13		AT MAX FLOW		
14		MAX THRUST		
15		SOLEPLATE REQUIRED		
16		SOLEPLATE Length x Width		
17		SOLEPLATE THICKNESS		
18		MOUNTING FLANGE REQUIRED		
19		COLUMN PIPE:		
20		DIAMETER		
21		LENGTH		
22		NUMBER		
23		SPACING		
24		GUIDE BUSHINGS:		
25		NUMBER		
26		LINE SHAFT BEARING SPACING		
27		GUIDE BUSHING LUBE:		
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سطح الارض

احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



شماره پیمان:

• 03 - • 73 - 9184

MECHANICAL DATA SHEETS FOR CLOSED DRAIN PUMPS

پروژه	بسته کاری	صادر کننده	تسهیلات	رشته	نوع مدرک	سریال	ساخته
BK	GCS	PEDCO	120	ME	DT	0022	D07

شماره صفحه: ۱۰ از ۱۰

API Std. 610 CENTRIFUGAL PUMP DATA SHEET (SI UNIT) - P-2202 A/B (Sheet 7 of 7)

PRESSURE VESSEL DESIGN CODE REFERENCES

THESE REFERENCES MUST BE LISTED BY THE MANUFACTURER
CASTING FACTORS USED IN DESIGN (TABLE 3)
SOURCE OF MATERIAL PROPERTIES

WELDING AND REPAIRS

THESE REFERENCES MUST BE LISTED BY THE PURCHASER. (DEFAULT TO TABLE 11 IF NO PURCHASER PREFERENCE IS STATED)

ALTERNATE WELDING CODES AND STANDARDS

WELDING REQUIREMENT (APPLICABLE CODE OR STANDARD)

WELDER/OPERATOR QUALIFICATION

WELDING PROCEDURE QUALIFICATION

NON-PRESSURE RETAINING STRUCTURAL WELDING SUCH AS BASEPLATES OR SUPPORTS

MAGNETIC PARTICLE OR LIQUID PENETRANT EXAMINATION OF PLATE EDGES

POSTWELD HEAT TREATMENT

POSTWELD HEAT TREATMENT OF CASING FABRICATION WELDS

REQUIRED

REQUIRED

MATERIAL INSPECTION

THESE REFERENCES MUST BE LISTED BY THE PURCHASER

ALTERNATIVE MATERIAL INSPECTIONS AND ACCEPTANCE CRITERIA (SEE TABLE 15) (8.2.2.5)

DEFAULT TO TABLE 14

YES

TYPE OF INSPECTION	METHOD	FOR FABRICATIONS	FOR CASTINGS
RADIOGRAPHY			
ULTRASONIC INSPECTION			
MAGNETIC PARTICLE INSPECTION			
LIQUID PENETRANT INSPECTION			
VISUAL INSPECTION (all surfaces)			

REMARKS :

[illegible]