

## نگهداشت و افزایش تولید میدان نفتی بینک سطح الارض







## احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک

**NISOC** 

MECHANICAL DATA SHEETS FOR FUEL GAS K.O. DRUM

شماره پیمان: ۹۱۸۶ – ۷۲۰ – ۰۵۳

پروژه	بسته کاری	صادر كننده	تسهيلات	رشته	نوع مدرك	سريال	نسخه
BK	GCS	PEDCO	120	ME	DT	0013	D03

شماره صفحه: ۱ از ۸

## طرح نگهداشت و افزایش تولید ۲۷ مخزن

## MECHANICAL DATA SHEETS FOR FUEL GAS K.O. DRUM

## نگهداشت و افزایش تولید میدان نفتی بینک

Class: 1		CLIENT Doc. Number:	F0Z-708844			
Rev.	Date	Purpose of Issue / Status	Prepared by:	Checked by:	Approved by:	CLIENT Approval
D00	NOV.2021	IFC	H.Adineh	M.Fakharian	M.Mehrshad	
D01	SEP. 2022	IFA	H.Adineh	M.Fakharian	M.Mehrshad	
D02	JUN.2023	IFA	H.Adineh	M.Fakharian	A.M.Mohseni	
D03	SEP.2024	IFA	V.Amjadi	M.Fakharian	M. Sadeghian	

status: IDC: Inter-Discipline Check

IFC: Issued For Comment
IFA: Issued For Approval
AFD: Approved For Design
AFC: Approved For Construction

AFP: Approved For Purchase
AFQ: Approved For Quotation
IFI: Issued For Information

AB-R: As-Built for CLIENT Review

AB-A: As-Built -Approved



۱۸۶ – ۲۲۰ – ۱۸۶

شماره پیمان:

پروژه

BK

## نگهداشت و افزایش تولید میدان نفتی بینک سطح الارض

## احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک

## MECHANICAL DATA SHEETS FOR FUEL GAS K.O. DRUM

تسهیلات صادر کننده بسته کاری رشته نوع مدرك سريال نسخه GCS PEDCO 120 ME DT 0013 D03



شماره صفحه: ۲ از ۸

Page   D00   D01   D02   D03   D04   Page   D00   D01   D02   D03   D04   Page   D00   D01   D02   D03   D04   D03   D					RE	CORD SHEET						
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63                             127	62				-		126					
64	63						127					
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## نگهداشت و افزایش تولید میدان نفتی بینک سطح الارض





شماره صفحه: ۱۳ از ۸

## احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک

	شماره پیمان:	پروژه	بسته کاری	صادر کننده	تسهيلات	رشته	نوع مدر ک	سريال	نسخه
۱۸۶ – ۲۷۰ – ۱۸۶		BK	GCS	PEDCO	120	ME	DT	0013	D03

### General Notes

### Rev

- 1. The Asterisk \* denotes information and/or confirmation required from VENDOR.
- 2. Deleted
- 3. VENDOR shall include for the services of a independent verification body for mechanical design, stage inspection, testing and stamping of the equipment (if possible).
- 4. Painting and coating (internal & external) shall be as per project 'Specification for Painting', Doc. No. BK-GNRAL-PEDCO-000-PI-SP-0006.
- 5. Flanges shall comply with ASME B16.5. Nozzle bolt holes shall straddle the natural centrelines for horizontal nozzles. VENDOR to confirm maximum allowable nozzle loads and moments (RF: Raised Face, WN: Welding Neck)
- 6. All reinforcement pads shall have 1/4" (6mm) tell-tale hole and 1/8" (3mm) vent hole as per Standard Detail Drawing For Pressure Vessels and Heat Exchangers', Doc. No. BK-GNRAL-PEDCO-000-ME-DW-0001".
- 7. Manways shall be supplied complete with blind flange, external grab handles, internal grab handle and ladder rungs, nuts, bolting, gasket and proof load test davits. Davits shall be proof load tested on the vessels to 1.5 x Safe Working Load (SWL) and shall be marked accordingly.
- 8. All external bolts and nuts shall be hot dip galvanized. Internal bolts and nuts shall be stainless steel.
- 9. Loads at support base, Shall be calculated and determined by vendor.
- 10. Access Ladder & Platform to be considered .
- 11. Deleted
- 12. All material, corrosion allowance and their suitability for the process fluid at design pressure and temperature to be confirmed by vendor.
- 13. Deleted
- 14. All nozzle locations and orientations to be finalized later.
- 15. Instrumentation items are excluded from vendor's scope of supply.
- 16. Any changes in material of construction, location & orientation of the nozzles shall be confirmed by client.
- 17. All materials shall be new and unused.
- 18. Fabrication tolerances for vessel shall be in accordance with requirement of ASME code.
- 19. Location and number of lifting lugs on vessels shall be specificed on VENDOR drawing.
- 20. All items shall be clearly match marked against vessel drawings to facilitate erection.
- 21. Deleted
- 22. Vendor shall supply details of all welding connections and give general specification of used materials.
- 23. For equipment requiring PWHT, final inspection and acceptance by the CLIENT or its nominated representative shall only be undertaken against NDE after PWHT. All weldings shall be made before vessel heat treatment (if any).
- 24. Equipment packaging, preparation for shipment and delivery shall be in accordance with the project Packing, Marking, Transportation Procedure Doc. No. "BK-GNRAL-PEDCO-000-QC-PR-0045".
- 25. Specified accessories and attachments shall be supplied by vendor.
- $26. \ \ Gasket \ shall \ be \ spiral \ wound \ type, \ graphite \ filled \ with \ inner \ ring \ and \ outer \ ring \ S.S.316$
- 27. Deleted
- 28. Deleted
- 29. Two M12 earthing lugs shall be provided on vessel support. Material of Earthing lugs shall be S.S. 316



**NISOC** 

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## نگهداشت و افزایش تولید میدان نفتی بینک سطح الارض

## احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک



 نسخه
 سریال
 نوع مدر ک
 رشته
 تسهیلات
 صادر کننده
 بسته کاری
 پروژه

 BK
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 D03



شماره صفحه: ٤ از ٨

#### General Notes (Cont'd)

#### Re

- 30. For standard detail of Earth lug execution refer to the Project "Standard Detail Drawing For Pressure Vessels and Heat Exchangers Doc. No. BK-GNRAL-PEDCO-000-ME-DW-0001". Projection of Horizontal & Vertical nozzles is from tengent line and centerline respectively.
- 31. Elliptical heads shall be Ultrasonic Tested for LAMINATION after forming.

شماره پیمان:

- 32. The projection of equipment's nozzles should be considered as per 'Standard Detail Drawing For Pressure Vessels and Heat Exchangers', Doc. No. BK-GNRAL-PEDCO-000-ME-DW-0001".
- 33. The elevation of equipment's nozzels should be specified as follows:
  - I. For vertical vessels : from bottom T.L.
  - II. For horizontal vessels: from Left T.L.
- Nozzles and flanges shall be suitably supported and reinforced based on nozzle loads provided in project Specification for Pressure Vessels, Document No. BK-GNRAL-PEDCO-000-ME-SP-0001.
- 35. Prior to sealing the vessel for shipping and storage, the inside surface of the equipment shall be 100% visually inspected. Internal surfaces shall be clean and thoroughly dried. The CLIENT or its nominated representative shall witness the cleanliness of internal surfaces. Flange faces shall be protected by wooden or plastic dummy flanges.
- 36. Minimum requirement for pre-commissioning, commissioning, start up and two years operation shall be in accordance with document 

  E&C-OC-SP-1.

  F
- 37 Lifting Lugs / trunnions shall be provided to facilitate a single point lift. If a single point lift cannot be achieved without the use of a lifting beam, then VENDOR shall provide a suitable, certified, lifting beam.
- 38. Design pressure specified is at top of vessels. VENDOR design shell include static head for vessels flooded with specific gravity of the handled liquid.
- 39. VENDOR is to maximize shop fabrication based on the following transportation limits:
  - Maximum weight: 96 tonnes
  - Maximum load per axle: 12 tonnes
  - Maximum length: 50.0 m
  - Maximum width: 5.0 m
  - Maximum height: 5.2 m

For items with dimensions and weights greater than the road capacity specified above, VENDOR may be required to split the package into several components.

- 40. All external attachments directly welded to the pressure part shall be the same material as vessel grade.
- 41. Thickness indicated on this DWG are minimum. Vendor shall check and guarantee them on strength as per code and specification.
- 42. All dimensions shown are in mm unless otherwise indicated. All nozzle sizes are in inch.
- 43. Deleted
- 44. DEMISTER specification will be finilized latter.
- The material shall be in compliance with NACE MR0175/ISO15156 and Specification For Material Requirements in Sour service Document No. BK-GNRAL-PEDCO-000-PI-SP-0008.
- 46. Welded carbon and carbon manganess steels for vessel shall comply with the following:

Carbon content shall not exceed 0.23%.

Based on the ladel analysis, below equation shall be satisfied.

Ceq. = C+MN/6+(Cr+Mo+V)/5+(Cu+Ni)/15 < 0.42 %

- 47. All carbon steel material shall be fully killed, fine grain treated and supplied in the normalized condition.
- 48. The Vendor shall be fully responsible for the complete mechanical design, preparing calculation book and supply of the vessel.
- 49. VENDOR to advise (VTA) internal for inlet nozzle.



شماره پیمان:

**NISOC** 

٠٥٣ - ٠٧٣ - ٩١٨٤

## نگهداشت و افزایش تولید میدان نفتی بینک سطح الارض

## احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک

MECHANICAL DATA SHEETS FOR FUEL GAS K.O. DRUM

 نسخه
 سریال
 نوع مدر ک
 رشته
 تسهیلات
 صادر کننده
 بسته کاری
 پروژه

 BK
 GCS
 PEDCO
 120
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شماره صفحه: ٥ از ٨

	1 -	DATA S	SHEET				
1		Gas K.O. Drum					
2	Tag No. : <i>V-220</i> .	·	Quantity : 1 Set				
3	Type : Pressu	re Vessel					
4		Process I	Design Data				
5	Contents		Corrosive / Erosive	CO2, H2S			
6	Operating Temp. (°C)	18.88 -36.78	Liquid Flow (kg/h)				
7	Operating Press. (barg)	4.9	Vap. Molec. Weight (kg/kmol)				
8	Gas Flow (kg/h)		Liquid Sp. Gravity	0.005771			
9	Liquid Viscosity (cP)		Service:	Sour Service			
10		Mechanical	Design Data D03				
11		85	Vessel Orientation	Vertical			
	Design Press. (barg)	9	HHLL (m				
	Test Press. (barg)	Per Code & Specification	,	n³)			
	Internal Vacuum (barg)	F.V.	In. Dia. Of Boots (m	*			
				,			
	In. Dia. of Shell (mm)	438	Boot Length (m	,			
	Tan/Tan Dim. (mm)	2950	Boot Head Type	N/A			
17	Vessel Head Type	2:1 elliptical + flange	Corr. Allowance (m				
18	Shell Wall Thk. (mm)	* (See DWG)	Joint Efficiency	0.85 (Shell) / 1 (Head)			
19	Head Wall Thk. (mm)	* (After Forming)	Ambient Temp.	PC)			
		Site Class: D, Code: ASCE 7-10					
20	Seismic Design	Fa=1,FV=1.33,S1=0.46,Ss=1.125,I=1.25	MDMT (	<sup>2</sup> C) 5			
ر ا			1 1 2 5	N/			
	Wind Design	Speed: 232 Km/hr (Max.), Code: ASCE 7-10	Insulation Required	No			
22			erials				
	Code	ASME II / ASTM	Nozzle Necks:				
24	Shell	A 106 Gr B (18" Pipe, Sch. STD)	Pipes	A 106 Gr.B N			
25	Heads	A 516 Gr. 60 N	Plates	A 516 Gr.60 N			
	Lining / Cladding		Forgings	A 105 N			
27	Leg / Pad	A 516 Gr.60 N/A 283 Gr. C	Flanges	A 105 N			
28	Platform Gratings	Hot Dip Galvanized C.S.	Fittings	A 234 Gr. WPB			
	Gaskets	Note 26	External Bolts	A 193 Gr. B7			
30	Lifting Lugs	A 516 Gr.60 N/A 283 Gr. C	External Nuts	A 194 Gr. 2H			
	Reinforcing Pads	A 516 Gr.60 N	Internal (Removable)	S.S. 316			
	Ladder & Platform	C.S.	Internal (Fixed)	A 516 Gr.60 N			
	Name Plate	S.S. 316					
34							
35		REFERENCE STAND	ARDS & DOCUMENTS				
20	Mechanical Design Code		ASME Sec VIII Div 1, IPS-G-ME-150				
36		essels	BK-GNRAL-PEDC	CO-000-ME-SP-0001			
	ISpecification for Pressure Ve		BK-GNRAL-PEDC				
37	Specification for Pressure Ve			.( <i>)-()()()-ドド-()</i> ()() / (			
37 38	Process Basis of Design	(P&ID)					
37 38 39	Process Basis of Design Piping & Instrument Diagram	(P&ID)	BK-GCS-PEDCO	-120-PR-PI-0022			
37 38 39 40	Process Basis of Design Piping & Instrument Diagram Specification for Painting	(P&ID)	BK-GCS-PEDCO BK-GNRAL-PEDO	-120-PR-PI-0022 CO-000-PI-SP-0006			
37 38 39 40 41	Process Basis of Design Piping & Instrument Diagram Specification for Painting Specification for Insulation		BK-GCS-PEDCO BK-GNRAL-PEDO BK-GNRAL-PEDO	-120-PR-PI-0022 CO-000-PI-SP-0006 CO-000-PI-SP-0019			
37 38 39 40 41 42	Process Basis of Design Piping & Instrument Diagram Specification for Painting Specification for Insulation Specification For Material Re		BK-GCS-PEDCO BK-GNRAL-PEDO BK-GNRAL-PEDO	-120-PR-PI-0022 CO-000-PI-SP-0006			
37 38 39 40 41 42 43	Process Basis of Design Piping & Instrument Diagram Specification for Painting Specification for Insulation Specification For Material Re	equirements in Sour service	BK-GCS-PEDCO BK-GNRAL-PEDCO BK-GNRAL-PEDCO-0	-120-PR-PI-0022 CO-000-PI-SP-0006 CO-000-PI-SP-0019			
37 38 39 40 41 42 43 44	Process Basis of Design Piping & Instrument Diagram Specification for Painting Specification for Insulation Specification For Material Re	equirements in Sour service  Fabrication and Insp	BK-GCS-PEDCO BK-GNRAL-PEDO BK-GNRAL-PEDO	-120-PR-PI-0022 CO-000-PI-SP-0006 CO-000-PI-SP-0019			
37 38 39 40 41 42 43 44	Process Basis of Design Piping & Instrument Diagram Specification for Painting Specification for Insulation Specification For Material Re Inspection Authority	equirements in Sour service  Fabrication and Insp  [TPI & Client	BK-GCS-PEDCO BK-GNRAL-PEDCO BK-GNRAL-PEDCO-0 BK-GNRAL-PEDCO-0 Dection Requirements	-120-PR-PI-0022 CO-000-PI-SP-0006 CO-000-PI-SP-0019 00-PI-SP-0008 (Note 45)			
37 38 39 40 41 42 43 44	Process Basis of Design Piping & Instrument Diagram Specification for Painting Specification for Insulation Specification For Material Re Inspection Authority Material Certification	equirements in Sour service  Fabrication and Insp  TPI & Client In Accordance with BS EN 10204:2004, T	BK-GCS-PEDCO BK-GNRAL-PEDCO BK-GNRAL-PEDCO-O BK-GNRAL-PEDCO-O Dection Requirements  Sype 3.1, Minimum for Pressure Conta	-120-PR-PI-0022 CO-000-PI-SP-0006 CO-000-PI-SP-0019 00-PI-SP-0008 (Note 45)			
37 38 39 40 41 42 43 44 45	Process Basis of Design Piping & Instrument Diagram Specification for Painting Specification for Insulation Specification For Material Re Inspection Authority Material Certification	equirements in Sour service  Fabrication and Insp  [TPI & Client	BK-GCS-PEDCO BK-GNRAL-PEDCO BK-GNRAL-PEDCO-0 BK-GNRAL-PEDCO-0 Dection Requirements	-120-PR-PI-0022 CO-000-PI-SP-0006 CO-000-PI-SP-0019 00-PI-SP-0008 (Note 45)			
37 38 39 40 41 42 43 44 45 46	Process Basis of Design Piping & Instrument Diagram Specification for Painting Specification for Insulation Specification For Material Re Inspection Authority Material Certification Hydro Test Medium	equirements in Sour service  Fabrication and Insp  TPI & Client In Accordance with BS EN 10204:2004, T	BK-GCS-PEDCO BK-GNRAL-PEDCO BK-GNRAL-PEDCO-O BK-GNRAL-PEDCO-O Dection Requirements  Sype 3.1, Minimum for Pressure Conta	-120-PR-PI-0022 CO-000-PI-SP-0006 CO-000-PI-SP-0019 00-PI-SP-0008 (Note 45)			
37 38 39 40 41 42 43 44 45 46 47 48	Process Basis of Design Piping & Instrument Diagram Specification for Painting Specification for Insulation Specification For Material Re Inspection Authority Material Certification Hydro Test Medium Post Weld Heat Treatment	Fabrication and Insp TPI & Client In Accordance with BS EN 10204:2004, T Water Yes, Process Reason	BK-GCS-PEDCO BK-GNRAL-PEDCO BK-GNRAL-PEDCO-O BK-GNRAL-PEDCO-O Dection Requirements  Sype 3.1, Minimum for Pressure Conta Hydro Test Procedure PT	-120-PR-PI-0022 CO-000-PI-SP-0006 CO-000-PI-SP-0019 00-PI-SP-0008 (Note 45) ining and Attachments Yes; Per Code & Spec. Requirements 100%			
37 38 39 40 41 42 43 44 45 46 47 48 49	Process Basis of Design Piping & Instrument Diagram Specification for Painting Specification for Insulation Specification For Material Re Inspection Authority Material Certification Hydro Test Medium Post Weld Heat Treatment MT	Fabrication and Insp TPI & Client In Accordance with BS EN 10204:2004, T Water Yes, Process Reason 100 % on Lifting Lug Fillet Welds	BK-GCS-PEDCO BK-GNRAL-PEDCO BK-GNRAL-PEDCO-O BK-GNRAL-PEDCO-O Dection Requirements Sype 3.1, Minimum for Pressure Conta Hydro Test Procedure PT UT	-120-PR-PI-0022 CO-000-PI-SP-0006 CO-000-PI-SP-0019 00-PI-SP-0008 (Note 45) ining and Attachments Yes;Per Code & Spec. Requirements			
37 38 39 40 41 42 43 44 45 46 47 48 49 50	Process Basis of Design Piping & Instrument Diagram Specification for Painting Specification for Insulation Specification For Material Re  Inspection Authority Material Certification Hydro Test Medium Post Weld Heat Treatment MT RT	Fabrication and Insp TPI & Client In Accordance with BS EN 10204:2004, T Water Yes, Process Reason 100 % on Lifting Lug Fillet Welds Spot % On T-Joints and Head Joints	BK-GCS-PEDCO BK-GNRAL-PEDCO- BK-GNRAL-PEDCO-O BK-GNRAL-PEDCO-O BECTION Requirements  Sype 3.1, Minimum for Pressure Conta Hydro Test Procedure PT UT S Butt-Welds,	-120-PR-PI-0022 CO-000-PI-SP-0006 CO-000-PI-SP-0019 00-PI-SP-0008 (Note 45)  ining and Attachments Yes;Per Code & Spec. Requirements 100% Yes;Per Code & Spec. Requirements			
37 38 39 40 41 42 43 44 45 46 47 48 49 50 52	Process Basis of Design Piping & Instrument Diagram Specification for Painting Specification for Insulation Specification For Material Re  Inspection Authority Material Certification Hydro Test Medium Post Weld Heat Treatment MT RT	Fabrication and Insp TPI & Client In Accordance with BS EN 10204:2004, T Water Yes, Process Reason 100 % on Lifting Lug Fillet Welds Spot % On T-Joints and Head Joints 100 % On Nozzle Neck to Flange &	BK-GCS-PEDCO BK-GNRAL-PEDCO BK-GNRAL-PEDCO-O BK-GNRAL-PEDCO-O BECTION Requirements  Sype 3.1, Minimum for Pressure Conta Hydro Test Procedure PT UT Butt-Welds, Fabricated Nozzle Neck Longitudinal	-120-PR-PI-0022 CO-000-PI-SP-0006 CO-000-PI-SP-0019 00-PI-SP-0008 (Note 45)  ining and Attachments Yes;Per Code & Spec. Requirements 100% Yes;Per Code & Spec. Requirements Butt-Welds,			
37 38 39 40 41 42 43 44 45 46 47 48 49 50 52 53	Process Basis of Design Piping & Instrument Diagram Specification for Painting Specification for Insulation Specification For Material Re  Inspection Authority Material Certification Hydro Test Medium Post Weld Heat Treatment MT RT RT Report	Fabrication and Insp TPI & Client In Accordance with BS EN 10204:2004, T Water Yes, Process Reason 100 % on Lifting Lug Fillet Welds Spot % On T-Joints and Head Joints 100 % On Nozzle Neck to Flange & Yes; Per Code & Spec. Requir.	BK-GCS-PEDCO BK-GNRAL-PEDCO BK-GNRAL-PEDCO-O BK-GNRAL-PEDCO-O BECTION Requirements  Sype 3.1, Minimum for Pressure Conta Hydro Test Procedure PT UT Butt-Welds, Fabricated Nozzle Neck Longitudinal PT Report	-120-PR-PI-0022 CO-000-PI-SP-0006 CO-000-PI-SP-0019 00-PI-SP-0008 (Note 45)  ining and Attachments Yes; Per Code & Spec. Requirements 100% Yes; Per Code & Spec. Requirements Butt-Welds, Yes; Per Code & Spec. Requirements			
37 38 39 40 41 42 43 44 45 46 47 48 49 50 52 53 54	Process Basis of Design Piping & Instrument Diagram Specification for Painting Specification for Insulation Specification For Material Re  Inspection Authority Material Certification Hydro Test Medium Post Weld Heat Treatment MT RT RT Report MT Report	Fabrication and Insp TPI & Client In Accordance with BS EN 10204:2004, T Water Yes, Process Reason 100 % on Lifting Lug Fillet Welds Spot % On T-Joints and Head Joints 100 % On Nozzle Neck to Flange & Yes; Per Code & Spec. Requir. Yes; Per Code & Spec. Requir.	BK-GCS-PEDCO BK-GNRAL-PEDCO BK-GNRAL-PEDCO-O BK-GNRAL-PEDCO-O BECTION Requirements  Sype 3.1, Minimum for Pressure Conta Hydro Test Procedure PT UT Butt-Welds, Fabricated Nozzle Neck Longitudinal PT Report UT Report	-120-PR-PI-0022 CO-000-PI-SP-0006 CO-000-PI-SP-0019 00-PI-SP-0008 (Note 45)  ining and Attachments Yes; Per Code & Spec. Requirements 100% Yes; Per Code & Spec. Requirements Butt-Welds, Yes; Per Code & Spec. Requirements Yes; Per Code & Spec. Requirements			
37 38 39 40 41 42 43 44 45 46 47 48 49 50 52 53 54 55	Process Basis of Design Piping & Instrument Diagram Specification for Painting Specification for Insulation Specification For Material Re Inspection Authority Material Certification Hydro Test Medium Post Weld Heat Treatment MT RT RT Report MT Report Fabrication Quality Control I	Fabrication and Insp TPI & Client In Accordance with BS EN 10204:2004, T Water Yes, Process Reason 100 % on Lifting Lug Fillet Welds Spot % On T-Joints and Head Joints 100 % On Nozzle Neck to Flange & Yes; Per Code & Spec. Requir. Yes; Per Code & Spec. Requir. Plan (With Offer)	BK-GCS-PEDCO BK-GNRAL-PEDCO BK-GNRAL-PEDCO-O BK-GNRAL-PEDCO-O BECTION Requirements  Sype 3.1, Minimum for Pressure Conta Hydro Test Procedure PT UT Butt-Welds, Fabricated Nozzle Neck Longitudinal PT Report UT Report	-120-PR-PI-0022 CO-000-PI-SP-0006 CO-000-PI-SP-0019 00-PI-SP-0008 (Note 45)  ining and Attachments Yes; Per Code & Spec. Requirements 100% Yes; Per Code & Spec. Requirements Butt-Welds, Yes; Per Code & Spec. Requirements Yes; Per Code & Spec. Requirements			
37 38 39 40 41 42 43 44 45 46 47 48 49 50 52 53 54	Process Basis of Design Piping & Instrument Diagram Specification for Painting Specification for Insulation Specification For Material Re Inspection Authority Material Certification Hydro Test Medium Post Weld Heat Treatment MT RT RT Report MT Report Fabrication Quality Control I	Fabrication and Insp TPI & Client In Accordance with BS EN 10204:2004, T Water Yes, Process Reason 100 % on Lifting Lug Fillet Welds Spot % On T-Joints and Head Joints 100 % On Nozzle Neck to Flange & Yes; Per Code & Spec. Requir. Yes; Per Code & Spec. Requir. Plan (With Offer)	BK-GCS-PEDCO BK-GNRAL-PEDCO BK-GNRAL-PEDCO-O BK-GNRAL-PEDCO-O Dection Requirements  Sype 3.1, Minimum for Pressure Conta Hydro Test Procedure PT UT Butt-Welds, Fabricated Nozzle Neck Longitudinal PT Report UT Report	-120-PR-PI-0022 CO-000-PI-SP-0006 CO-000-PI-SP-0019 00-PI-SP-0008 (Note 45)  ining and Attachments Yes;Per Code & Spec. Requirements 100% Yes;Per Code & Spec. Requirements Butt-Welds, Yes;Per Code & Spec. Requirements			
37 38 39 40 41 42 43 44 45 46 47 48 49 50 52 53 54 55 56	Process Basis of Design Piping & Instrument Diagram Specification for Painting Specification for Insulation Specification For Material Re  Inspection Authority Material Certification Hydro Test Medium Post Weld Heat Treatment MT RT RT Report MT Report Fabrication Quality Control I Welding Procedure Review	Fabrication and Insp TPI & Client In Accordance with BS EN 10204:2004, T Water Yes, Process Reason 100 % on Lifting Lug Fillet Welds Spot % On T-Joints and Head Joints 100 % On Nozzle Neck to Flange & Yes; Per Code & Spec. Requir. Yes; Per Code & Spec. Requir. Plan (With Offer)	BK-GCS-PEDCO BK-GNRAL-PEDCO BK-GNRAL-PEDCO-O BK-GNRAL-PEDCO-O BECTION Requirements  Sype 3.1, Minimum for Pressure Conta Hydro Test Procedure PT UT Butt-Welds, Fabricated Nozzle Neck Longitudinal PT Report UT Report	-120-PR-PI-0022 CO-000-PI-SP-0006 CO-000-PI-SP-0019 00-PI-SP-0008 (Note 45)  ining and Attachments Yes;Per Code & Spec. Requirements 100% Yes;Per Code & Spec. Requirements Butt-Welds, Yes;Per Code & Spec. Requirements			
37 38 39 40 41 42 43 44 45 46 47 48 49 50 52 53 54 55 56	Process Basis of Design Piping & Instrument Diagram Specification for Painting Specification for Insulation Specification For Material Re  Inspection Authority Material Certification Hydro Test Medium Post Weld Heat Treatment MT RT  RT Report MT Report Fabrication Quality Control I Welding Procedure Review Surface Proposition & Control	Fabrication and Insp TPI & Client In Accordance with BS EN 10204:2004, T Water Yes, Process Reason 100 % on Lifting Lug Fillet Welds Spot % On T-Joints and Head Joints 100 % On Nozzle Neck to Flange & Yes; Per Code & Spec. Requir. Yes; Per Code & Spec. Requir. Plan (With Offer)	BK-GCS-PEDCO BK-GNRAL-PEDCO BK-GNRAL-PEDCO-O BK-GNRAL-PEDCO-O Dection Requirements  Sype 3.1, Minimum for Pressure Conta Hydro Test Procedure PT UT Butt-Welds, Fabricated Nozzle Neck Longitudinal PT Report UT Report	-120-PR-PI-0022 CO-000-PI-SP-0006 CO-000-PI-SP-0019 00-PI-SP-0008 (Note 45)  ining and Attachments Yes; Per Code & Spec. Requirements 100% Yes; Per Code & Spec. Requirements Butt-Welds, Yes; Per Code & Spec. Requirements			
37 38 39 40 41 42 43 44 45 46 47 48 49 50 52 53 54 55 56 57 58	Process Basis of Design Piping & Instrument Diagram Specification for Painting Specification for Insulation Specification For Material Re  Inspection Authority Material Certification Hydro Test Medium Post Weld Heat Treatment MT RT  RT Report MT Report Fabrication Quality Control I Welding Procedure Review Surface Preparation & Coatin	Fabrication and Insp TPI & Client In Accordance with BS EN 10204:2004, T Water Yes, Process Reason 100 % on Lifting Lug Fillet Welds Spot % On T-Joints and Head Joints 100 % On Nozzle Neck to Flange & Yes; Per Code & Spec. Requir. Yes; Per Code & Spec. Requir. Plan (With Offer)	BK-GCS-PEDCO BK-GNRAL-PEDCO BK-GNRAL-PEDCO-O BK-GNRAL-PEDCO-O BECTION Requirements  Sype 3.1, Minimum for Pressure Conta Hydro Test Procedure PT UT Butt-Welds, Fabricated Nozzle Neck Longitudinal PT Report UT Report  UT Report  Specification for Painting Doc. No. "BK-I	-120-PR-PI-0022 CO-000-PI-SP-0006 CO-000-PI-SP-0019 00-PI-SP-0008 (Note 45)  ining and Attachments Yes; Per Code & Spec. Requirements 100% Yes; Per Code & Spec. Requirements Butt-Welds, Yes; Per Code & Spec. Requirements			
37 38 39 40 41 42 43 44 45 46 47 48 49 50 52 53 54 55 56 57 58	Process Basis of Design Piping & Instrument Diagram Specification for Painting Specification for Insulation Specification For Material Re  Inspection Authority Material Certification Hydro Test Medium Post Weld Heat Treatment MT RT RT Report MT Report Fabrication Quality Control I Welding Procedure Review Surface Preparation & Coation	Fabrication and Insp TPI & Client In Accordance with BS EN 10204:2004, T Water Yes, Process Reason 100 % on Lifting Lug Fillet Welds Spot % On T-Joints and Head Joints 100 % On Nozzle Neck to Flange & Yes; Per Code & Spec. Requir. Yes; Per Code & Spec. Requir. Plan (With Offer)	BK-GCS-PEDCO BK-GNRAL-PEDCO BK-GNRAL-PEDCO-O BK-GNRAL-PEDCO-O BECTION Requirements  Sype 3.1, Minimum for Pressure Conta Hydro Test Procedure PT UT Butt-Welds, Fabricated Nozzle Neck Longitudinal PT Report UT Report  UT Report  Specification for Painting Doc. No. "BK-I	-120-PR-PI-0022 CO-000-PI-SP-0006 CO-000-PI-SP-0019 00-PI-SP-0008 (Note 45)  ining and Attachments Yes; Per Code & Spec. Requirements 100% Yes; Per Code & Spec. Requirements Butt-Welds, Yes; Per Code & Spec. Requirements			
37 38 39 40 41 42 43 44 45 46 47 48 49 50 52 53 54 55 56 57 58 60	Process Basis of Design Piping & Instrument Diagram Specification for Painting Specification for Insulation Specification For Material Re  Inspection Authority Material Certification Hydro Test Medium Post Weld Heat Treatment MT RT RT Report MT Report Fabrication Quality Control I Welding Procedure Review Surface Preparation & Coati	Fabrication and Insp TPI & Client In Accordance with BS EN 10204:2004, T Water Yes, Process Reason 100 % on Lifting Lug Fillet Welds Spot % On T-Joints and Head Joints 100 % On Nozzle Neck to Flange & Yes; Per Code & Spec. Requir. Yes; Per Code & Spec. Requir. Plan (With Offer)	BK-GCS-PEDCO BK-GNRAL-PEDCO BK-GNRAL-PEDCO-O BK-GNRAL-PEDCO-O BECTION Requirements  Sype 3.1, Minimum for Pressure Conta Hydro Test Procedure PT UT Butt-Welds, Fabricated Nozzle Neck Longitudinal PT Report UT Report  UT Report  Specification for Painting Doc. No. "BK-I	-120-PR-PI-0022 CO-000-PI-SP-0006 CO-000-PI-SP-0019 00-PI-SP-0008 (Note 45)  ining and Attachments Yes; Per Code & Spec. Requirements 100% Yes; Per Code & Spec. Requirements Butt-Welds, Yes; Per Code & Spec. Requirements			
37 38 39 40 41 42 43 44 45 46 47 48 49 50 52 53 54 55 56 57 58	Process Basis of Design Piping & Instrument Diagram Specification for Painting Specification for Insulation Specification For Material Re  Inspection Authority Material Certification Hydro Test Medium Post Weld Heat Treatment MT RT RT Report MT Report Fabrication Quality Control I Welding Procedure Review Surface Preparation & Coati	Fabrication and Insp TPI & Client In Accordance with BS EN 10204:2004, T Water Yes, Process Reason 100 % on Lifting Lug Fillet Welds Spot % On T-Joints and Head Joints 100 % On Nozzle Neck to Flange & Yes; Per Code & Spec. Requir. Yes; Per Code & Spec. Requir. Plan (With Offer)	BK-GCS-PEDCO BK-GNRAL-PEDCO BK-GNRAL-PEDCO-O BK-GNRAL-PEDCO-O BECTION Requirements  Sype 3.1, Minimum for Pressure Conta Hydro Test Procedure PT UT Butt-Welds, Fabricated Nozzle Neck Longitudinal PT Report UT Report  UT Report  Specification for Painting Doc. No. "BK-I	-120-PR-PI-0022 CO-000-PI-SP-0006 CO-000-PI-SP-0019 00-PI-SP-0008 (Note 45)  ining and Attachments Yes; Per Code & Spec. Requirements 100% Yes; Per Code & Spec. Requirements Butt-Welds, Yes; Per Code & Spec. Requirements			



**NISOC** 

١٨٤ – ٣٧٠ – ١٨٤

## نگهداشت و افزایش تولید میدان نفتی بینک سطح الارض

## احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک

## MECHANICAL DATA SHEETS FOR FUEL GAS K.O. DRUM

صادر کننده بسته کاری شماره پیمان: تسهيلات رشته نوع مدرك سريال نسخه پروژه BK GCS PEDCO 120 DT D03 ME 0013



شماره صفحه: ٦ از ٨

Mechanical Data Sheets For Fuel Gas K.O. Drum (V-2205) / sheet 2 of 4

Rev.		ACCESS	ORIES, NOZZLE	S LIST & LOADS @ BASE		Rev.
	1		Accessories & A	ttachments (Note 25)		
	2	Supporting Leg	YES	Name Plate Bracket	YES	
	3	Access Ladder & Platform (Note 10)	NO	Name Plate	YES	
	4	Insulation Support	NO	Earthing Lug (Note 30)	YES	
	5	Insulation	NO	Tailing Lug	NO	
	6	Insulation Cover	NO	Cathodic Protection (Sacrificial Anodes)	NO	
	7	Fireproofing Support	NO	Anchor Bolts	NO	
	8	Lifting Lugs	YES	Instrumentations	NO	
	9	Internal Supports	YES	Skid	NO	
	10	Internal Impingement Baffle	YES	Vortex Breaker	YES	
		Internal Demistier Pad (Note 44)	YES	Davit for Body Flange	YES	
	12	Internal Lining	YES			
	13					
	14					
	15			-		
	16					
	17					

Reinfor		Remarks	
Thk.	O.D.	Remarks	
		remark.	
*	*	Note 6	
	1		

3	Wind and Seismic Loads at Base * Note(9)											
Load Condition	Em	oty Condition		Ор	Operating Condition			Testing Condition				
Load Type	Max. Shear @ Base (Kg)	Max. Moment @ Base (Kg.m)	Weight (Kg)	Max. Shear @ Base (Kg)	Max. Moment @ Base (Kg.m)	Weight (Kg)	Max. Shear @ Base (Kg)	Max. Moment @ Base (Kg.m)	Weight (Kg)			
WIND												
SEISMIC												



# نگهداشت و افزایش تولید میدان نفتی بینک



## NISOC

## احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک

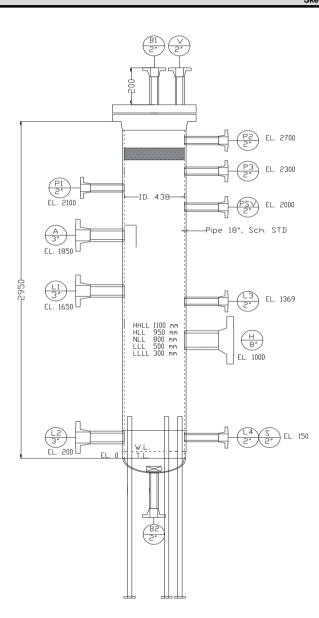
/IECHANICAL	DATA	SHEETS	EOD EIIEI	CASKO	DDIIM

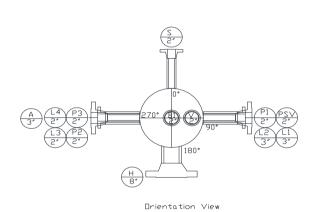
	شماره پیمان:	پروژه	بسته کاری	صادر كننده	تسهيلات	رشته	نوع مدر ک	سريال	نسخه
٤٨١٤ – ٢٧٠ – ١٨٤		BK	GCS	PEDCO	120	ME	DT	0013	D03

شماره صفحه: ۱ از ۸



Sketch





Nozzle Orientation will be finalized by piping later.

Nozzle Elevation will be finalized by piping later.

All dimensions are in mm.



# نگهداشت و افزایش تولید میدان نفتی بینک

## سطح الارض



## احداث ردیف تراکم گاز در ایستگاه جمع آوری بینک

MECHANICAL DATA SHEETS FOR FUEL GAS K.O. DRUM

شماره پیمان: صادر کننده بسته کاری تسهيلات رشته نوع مدرك سريال نسخه پروژه GCS PEDCO DT ٤٨١٤ – ٧٧٠ – ٥١٨٤ 120 ME 0013 D03

شماره صفحه: ۱۸ز ۸

			Mecha	nical Data	Sheets For Fuel G	as K.O. Drum (V	-2205) / shee	t 4 of 4				
Rev.					WEI	SHT					Rev.	
	1 2 3 4		WEIGHT CONTRO DATA SHEET SI UNIT *	DL	WEI				1/1		itev.	
	5 6 7	Service : Type :	Fuel Gas K.O. Drum			Location Quotatio	n No. :		Bushehr (Bin	ak Oilfield)		
	8	No. trains : No. stages :				Serial No. :						
	11	Supplier : Manufacturer : Model :										
	13 14 15	Note: Information to be completed by equipment vendor.										
	16				Total w	eight (kg) *						
	17 18 19	Fabrication	Erection	Ор	eration	Hydrosta	tic Test	Remo	ovable internal	Ladder & Platform		
:	20 21											
	22 23			WEI	GHT AND C OF	G DATA RE	QUIRED *					
:	24 25	CONDITION	WEIGHT ACCURACY %		WEIG (kg)	HT	Х		NTER OF GRAV	(ITY (mm)		
:	26 27 28	Dry										
	29 30				SK	ETCH						
	31 32 33 34 35 36 37 38 39 40		Y	<b>P</b>	ag PLAN	e ´	1		w			
	42 43 44 45 46 47 48 49 50		H Z		ELEVATION				UNDERSIDE OF BASE	_		
	51 52				No	OTES						
1	53 54	2) Any spreader b	to be load tested and ce eam to be load tested an plan for skid mounted ed	d certifie	d.							
!	56 57	5) Liturig / rigging	pian ioi skiu mounted ed	uipriient	to be provided t	y the vendor						
	58 59 60											
	61											
	62 63										$\blacksquare$	