

 <p>NISOC</p>	<p>نگهداشت و افزایش تولید میدان نفتی بینک سطح الارض و ابنیه تحت الارض خرید توپک ران و توپک گیر بسته خطوط لوله (قرارداد BK-HD-PPL-CO-0019_01)</p>																	
<p>شماره پیمان: ۰۵۳ - ۰۷۳ - ۹۱۸۴</p>	<p>Packing, Marking and Shipping Procedure</p> <table border="1"> <tr> <td>پروژه</td> <td>بسته کاری</td> <td>صادرکننده</td> <td>تسهیلات</td> <td>رشته</td> <td>نوع مدرک</td> <td>سریال</td> <td>نسخه</td> </tr> <tr> <td>BK</td> <td>PPL</td> <td>BV</td> <td>320</td> <td>QC</td> <td>PR</td> <td>0009</td> <td>V00</td> </tr> </table>	پروژه	بسته کاری	صادرکننده	تسهیلات	رشته	نوع مدرک	سریال	نسخه	BK	PPL	BV	320	QC	PR	0009	V00	<p>شماره صفحه: ۲ از ۷</p>
پروژه	بسته کاری	صادرکننده	تسهیلات	رشته	نوع مدرک	سریال	نسخه											
BK	PPL	BV	320	QC	PR	0009	V00											

Revision Record Sheet

PAGE	V00	V01	V02	V03	V04	V05	V06	V07
1	X							
2	X							
3	X							
4	X							
5	X							
6	X							
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47								
48								
49								
50								

PAGE	V00	V01	V02	V03	V04	V05	V06	V07
51								
52								
53								
54								
55								
56								
57								
58								
59								
60								
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97								
98								
99								
100								

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شماره پیمان: ۰۵۳ - ۰۷۳ - ۹۱۸۴	<table><tr><th colspan="8">Packing, Marking and Shipping Procedure</th></tr><tr><td>نسخه</td><td>سریال</td><td>نوع مدرک</td><td>رشته</td><td>تسهیلات</td><td>صادرکننده</td><td>بسته کاری</td><td>پروژه</td></tr><tr><td>V00</td><td>0009</td><td>PR</td><td>QC</td><td>320</td><td>BV</td><td>PPL</td><td>BK</td></tr></table>	Packing, Marking and Shipping Procedure								نسخه	سریال	نوع مدرک	رشته	تسهیلات	صادرکننده	بسته کاری	پروژه	V00	0009	PR	QC	320	BV	PPL	BK	شماره صفحه ۳: از ۷
Packing, Marking and Shipping Procedure																										
نسخه	سریال	نوع مدرک	رشته	تسهیلات	صادرکننده	بسته کاری	پروژه																			
V00	0009	PR	QC	320	BV	PPL	BK																			

Table of Contents

Revision Record Sheet.....	2
1 General	4
2 Definitions	4
3 Reference	4
4 Packing Description	4
5 Marking Instruction.....	5
6 Transport Sketch.....	6
7 Care Mark	7
8 Appendix1: Packing List.....	7

 NISOC	<p>نگهداشت و افزایش تولید میدان نفتی بینک سطح الارض و ابنیه تحت الارض خرید توپک ران و توپک گیر بسته خطوط لوله (قرارداد BK-HD-PPL-CO-0019_01)</p>																							
شماره پیمان: ۰۵۳ - ۰۷۳ - ۹۱۸۴	<p>Packing, Marking and Shipping Procedure</p> <table><tr><td>نسخه</td><td>سریال</td><td>نوع مدرک</td><td>رشته</td><td>تسهیلات</td><td>صادرکننده</td><td>بسته کاری</td><td>پروژه</td></tr><tr><td>V00</td><td>0009</td><td>PR</td><td>QC</td><td>320</td><td>BV</td><td>PPL</td><td>BK</td></tr></table>							نسخه	سریال	نوع مدرک	رشته	تسهیلات	صادرکننده	بسته کاری	پروژه	V00	0009	PR	QC	320	BV	PPL	BK	شماره صفحه : ۴ از ۷
نسخه	سریال	نوع مدرک	رشته	تسهیلات	صادرکننده	بسته کاری	پروژه																	
V00	0009	PR	QC	320	BV	PPL	BK																	

General

The PACKING AND MARKING PROCEDURE specifies the preparation, packing, and marking of all Goods or Materials or Equipment and miscellaneous items under supply in accordance with the Purchase Order.

In all circumstances, the packing will be calculated in order to support any strain exerted on the GOODS during transportation. They must be carried out specifically, in order to permit the delivery of GOODS to the jobsite by sea, road or air in good condition.

Equipment must be carefully protected and packed against all damages or defects during transit to destination and shall be in accordance with any special provision contained in the specification or purchase order.

Special attention must be given for protection against corrosion during transit.

Ancillary items forming an integral part of the equipment should be packed preferably in a separate container if the equipment is normally cased or crated.

Alternatively, the ancillary items should be fixed securely to the equipment and adequate precaution should be taken to ensure that items do not come loose in transit or be otherwise damaged.

1 Definitions

EPC Contractor: Hiran Energy CO.

Goods or Material(S) or Equipment: Launcher No.: PL-3201 & Receiver No.: PR-3201

Owner: National Iran South Oil Company (N.I.S.O.C)

Vendor(S)/Supplier(S): Namavaran behkosh Vista Co.

Packer: Namavaran behkosh Vista Co.

Freight Forwarder: the firm responsible for performing freight forwarding activities.

2 Reference

- IPS-M-PI-130
- BS-1133
- IPS-G-GN-210
- SR-00-MK-000-GE-SP-0001-D00

3 Packing Description

The pig trap is placed upright on its saddles and fastened with a strap.

All flanges, machined working surfaces and threaded parts of all equipment shall be suitably protected.

All flanged connections of traps shall be protected by wooden or plastic caps suitably secured in position.

All valves and fittings (pipe elbows, flanges, etc.) shall be suitably protected and their method of shipment shall be:

- All valves and fittings shall be suitably packed and shipped in metal strapped or wood re- enforced waterproof wooden cases with metal corner protection.
- All treaded fittings shall be greased and provided with plastic caps.
- All equipment internals and items not installed by the VENDOR at works including accessories such as small parts, bolts, nuts, gaskets, valves and etc. shall be packed in wooden cases separately for each vessel or equipment (apparatus) and marked with the same item number as the vessel/apparatus in order to protect all parts from loss, damage or pilferage in transit.

Internals, bolts and gaskets for service/ testing operations shall be supplied with the equipment/items by the VENDOR and all internals, boxed separately and marked according to marking procedures. Each item shall be supplied correctly and identified for field installation by others.

An adequate of moisture absorbent (silica gel) shall be added to protect the contents sufficiently a long time from corrosion.

BS 1133, IPS-G-GN-210 and IPS-M-PI-130 standards are followed according to the scope of work as per purchase order.

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شماره پیمان: ۰۵۳ - ۰۷۳ - ۹۱۸۴	Packing, Marking and Shipping Procedure								شماره صفحه: ۵ از ۷
	پروژه	بسته کاری	صادرکننده	تسهیلات	رشته	نوع مدرک	سریال	نسخه	
	BK	PPL	BV	320	QC	PR	0009	V00	

4 Marking Instruction

All equipment will be clearly marked with their equipment number, purchaser job number and order number. This marking is additional to manufacturers name plate.

The package marking must allow a sure identification of the items (for example n° of order, destination place etc.) and give useful information to carry out the lifting, transport and storage operations correctly (for example gross weight, guaranteed superimposition load, environmental conditions that are tolerated etc.). The marking information is written in the "Purchase Conditions" that are enclosed with the Order.

Units or parts belonging to main equipment but separately packed shall be clearly marked for easy identification with the main equipment to which they relate.

The package marking must be clear, indelible and proportionate to the package dimensions. It can be executed directly on the package by black characters on light background, or indirectly on A4-size plastic-coated signboards (mm 210x297) filled in by black characters on white background.

On each case, apparatus on saddles the gross weight, the center of gravity and the lifting or forking points (symmetrical and adequately spaced out from the load barycenter) must be clearly marked.

for the apparatuses that are positioned on saddles, the marking can be executed directly on the apparatus or on the saddles.

The equipment's and components are guaranteed for a period of 12 months after start-up or 18 months after final delivery whichever comes earlier. The guarantee is only valid provided that the equipment is conveniently protected, supervised by our technical personnel prior to the start-up, and that the damage is not due to mal operation of the installation. It covers faulty parts but not those damaged due to negligence, lack of preventative maintenance according to our instructions, or bad operation, misapplication, abuse, improper installation by third parties. The guarantee of seller does not cover failures not reported to seller within the guarantee period specified above; also it does not cover operation failures due to running above nominal capacities or improper handling, misuse or alternation of goods by personnel not authorized by seller, failures and damages due to the use of non-original spare parts. We will not be liable in consequential damages, for loss of owner's anticipated products/income, fuel costs, penalties or fines imposed by third parties, loss by reason of plant shut down, non- operation, or increased expense of operation of other equipment, loss of product, or other consequential loss or damage of any nature arising from such defect.




All cost whatever resulting from inadequate or insufficient packing shall be fully compensated by the VENDOR. The preparation shall be suitable for at least one years of outdoor storage from the time of shipment in a manner requiring no disassembly prior to operation.

All materials shipped in separate crates shall be suitably identified with securely affixed corrosion resistant metal tags indicating the items and serial number of the equipment for which it is intended.

The greatest care must be taken to ensure that shipping description of packages for custom release are accompanied with the shipment.

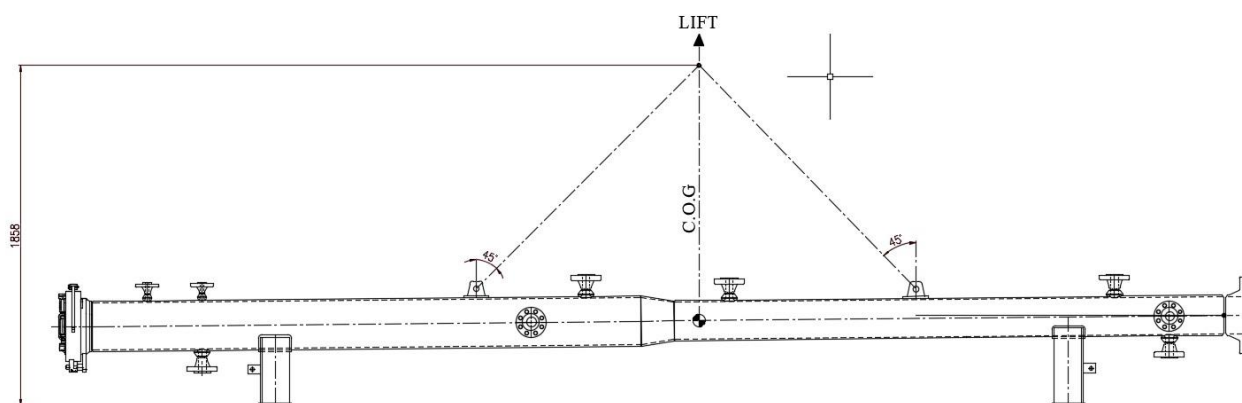
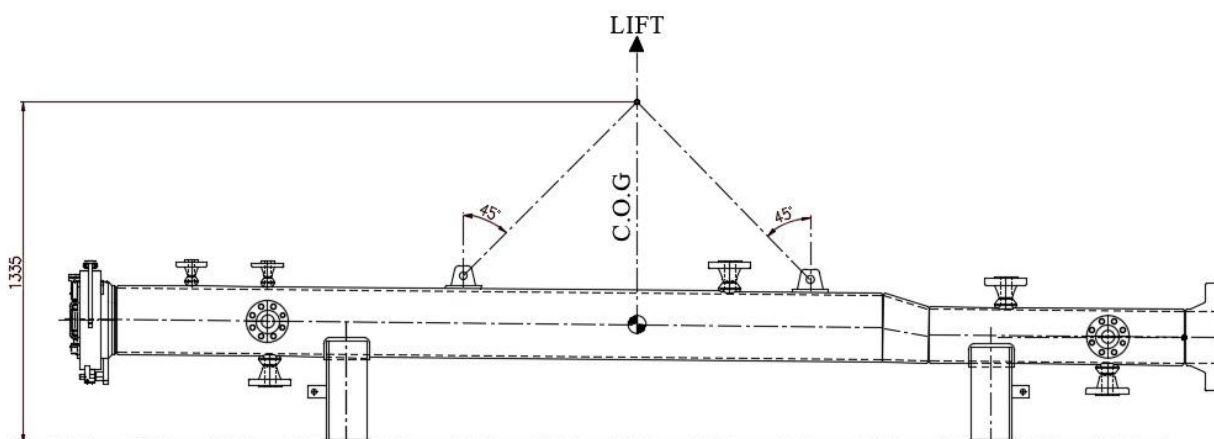
It shall be capable of multiple handling and storage under favorable conditions for a minimum of 2 years.

The requirements of above items shall not relieve the supplier/contractor of any of his responsibilities and his obligations for delivery of equipment in a sound undamaged and operable conditions at site.







		
VENDOR/SUPPLIER:		
Project		
Manufacture		
JOB No.		
Tag No.		
Serial No.		
Net Weight		KGs
Gross Weight		KGs
Dimensions L x W x H		In MMs

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شماره پیمان: ۰۵۳ - ۰۷۳ - ۹۱۸۴	Packing, Marking and Shipping Procedure							شماره صفحه ۶ از ۷	
	پروژه	بسته کاری	صادر کننده	تسهیلات	رشته	نوع مدرک	سریال		نسخه
	BK	PPL	BV	320	QC	PR	0009		V00

5 Transport Sketch



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شماره پیمان: ۰۵۳ - ۰۷۳ - ۹۱۸۴	Packing, Marking and Shipping Procedure								شماره صفحه: ۷ از ۷
	پروژه	بسته کاری	صادرکننده	تسهیلات	رشته	نوع مدرک	سریال	نسخه	
	BK	PPL	BV	320	QC	PR	0009	V00	

SYMBOL	DESCRIPTION	REMARKS
	HANDLE WITH CARE	To be shown on one side and on the top at least (preferably on all sides)
	THIS WAY UP	To be shown on all top covers
	SLING HERE	To be shown on slinging points, depending on centre of gravity
	KEEP DRY	To be shown on one side and on the top at least (preferably on all sides)
	CENTRE OF GRAVITY	
	KEEP AWAY FROM HEAT	To indicate that the package must be kept away from heat

[illegible]