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| **طرح نگهداشت و افزایش تولید 27 مخزن** |
| **DATA SHEET (W/CURVE, DRAWING & CERTIFICATE) FOR COMPRESSOR MAIN MOTOR** **نگهداشت و افزایش تولید میدان نفتی بینک** |
| V04 | Oct. 2024 | AFC | Havayar Co. | M.Fakharian | M.Sadeghian |  |
| V03 | May. 2024 | AFC | Havayar Co. | M.Fakharian | S.Faramarzpour |  |
| V02 | Jan. 2024 | AFC | Havayar Co. | M.Fakharian | S.Faramarzpour |  |
| V01 | Jul. 2023 | IFR | Havayar Co. | M.Fakharian | S.Faramarzpour |  |
| V00 | Feb. 2023 | IFR | Havayar Co. | M.Fakharian | M.Mehrshad |  |
| **Rev.** | **Date** | **Purpose of Issue/Status** | **Prepared by:** | **Checked by:** | **Approved by:** | **CLIENT Approval** |
| **Class:**  |
| **Status:** | **IFA: Issued for Approval** **IFR: Issued for Review** **IFI: Issued for Information** **AFC: Approved for Construction**  |

**REVISION RECORD SHEET**

|  |  |  |  |  |  |  |  |  |  |  |  |  |
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| **PAGE** | **V00** | **V01** | **V02** | **V03** | **V04** |  | **PAGE** | **V00** | **V01** | **V02** | **V03** | **V04** |
| **1** | X | X | X | X | X | **66** |  |  |  |  |  |
| **2** | X | X | X | X | X | **67** |  |  |  |  |  |
| **3** | X | X | X | X | X | **68** |  |  |  |  |  |
| **4** | X | X | X | X | X | **69** |  |  |  |  |  |
| **5** | X | X | X | X | X | **70** |  |  |  |  |  |
| **6** | X | X | X | X | X | **71** |  |  |  |  |  |
| **7** | X | X | X | X | X | **72** |  |  |  |  |  |
| **8** |  | X | X | X | X | **73** |  |  |  |  |  |
| **9** |  | X | X | X | X | **74** |  |  |  |  |  |
| **10** |  | X | X | X | X | **75** |  |  |  |  |  |
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| **Item** | **Category** | **Required Specification** | **Vendor Data** |
| --- | --- | --- | --- |
|  | Driven Machine | Electrical Motor | Confirmed |
|  | Driven Machine Tag No. | - | M-2101- A/B/C |
|  | Manufacturer |  | WOLONG NANYANG |
|  | Manufacturer's Number / Type |  | YBXKK 800-14 |
|  | Manufacturing Standard | IEC 60034 & IPS-M-EL-132(2) | Confirmed |
|  | Location | [X] Outdoor (Under Shelter)[ ] Indoor | Outdoor |
|  | Area Classification | Acc. to requisition data | Zone 2 IIB |
|  | Ambient Temperature | 5 to +55°C | 5 to +55°C |
|  | Relative Humidity | 100 % | 100 % |
|  | Dust | [X] Yes[ ] No | Confirmed |
|  | Corrosion | [X] Yes[ ] No | Paint is manufacture standard |
|  | Elevation | 80 m Above Sea Level | Confirmed |
|  | Quantity | Acc. To Load List(BK-GCS-PEDCO-120-EL-LI-0001) | One each compressor |
|  | Tag Number | Acc. To Load List(BK-GCS-PEDCO-120-EL-LI-0001) | M-2101- A/B/C |
|  | Motor Type | Asynchronous, Squirrel Cage | Confirmed |
|  | Mounting  | [ ] Horizontal [ ] Vertical | Horizontal |
|  | Rotor Construction |  Brazed Copper Bars Aluminum Die Cast | IEC design  |
|  | Stator Case Material | Cast Iron | Steel |
|  | Frame Material | Steel Sheet or Cast Iron | Steel |
|  | Cooling Method | According to IPS-M-EL-131, IPS-M-EL-132 | IC511 |
|  | Ingress Protection Degree for Motor | IP 54 | IP55 |
|  | Ingress Protection Degree for Terminal Box | IP 55 | IP55 |
|  | Explosion Protection of Motor | N/A for Safe AreaZone 2, IIB, T3 | Zone 2, IIB, T4 |
|  | Explosion Protection of Terminal Box | N/A for Safe AreaZone 2, IIB, T3 | Zone 2, IIB, T4 |
|  | Ex. Certificate Authority/Certificate No. | By Vendor | ECM-ATEx - SHExC23.3195X |
|  | Driven Machine Shaft Power Requirement (Pmp) | As Per Related Mechanical Data sheet (to be Specified by Vendor) | 963.9KW (PSV setting) |
|  | API Design Margin (Km) | 1.10 | Confirmed |
|  | Motor output shaft power requirement @ site condition (=Pmp/Km) | As Per Related Mechanical Data sheet (to be Specified by Vendor) | 1070KW@ site condition  |
|  | De-rating factor due to Ambient Temperature (Kt) | 0.85 (MFR Shall Advise The Value) | 1070KW@ site condition  |
|  | De-rating factor due to Altitude (Ka) | 1 (MFR Shall Advise The Value) | 1070KW@ site condition  |
|  | Motor Power(Defined for IEC condition i.e. 40°C) | As Per Related Mechanical Data sheet (to be Specified by Vendor) | 1070KW@ site condition  |
|  | Standard Rated Motor Output =Km X Pmp/ (Ka Kt) | By Vendor | 1070KW@ site condition |
|  | Frame Size | By Vendor | 800 |
|  | Rated Voltage  | 11KV ±10% or 3.3KV±10% | 11KV ±10% |
|  | Rated Frequency | 50 Hz ±5% | 50 Hz ±5% |
|  | Voltage During Motor Start  | 80% Un | Confirmed |
|  | Synchronous Speed  | By Vendor | 428 rpm |
|  | Full Load Speed [RPM] | By Vendor | 424 rpm Rated |
|  | Number of Poles  | By Vendor | 14 |
|  | Starting Method | Direct on Line | Confirmed |
|  | Direction of Rotation (Viewed from coupling end) | Shall be Proposed by MFR Based on Driven Load Rotation of Direction | Bi-direction  |
|  | Stator Winding Connection | Star | Confirmed Y |
|  | Location of Terminal Box(Viewed from DE) | [ ] Right [ ] Left | Terminal box for main power supply: Right CT terminal box: Left |
|  | Insulation Class | Class F | Confirmed |
|  | Class of Temperature Rise  | Class B | Confirmed |
|  | Max. Permissible Starting Time [s] | By Vendor | 25S |
|  | Accelerating TimeDOL starting, at 100% Un [s] | By Vendor | 9S |
|  | Accelerating TimeDOL starting, at 80% Un [s] | By Vendor | 28S |
|  | Starting Torque at 100% Un [N.m] | By Vendor | 14460 |
|  | Starting Torque at 80% Un [N.m] | By Vendor | 9254 |
|  | Maximum Torque [N.m] | By Vendor | 2 × Rated torque |
|  | Rated Torque [N.m] | By Vendor | 24100 |
|  | Rated Current [A] | By Vendor | 81.7 |
|  | No Load Current [A] | By Vendor | 30.8 |
|  | Locked Rotor Current [A] | <7In | Confirmed |
|  | Torque-Speed Class | Shall be Selected Based on Driven Load Torque Requirement | [ ] A [X] B[ ] C [ ] D |
|  | Permit to Start Times | 3C2H | Confirmed |
|  | Reacceleration | Capable for connection to 100% main voltage with 30%, 180° out of phase residual voltage. | Confirmed |
|  | Heating time Constant [minute] | By Vendor | 120 |
|  | Cooling Time Constant [minute] | By Vendor | 240 |
|  | Duty Cycle | S1 | Confirmed |
|  | Rotor Moment of Inertia [kgm²] | By Vendor | 459.5 |
|  | Driven Machine Moment of Inertia [kgm²] | By Vendor | 1471.85 |
|  | Max. Allowable Load Moment of Inertia [kgm²] | By Vendor | 1600 |
|  | Power Factor at ½ Rated Load | By Vendor | 0.58 |
|  | Power Factor at ¾ Rated load | By Vendor | 0.67 |
|  | Power factor at Rated Load | By Vendor | 0.73 |
|  | Efficiency at ½ Rated Load | By Vendor | 93.4% |
|  | Efficiency at ¾ Rated Load | By Vendor | 93.9% |
|  | Efficiency at Rated Load | By Vendor | 94.2% |
|  | Bearing (DE) |
| Type (Detail Description by Vendor) | [ ] Antifriction (Ball Bearing)[ ] Antifriction (Roller Bearing)[X] Sleeve (Spherical Self Aligned) | Confirmed |
| Manufacturer  | By Vendor | Chinese brand -Nanyang |
| Minimum Life Without Load | Minimum 100,000 Hours | Confirmed |
| Minimum Life With Load | By Vendor |  |
| Lubrication | Oil (oil specification shall be specified by manufacturer) | Confirmed |
| Lubrication system(To be advised by manufacturer considering ambient temperature) | [ ] Grease (anti friction bearings)[X] Air cooled oil reservoir with Lubricating ring[ ] Forced Oil Lubrication with air cooled radiator | Forced Oil Lubrication with aircooled radiator |
| Oil Capacity [Liter] | By Vendor | 9L/min |
| Permissible Trust Force [N] | By Vendor | Will be filled |
| Max. Normal Operating Temperature | By Vendor | 90°C |
|  | Bearing (NDE) |
| Type (Detail Description by Vendor) | [ ] Anti friction (Ball Bearing)[ ] Antifriction (Roller Bearing)[X] Sleeve (Spherical self aligned) | Confirmed |
| Manufacturer  | By Vendor | Chinese brand -Nanyang |
| Minimum Life Without Load | Minimum 100,000 Hours | Confirmed |
| Minimum Life With Load | By Vendor | Will be filled |
| Lubrication | Oil (Specification must be specified by manufacturer) | Forced Oil Lubrication with aircooled radiator |
| Oil Capacity [Liter] | By Vendor | 9L/min |
| Permissible Trust Force [N] | Shall meet coupled machine trust | Will be filled |
| Max. Normal Operating Temperature | By Vendor | 90°C |
|  | DE Bearing Temperature Sensor / Meter | [ ] Not Required[ ] PTC[X] RTD[X] Thermometer (Dial)[ ] Temperature Switch | [X] RTD |
|  | NDE Bearing Temperature Sensor | [ ] Not Required[ ] PTC[X] RTD[X] Thermometer (Dial)[ ] Temperature Switch | [X] RTD |
|  | Winding Temperature Sensor | [ ] Not Required[ ] PTC[X] RTD (9 RTD’s 3 per phase) | [X] RTD (9 RTD’s 3 per phase) |
|  | Space Heater | Required | Yes |
| Space Heater Voltage [V] | 230VAC, 50Hz, 1Ph | Confirmed |
| Space Heater Power [W] | By Vendor | 1000 |
|  | Terminal Boxes | [X] MV main Terminal Box[X] Space heater / RTD’s / Switches Terminal Box | MV main Terminal BoxSpace heater and RTD TerminalBox |
|  | Main Power Cable Specification & Size & Orientation | According to BK-GCS-PEDCO-120-EL-CN-0003 | M90 |
|  | Method of Cable Entry | [X] Cable Gland[ ] Sealing Gasket | Confirmed |
|  | Short Circuit Capability of Terminal Box | 25 kA for 0.2 S | N.A |
|  | Power terminal box connection method | Motor & Supply wires with cable shoe to be fixes on suitable post insulators | Confirmed |
|  | Sound Level at 1 distance (m) From Motor | Max. 85 dB(A) | ≤85 |
|  | Finish Color | Manufacturer Standard | RAL5012 |
|  | Test & InspectionRoutine tests including:1. Insulation resistance test on windings, heaters, temperature detectors and bearing insulations
2. Measurement of winding resistance (cold)
3. Measurement of winding resistance (hot)
4. Bearing temperature rise
5. No load current
6. Current unbalance at full load
7. Locked rotor current (at full or reduced voltage)
8. Locked rotor torque (at full or reduced voltage)
9. Torque speed curve
10. No load losses
11. Direction of rotation
12. Slip and nominal speed and full load
13. Vibration severity
14. Noise test
15. bearings inspection

Type test:1. Heat run test
 | For P<=500kWWitness on test of all motors[X]Report of test of all motors[X]For P>500kWWitness on test of all motors[X]Report of test of all motors[X]For P<=1000kWReport of test of one identical motor[X]For P>1000kWWitness on test of One project motor[X]Report of test of above mentioned test[X] | As per ITP |
| Note1: Motor with differential protector, transformation ratio : 100/1A 5P20 15VA, 25KA. |